

OPTICAL ENCODERS

- Eliminates Rotary Mechanical Contacts
- Accurate Resolution up to 1024 Positions
- Logic Compatible
- Selects Menu or Display Items
- Includes Data Input Switch
- Up to 1 Billion Trouble-Free Cycles

Page

OPTICAL ENCODERS**High Resolution**

Ball Bearing, 4-Pin	Series 63K	2
Ball Bearing, 5-Pin	Series 63R	4
Hollow Shaft	Series 63T	6
20mm	Series 63Q	8
20mm Absolute Encoding	Series 63A	10

ACCESSORIES

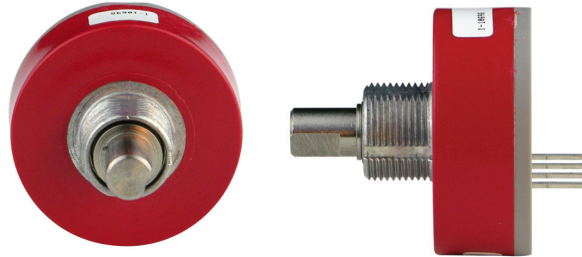
Control Knobs	Series 11K	12
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SERIES 63K

High Resolution, Ball Bearing,
4-Pin

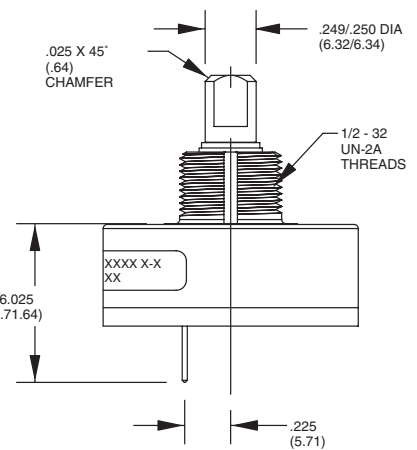
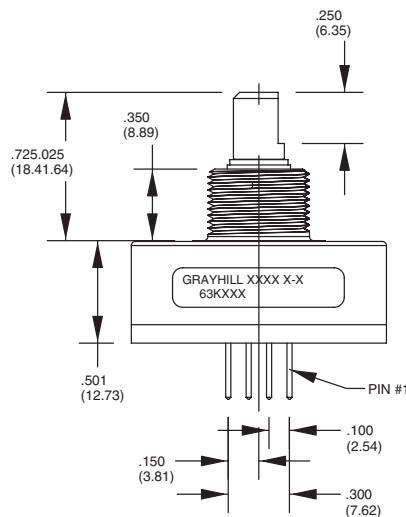
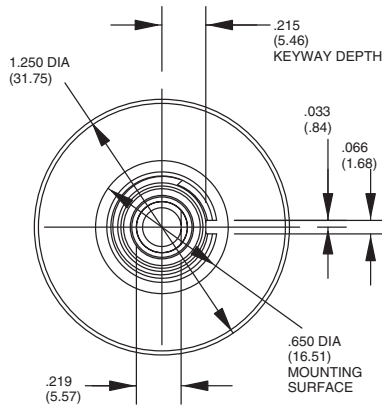
FEATURES

- 25, 32, 50, 64, 100, 128 and 256 Cycles per Revolution Available
- Sealed Version Available
- Rugged Construction
- Cable or Pin Version
- 300 Million Rotational Cycles
- 5,000 RPM Shaft Rotation

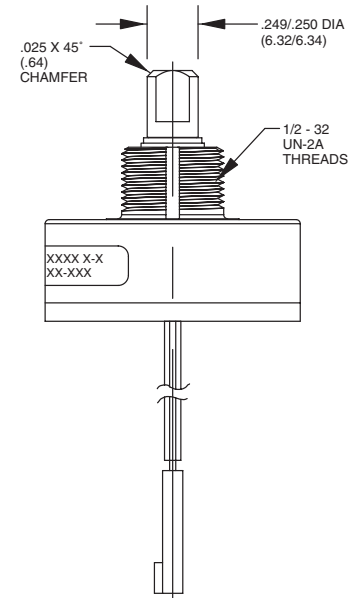
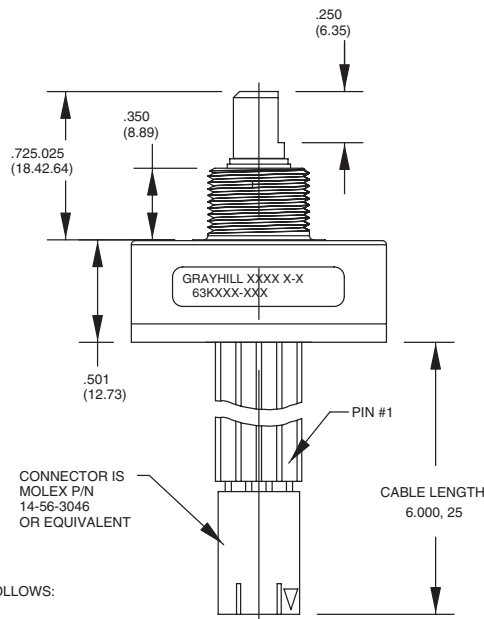
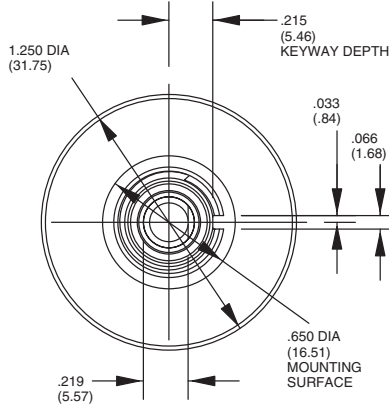


DIMENSIONS In inches (and millimeters)

TOP VIEW

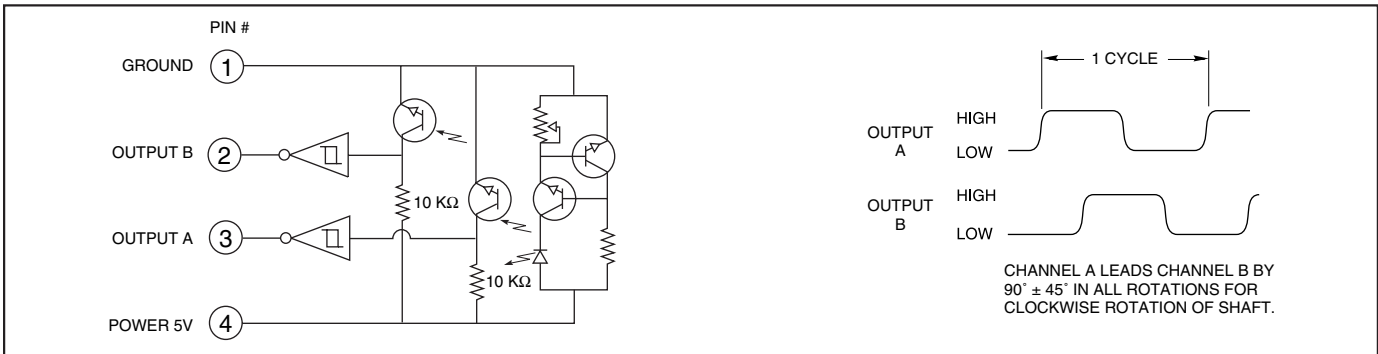


TOP VIEW



UNLESS OTHERWISE SPECIFIED, DIMENSION TOLERANCES ARE AS FOLLOWS:
LINEAR .010 (.25), DIAMETERS .010 (.025), ANGULAR 5°

CIRCUITRY AND WAVEFORM: Standard Quadrature 2-Bit Code



SPECIFICATIONS

Electrical Ratings

Operating Voltage: 5.0 \pm .25 Vdc

Supply Current: 30 mA maximum at 5 Vdc

Logic Output Characteristics:

Output Type: Open collector with integrated Schmitt Trigger and 10 KΩ pull-up resistor

Maximum Sink Current: 16 mA at .40 volts

Power Consumption: 150 mW maximum

Optical Rise Time: 500 nS typical

Optical Fall Time: 14 nS typical

Mechanical Ratings

Mechanical Life: 300 million revolutions

Time Life: Guaranteed for 10 years of continuous operation (calculated from emitter degradation data)

Mounting Torque: 20 in-lbs maximum

Terminal Strength: 5 lbs terminal pull-out force minimum

Solderability: 95% free of pin holes and voids

Operating Torque: 0.5 in-oz maximum (no detents) for unsealed versions

Externally Applied Shaft Force: Axial: 15 lbs maximum; Radial: 15 lbs maximum

Environmental Ratings

Operating Temperature Range: -40°C to 85°C

Storage Temperature Range: -55°C to 100°C

Relative Humidity: 90-95% at 40°C for 96 hours

Vibration Resistance: Harmonic motion with amplitude of 15g, within a varied 10 to 2000 Hz frequency for 12 hours per MIL-STD-202, Method 204

Shock Resistance: Test 1: 100g for 6 mS, half-sine wave with velocity change of 12.3 ft/s. Test 2: 100g for 6 mS, sawtooth wave with velocity change of 9.7 ft/s.

Materials and Finishes

Bushing: Zinc diecast

Housing: Hiloy 610B

Shaft: Stainless Steel

Code Rotor and Aperture: Chemically etched stainless steel/electroformed nickel

Printed Circuit Board: NEMA Grade FR-4. Five microinches minimum gold over 100 microinches minimum nickel over copper

Optical Barrier: Polyphenylene sulfide, 94 V-0

Backplate: Polyester

Header: Phosphor bronze, 200 microinches tin over 50 microinches nickel (pin version only)

Infrared Emitter: Gallium aluminum arsenide

Photo IC: Planar silicon

Retaining Ring: Stainless steel

Cable: 26 AWG, stranded/tinned wire, PVC coated on .100 (2,54) centers (cable version only)

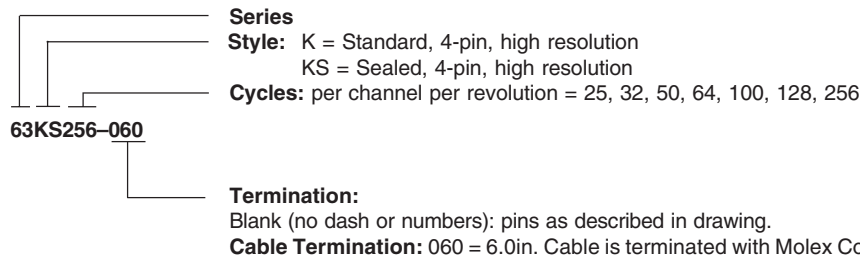
Connector: Glass-filled PCT, UL94V-0

Bearing Subassembly

Bearing: NSK ABEC 5 (stainless steel)

Preload Collar: 303 (stainless steel)

ORDERING INFORMATION



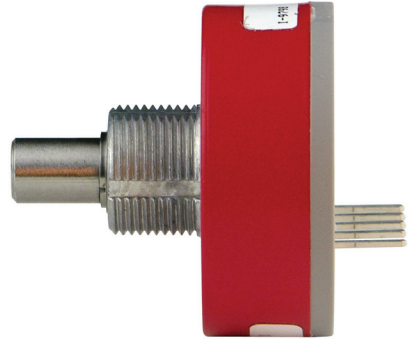
Available from your local Grayhill Distributor. For prices and discounts, contact a local Sales Office, an authorized local Distributor or Grayhill.

SERIES 63R

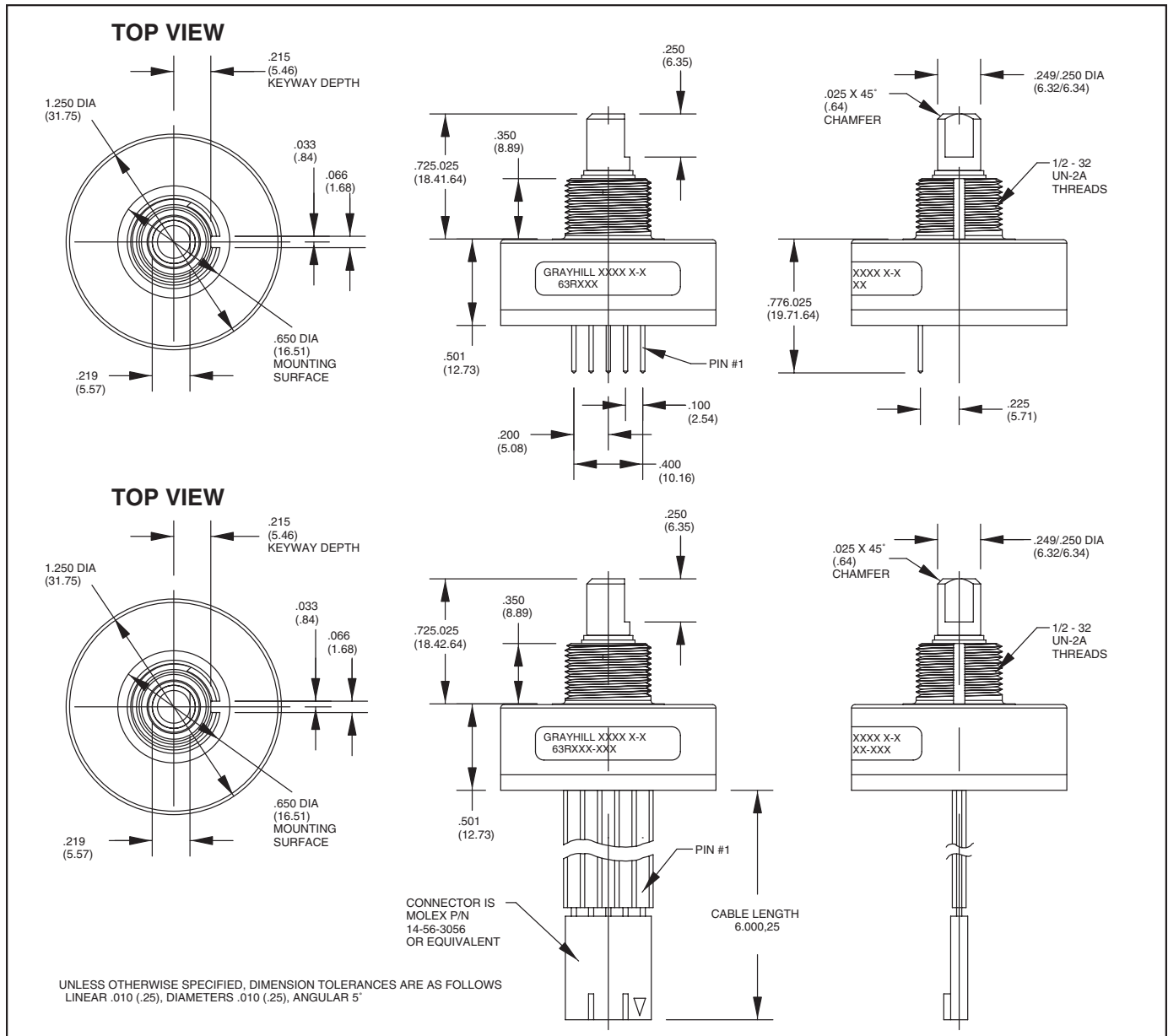
High Resolution, Ball Bearing,
5-pin (Polarized Connection)

FEATURES

- 25, 32, 50, 64, 100, 128 and 256 Cycles per Revolution Available
- Sealed Version Available
- Rugged Construction
- Cable or Pin Versions
- 300 Million Rotational Cycles
- 5000 RPM Shaft Rotation
- Index Pulse Available



DIMENSIONS In Inches (and millimeters)



SERIES 63T

High Resolution, Hollow Shaft

FEATURES

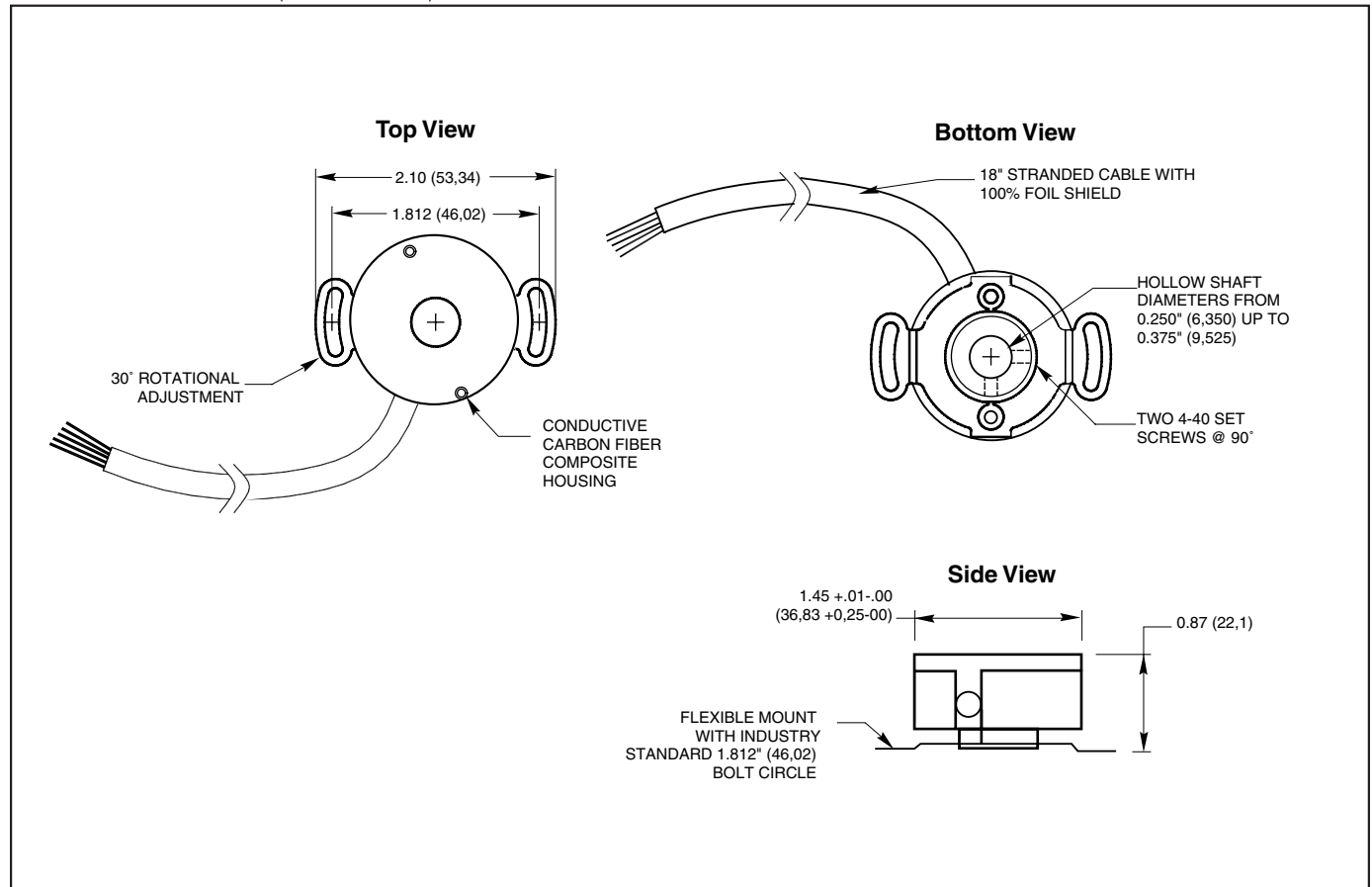
- Low Profile
- Simplified Encoder Attachment
- Resolutions up to 1024 Lines per Revolutions
- Three-Phase Commutation in 4,6 or 8 Pole Versions
- Conductive Carbon Fiber Housing
- Standard 1.812" (46mm) Bolt Circle Mounting
- Hollow Shaft Sizes Up to .375" or 10mm in Diameter
- High Noise Immunity
- Cost Competitive with Modular Encoders
- Industry Standard Line Drivers

APPLICATIONS

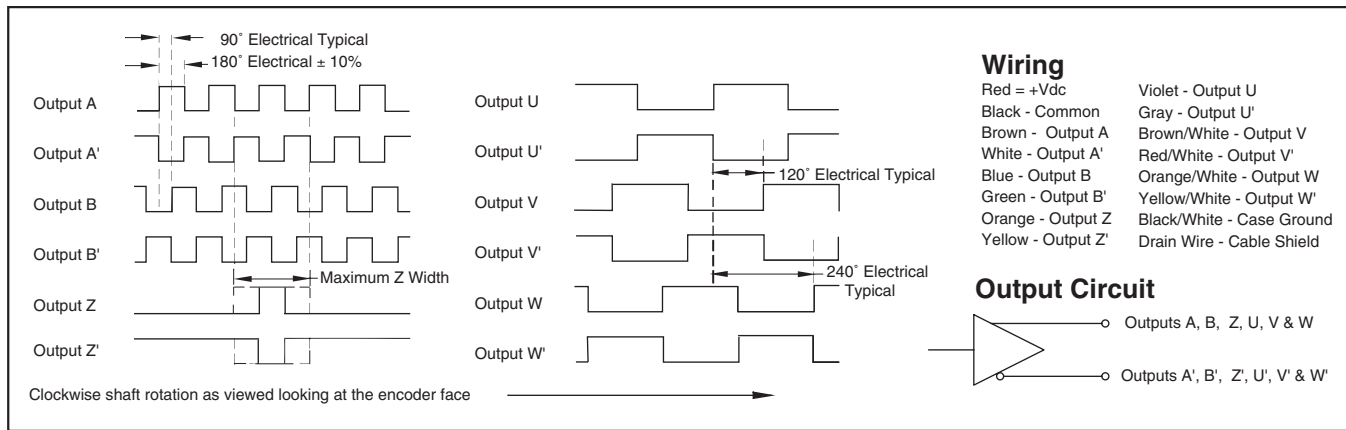
- Steer by Wire
- Fractional Horse Power Motors
- Machine Tool Controls
- Material Handling
- Flow Meters



DIMENSIONS In inches (and millimeters)



WAVEFORM, CIRCUITRY, AND WIRING DIAGRAM Standard Quadrature 2-Bit Code



SPECIFICATIONS

Electrical Ratings

Input Voltage: 5 ± 5% Vdc or 5-26 Vdc

Ripple Current: 2% peak-to-peak @ 5 Vdc

Output Circuits: AM26LS31 RS422A line driver, OL7272 line driver, TTL

Logic Output Characteristics:

Output Type: Quadrature with channel A leading channel B for CW rotation with index centered over A

Frequency Response: 200 kHz

Symmetry: 180° ± 10% typical

Minimum Edge Separation: 54 electrical degrees

Commutation Format: Three phase: 4, 6 or 8 poles

Commutation Accuracy: ± 1° mechanical

Input Current Requirements: 125 mA typical, 5 Vdc plus interface loads

Mechanical Ratings

Maximum Shaft Speed: 8,000 RPM

Hollow Shaft Diameter: 0.250", 0.312", 0.375", 6mm, 8mm, 10mm

Radial Shaft Movement: 0.007" (0.178mm) T.I.R.

Axial Shaft Movement: ± 0.030" (7.62mm)

Housing: Carbon fiber composite (case ground via cable)

Housing Volume Resistivity: 10⁻² ohm-cm

Termination:

Standard: 15-conductor stranded cable, 28 AWG, 18" (457mm) in length

Non-commutation and TTL output: 9-conductor stranded cable, 28 AWG, 18" in length

Mounting: 1.812" (46mm) bolt circle

Acceleration: 1x10⁵ radians per second²

Moment of Inertia: 1.5 x 10⁻⁴ oz-in-s²

Accuracy: ± 8 arc minutes

Environmental Ratings

Operating Temperature Range: -20°C to 100°C typical; -20°C to 120°C optional (contact Grayhill for more information)

Storage Temperature Range: -40°C to 125°C

Relative Humidity: 98% non-condensing

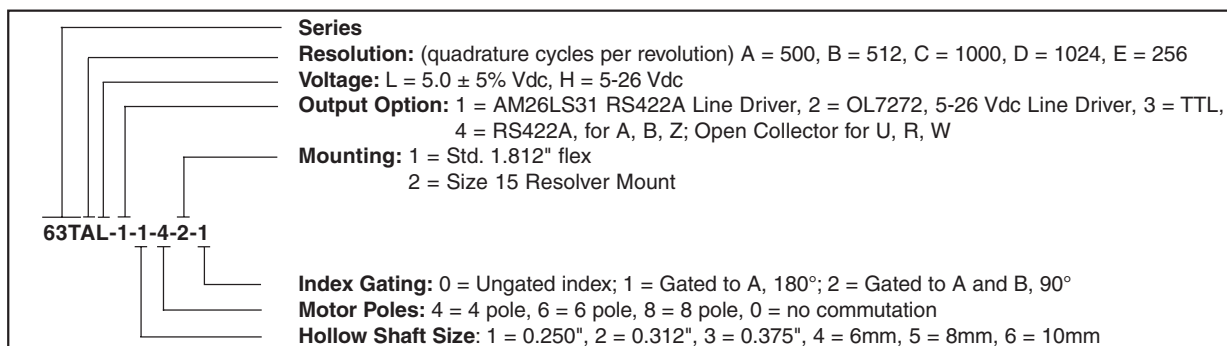
Vibration: 20G's @ 50-500 CPS

Mechanical Shock: 50g @ 11mS duration

OPTIONS

Contact Grayhill for custom terminations, resolutions, mounting configurations, and shaft couplings and configurations.

ORDERING INFORMATION



Available from your local Grayhill Component Distributor. For prices and discounts, contact a local Sales Office, an authorized local Distributor, or Grayhill.

SERIES 63Q

High Resolution, 20mm

FEATURES

- Miniature Size, 20mm (0.787") Diameter
- Resolutions up to 1024 Lines per Revolution
- Single Ended and Differential Outputs
- 1 Billion Rotational Life Cycles
- Conductive Carbon Fiber Housing
- IP 50 Sealing
- High Noise Immunity
- Low Supply Current Requirements

APPLICATIONS

- Steer by Wire
- Fractional Horse Power Motors
- Machine Tool Controls
- Material Handling
- Flow Meters

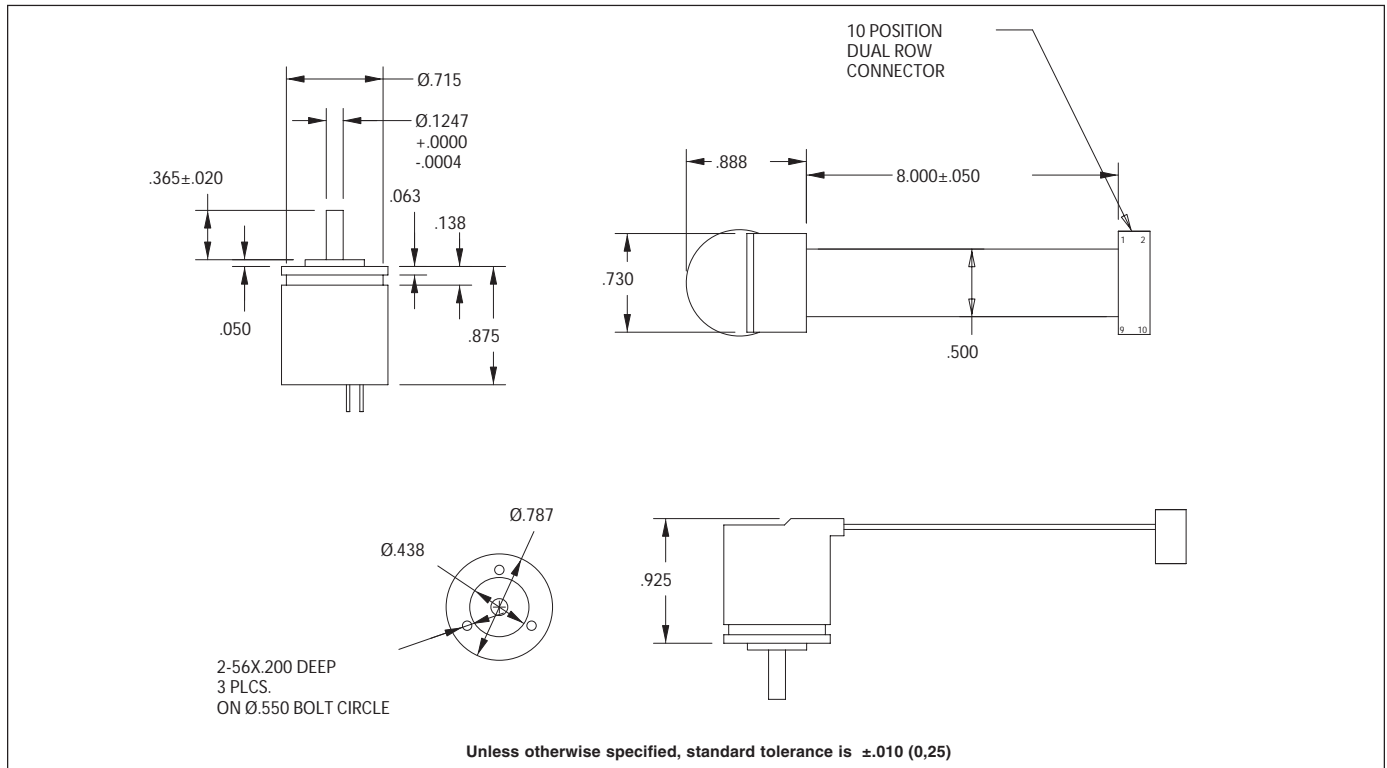


DESCRIPTION

The Series 63Q is intended for applications requiring high performance, high-resolution digital feedback in a very small package. It provides the resolution of larger encoder packages but in a package only 20mm (0.787") in diameter. Outputs can be configured in either single ended, open collector or internal pull-up resistor, or with an industrial standard RS422A differential line driver. The

sensing scheme also embodies a much simplified encoder design, which ultimately results in longer service life, and less down time due to feedback device failure. The encoder housing is constructed of a conductive carbon fiber composite that provides the EMI shielding of an all metal housing and the performance of a lightweight robust assembly.

DIMENSIONS In inches (and millimeters)

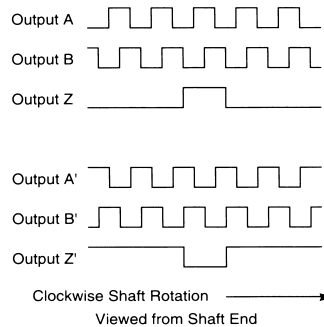


PIN WIRING, CIRCUITRY, AND WAVEFORM STANDARD

Pin Wiring

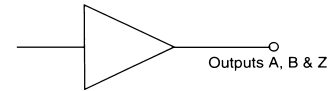
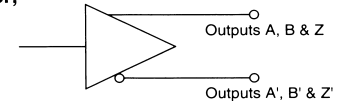
Pin #1	Common
Pin #2	+Vdc
Pin #3	Z
Pin #4	Z'
Pin #5	B
Pin #6	B'
Pin #7	A
Pin #8	A'
Pin #9	N/C
Pin #10	Case

Waveforms



Output Circuits

TTL Output

RS422A Line Driver,
OL7272 5-26VDC
Line Driver

SPECIFICATIONS

Electrical Ratings

Input Voltage: 5.0 ± 5% Vdc or 5-26 Vdc

Input Current Requirements: 100 mA maximum output option 1 and 2, 50 mA maximum output option 3; plus interface loads

Ripple Current: 2% peak-to-peak @ 5 Vdc

Output Circuits: AM26LS31 RS422A line driver, OL7272 line driver, TTL

Logic Output Characteristics:

Output Type: Quadrature with channel A leading channel B for CW rotation with ungated index pulse true over A and B high

Frequency Response: 200 kHz

Symmetry: 180° ±10% typical

Minimum Edge Separation: 54 electrical degrees

Mechanical Ratings

Maximum Shaft Speed: 8,000 RPM

Shaft Diameter: 0.125" (3,175)

Shaft Material: Stainless steel

Bearings: Radial ball bearing, R2 type

Radial Shaft Load: 2 lbs maximum

Axial Shaft Load: 1 lbs maximum

Housing: Carbon fiber composite (case ground via connector)

Housing Volume Resistivity: 10⁻² ohm-cm

Termination: Two rows of 5 pins on 0.100" centers. 8" ten conductor ribbon cable with 2x5 connector

Mounting: Servo

Moment of Inertia: 9.5x10⁻⁶ oz-in-sec²

Acceleration: 1x10⁵ radians per second²

Environmental Ratings

Operating Temperature Range: 0 to 70°C typical; -20°C to 100°C optional (contact Grayhill for more information)

Storage Temperature Range: -40°C to 125°C

Relative Humidity: 98% non-condensing

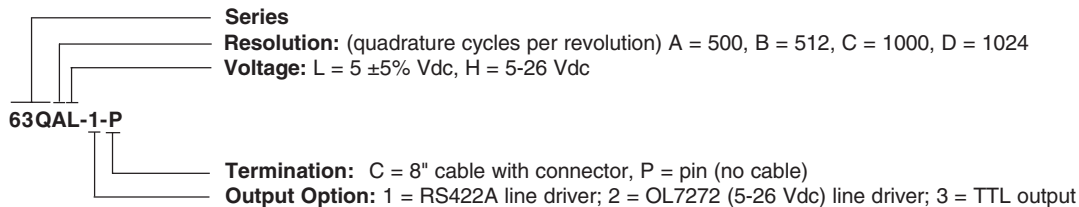
Vibration: 20G's @ 50-500 CPS

Mechanical Shock: 50G @ 11mS duration

OPTIONS

Contact Grayhill for custom terminations, resolutions, mounting configurations, shaft couplings and configurations, and absolute positioning up to 256 positions.

ORDERING INFORMATION



Available from your local Grayhill Component Distributor. For prices and discounts, contact a local Sales Office, an authorized local Distributor, or Grayhill.

SERIES 63A

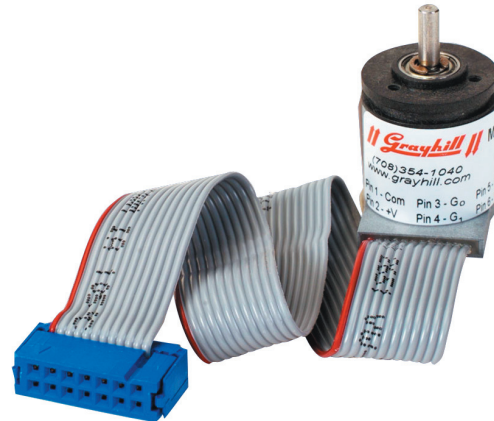
High Resolution, 20mm,
Absolute Encoding

FEATURES

- Miniature Size, 20mm (0.787") Diameter
- Single Ended Outputs
- Long Service Life
- Conductive Carbon Fiber Housing
- IP 50 Sealing
- High Noise Immunity
- Low Supply Current Requirements
- 8-Bit Gray Code or Binary Output
- Single Turn 8-Bit Word

APPLICATIONS

- Steer by Wire
- Machine Tool Controls
- Material Handling
- Flow Meters
- Any Application Requiring Discrete Digital Positioning and Angular Detection at Start Up.

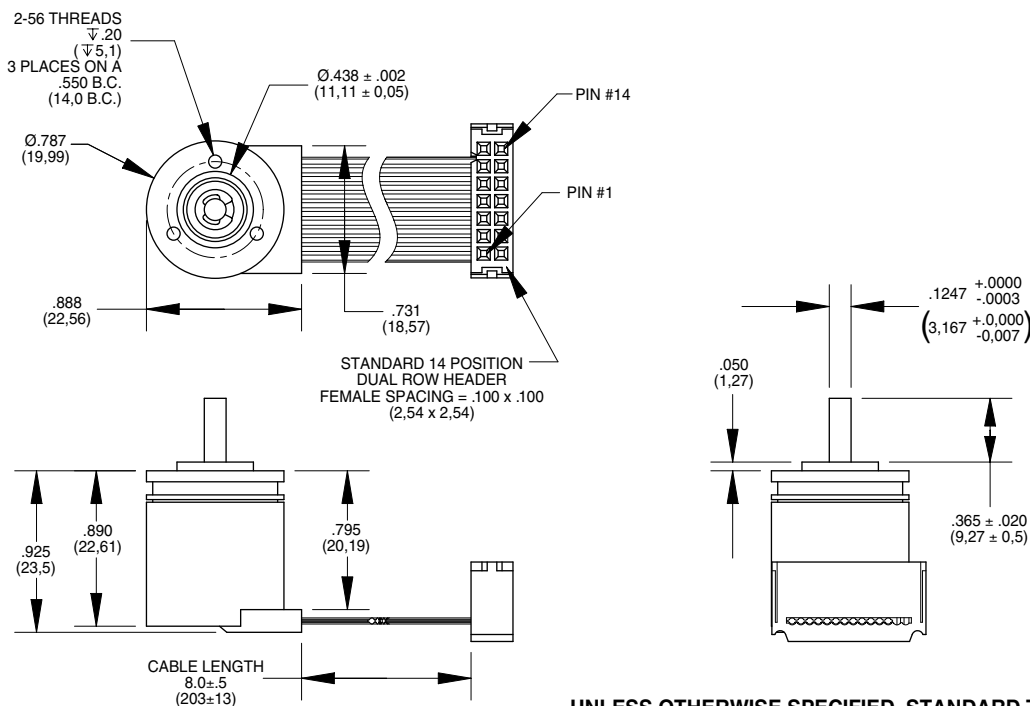


DESCRIPTION

The Series 63A is intended for applications requiring high performance, high-resolution digital feedback in a very small package. The Series 63A encoder provides 8-bit absolute resolution in a package only 20mm (0.787") in diameter.

Outputs can be configured in either gray code or binary code. The encoder housing is constructed of a conductive carbon fiber composite that provides the EMI shielding of an all metal housing and the performance of a lightweight robust assembly.

DIMENSIONS In inches (and millimeters)



UNLESS OTHERWISE SPECIFIED, STANDARD TOLERANCE IS $\pm .010$ [$\pm .26$]

SPECIFICATIONS

Electrical Ratings

Input Voltage: 5.0 ± 5% Vdc or 5-26 Vdc

Input Current Requirements: 40 mA

maximum plus interface loads

Ripple Current: 2% peak-to-peak @ 5 Vdc

Output Circuits: TTL Compatible

VOH >3.80v@-8mA, VOL<0.44v@8mA

VOH >2.50v@-20mA, VOL<0.50v@20mA

Output Format:

Gray code or Binary Code: 8-bit, single turn, single ended. Gray code option utilizes low true Chip Enable (CE') that is pulled down with internal 10K resistor. Positive TTL signal to CE' will force the 8-bit outputs to tri-state condition allowing for shared data paths between encoders, easing basic microprocessor bus interfacing.

Frequency Response: 50 kHz

Output Count Increase: Clockwise rotation

(Option A); counter clockwise rotation

(Option B) See ordering information.

Positional Accuracy: ±0.5 LSB maximum error

Mechanical Ratings

Maximum Shaft Speed: 8,000 RPM

Shaft Diameter: 0.125" (3,175mm)

Shaft Material: Stainless steel

Bearings: Radial ball bearing, R2 type

Radial Shaft Load: 2 lbs maximum

Axial Shaft Load: 1 lb maximum

Housing: Carbon fiber composite (case ground via connector)

Housing Volume Resistivity: 10⁻² ohm-cm

Termination: 8" 12-conductor ribbon cable with 2x7 connector

Mounting: Servo

Moment of Inertia: 9.5x10⁻⁶ oz-in-sec²

Acceleration: 1x10⁵ radians per second²

Environmental Ratings

Operating Temperature Range: 0 to 70°C typical; -20°C to 100°C optional (contact Grayhill for more information)

Thermal Shutdown: Tambiant max. vs. input voltage max. 40°C = 25.0v, 60°C = 20.0v, 80°C = 15.0v, 100°C = 10.0v (Total load currents=30 mA)

Storage Temperature Range: -40°C to 125°C

Humidity: 98% non-condensing

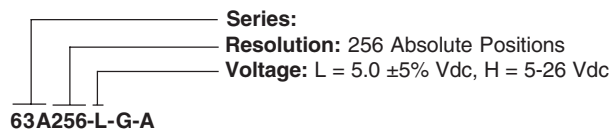
Vibration: 20g @ 50-500 CPS

Mechanical Shock: 50g @ 11mS duration

ELECTRICAL CONNECTIONS

Pin#	Gray Code	Binary Code	Pin#	Gray Code	Binary Code
1	COM	COM	8	G ₅	2 ⁵
2	+V	+V	9	G ₆	2 ⁶
3	G ₀	2 ⁰	10	G ₇	2 ⁷
4	G ₁	2 ¹	11	Case	Case
5	G ₂	2 ²	12	CE'	N.C.
6	G ₃	2 ³	13	N.C.	N.C.
7	G ₄	2 ⁴	14	N.C.	N.C.

ORDERING INFORMATION



Series:

Resolution: 256 Absolute Positions

Voltage: L = 5.0 ±5% Vdc, H = 5-26 Vdc

63A256-L-G-A

Output Count Increase: A = shaft turned clockwise*, B = shaft turned counterclockwise* (*flange side view)

Output Option: B = Binary, G = Gray Code

Available from your local Grayhill Component Distributor. For prices and discounts, contact a local Sales Office, an authorized local Distributor, or Grayhill.

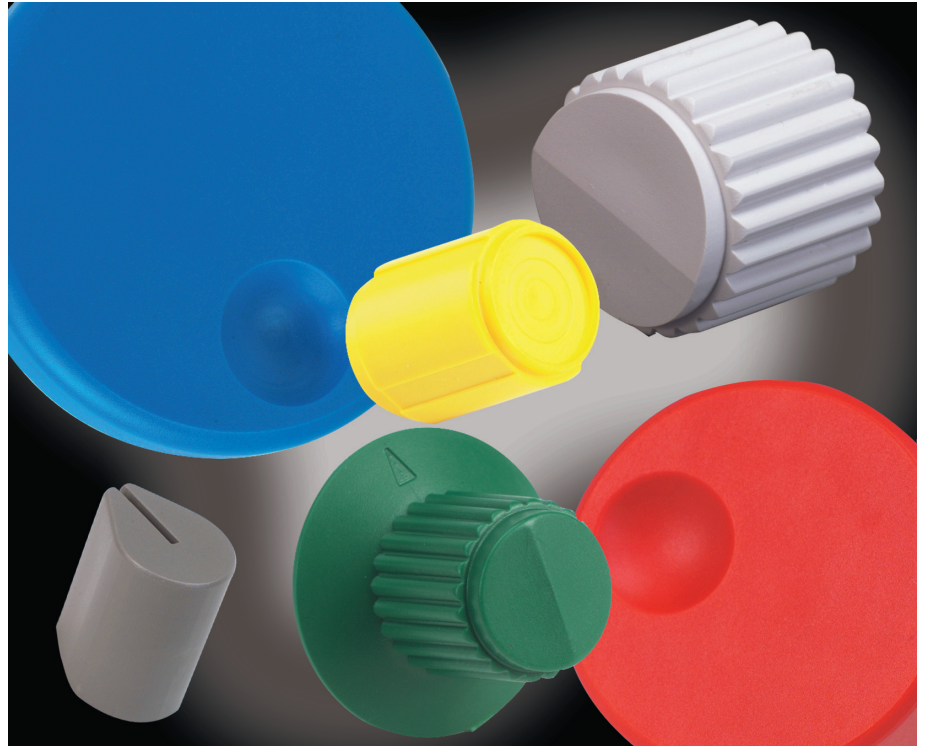
CONTROL KNOBS

Ideally Suited for Encoder and Rotary Switches

FEATURES

- Standard Fit for Grayhill Encoder and Rotary Switches
- Custom Materials, Styles, Colors and Markings Available
- Standard Black or Gray
- Choice of Spring Clip (Press-On) or Metal Insert with Set Screw Versions

Contact Grayhill for special design considerations

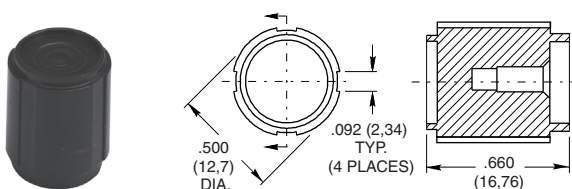
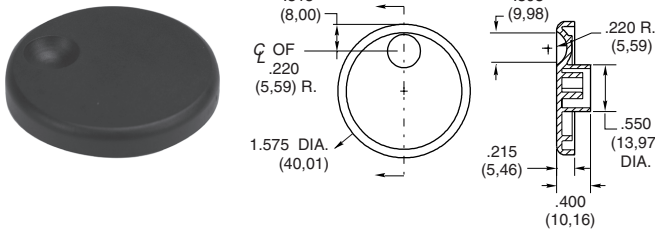
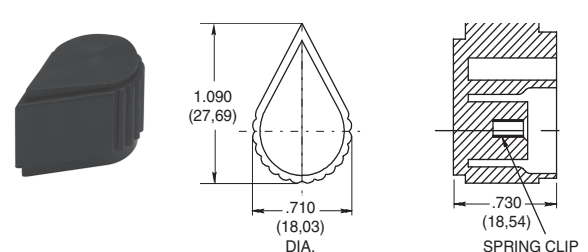
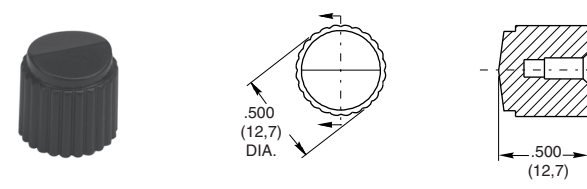


DIMENSIONS In inches (and millimeters)

<p>Style 5013</p> <p>Top View</p> <p>Available in .250 Dia. Shaft only.*</p>	<p>Style 5014</p> <p>Top View</p>
<p>Style 5015</p> <p>Top View</p>	<p>Style 5017</p> <p>Top View</p> <p>Available in .125 and .157 (4mm) dia. shaft in spring clip (press-on) version only.*</p>

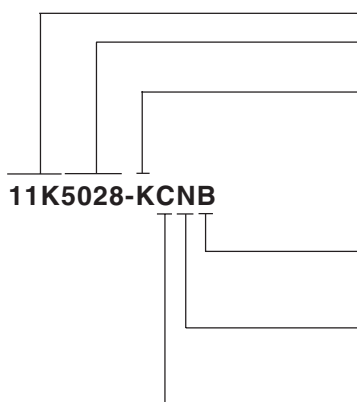
*See Ordering Information.

DIMENSIONS In inches (and millimeters)

<p>Style 5019</p> <p>Top View</p> 	<p>Style 5020</p> <p>Top View</p>  <p>Available in ABS, .250 dia. shaft in spring clip (press-on). The locking clip is also available, requires a custom shaft.**</p>
<p>Style 5028</p> <p>Top View</p> 	<p>Style 5029</p> <p>Top View</p> 

*See Ordering Information.

**Contact Grayhill representative

ORDERING INFORMATION**Series**

Style*: 5013, 5014, 5015, 5017, 5019, 5020, 5028, 5029
(see dimension drawings for style options)

Shaft Diameter:

J = .125 dia. shaft
E = .157 (4mm) dia. shaft
K = .250 dia. shaft

Knob Color:

B = Black
G = Gray

Material:

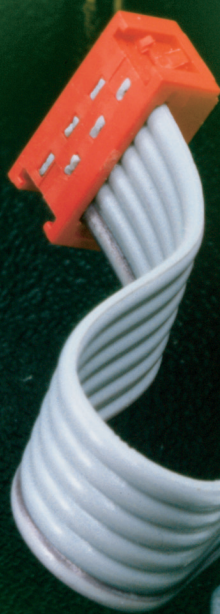
A = ABS (available on the styles 5017 and 5020 only)
N = Nylon

Version:

C = Spring Clip (press-on)
L = Locking Clip (available on the style 5020 only)
M = Metal Insert w/Set Screw(s)

Custom materials, styles and colors are available.

For prices and discounts, contact a local sales office or Grayhill.



MECHANICAL ENCODERS

- Standard BCD and Multiple Code Outputs
- As Small as 1/2" Diameter
- Economical Means to Provide Code Output

Page

MECHANICAL ENCODERS

Multi-Deck	Series 25	2
Hex, Gray and Quadrature Code	Series 25L	4
Binary and Gray Code	Series 26	6
Binary and Binary Complement Code	Series 51	7
Binary Code	Series 71	9

ACCESSORIES

Control Knobs	Series 11K	10
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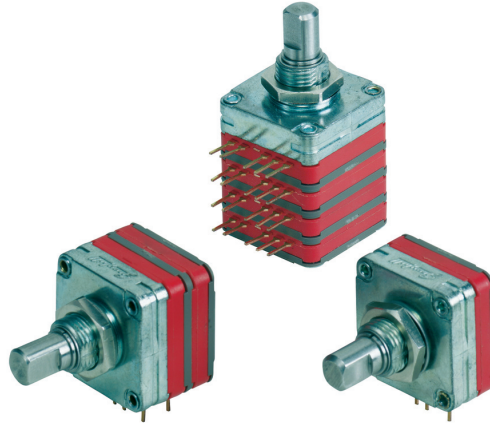
SERIES 25

Multi-Deck

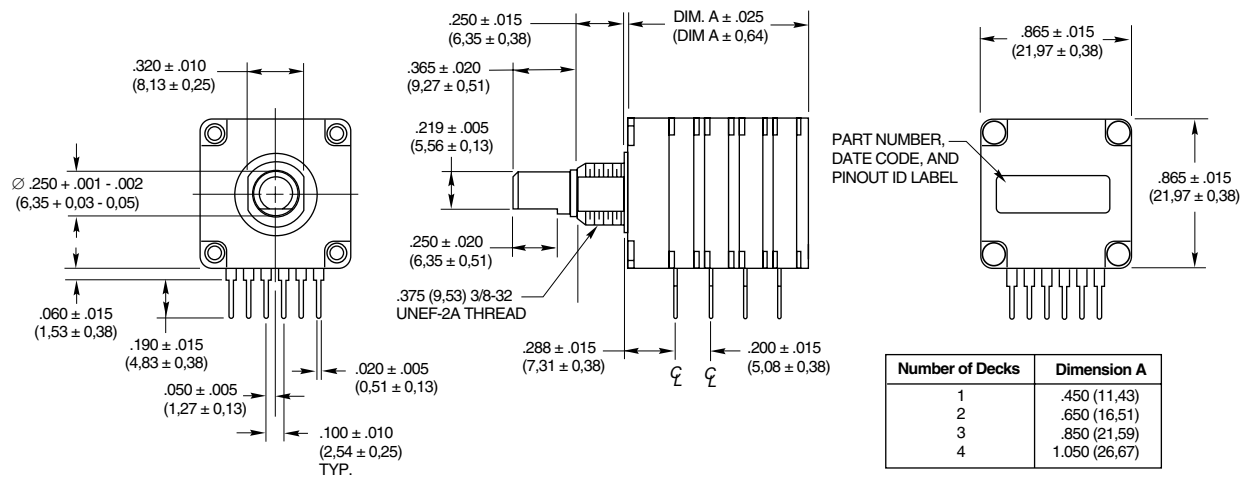


FEATURES

- Multiple Code and Indexing Choices
- Reliability Tested to Listed Specifications
- Less than 1.0" Square
- Termination Choices
- Panel and Shaft Seal Option
- Manufactured to ISO 9001 and Military Standards
- Custom Configurations Available



DIMENSIONS In inches (and millimeters)



SPECIFICATIONS

Electrical Ratings

Switching Loads: 150 mA at 120 Vac, resistive; 150 mA at 28 Vdc, resistive

Current Carrying Capacity: 250 mA at 28 Vdc, resistive

Contact Resistance: 75 mΩ maximum after life

Insulation Resistance: 1000 mΩ minimum between terminals and shaft

Voltage Breakdown: 1000 Vac minimum between terminals and shaft

Life Expectancy: 50,000 cycles at rated loads

Contacts: Shorting

Mechanical Ratings

Stop Strength: 10 in-lbs minimum

Rotational Torque: 4-20 in-oz, dependent on the number of decks

Operating Temperature Range: -65°C to +85°C

Non-Turn Device: Flatted mounting bushing, .375" dia. x .320"

Package Size: .865" square

Termination: PC terminals, .100" on center.

Decks are .200" apart.

Materials and Finishes

Bushing: Die cast zinc alloy, tin-zinc plated

Mounting Hardware: plated brass

Decks, Deck Separators, End Plate: Thermoplastic

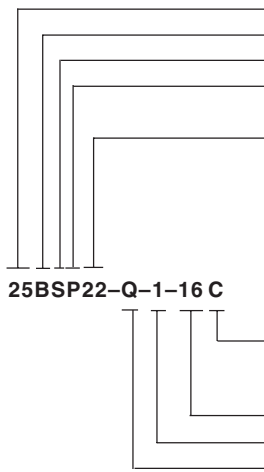
Contacts and Terminals: Gold, silver, nickel-plated beryllium copper

Shaft, Stop Blades: Stainless Steel

Detent Balls: Steel, nickel-plated

Rivets: Brass, zinc-plated

ORDERING INFORMATION



25BSP22-Q-1-16 C

Series 25: Multi-deck

Shaft size: B = 1/4" diameter shaft

Sealed or non-sealed: S = Shaft and panel seal; No letter = no seal

Terminal structure: P = PC, perpendicular to shaft; R = PC, rear facing (one deck only); F = PC, front facing (one deck only).

Angle of throw (determines the maximum number of positions):

10 = 10°, 36 positions; 11 = 11.25°, 32 positions; 12 = 12°, 30 positions;

15 = 15°, 24 positions; 18 = 18°, 20 positions; 22 = 22.5°, 16 positions;

30 = 30°, 12 positions; 45 = 45°, 8 positions; 60 = 60°, 6 positions;

90 = 90°, 4 positions.

Stop arrangement: For switches with maximum positions, add C for continuous rotation; add F for stop between first and last. No notation required for less than maximum positions.

Number of positions: Maximum is dependent on the angle of throw. Minimum is two.

Number of decks: One through four possible.

Code output:

B = Binary available in 22.5°

Q = Quadrature

G = Gray available in 22.5°

Specials include 1/8" diameter shaft, custom angles of throw for binary, binary complement and gray code outputs. Contact Grayhill Sales for availability.

Control knobs available, see page I-57.

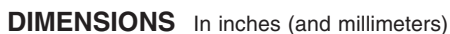
Available from your local Grayhill Distributor. For prices and discounts, contact a local Sales Office, an authorized local Distributor or Grayhill.

Hex, Gray and Quadrature Code



- Price Competitive to Similar Designs
- Quality Construction and Contact Materials
- Multiple Code and Indexing Choices

- 100,000 Life Cycles
- Less than 1.0" Square
- Manufactured to ISO 9001 Standards



TRUTH TABLES

- Indicates closed circuit; blank indicates open circuit.

- Indicates closed circuit; blank indicates open circuit.

- Indicates closed circuit; blank indicates open circuit. Code repeats every 4 positions.

SPECIFICATIONS

Electrical Ratings

Switching Loads: 1.5 mA at 115 Vac, resistive;
150 mA at 14 Vdc, resistive

Current Carrying Capacity: 250 mA
maximum at 28 Vdc, resistive load

Contact Resistance: 75 mΩ, typical

Insulation Resistance: 1000 mΩ minimum
between terminals

Voltage Breakdown: 1000 Vac minimum
between terminals

Life Expectancy: 100,000 cycles of operation at
rated loads. One cycle of operation is a rotation
through all of the active positions and a return to
the starting position.

Mechanical Ratings

Rotational Torque: 2 to 6 in-oz

Operating Temperature Range: -40 C° to +85 C°

Storage Temperature Range: -65 C° to +85 C°

Continuous Rotation: All standard switches
are continuous rotation. Desired stop locations
supplied upon request.

Anti-Rotation Device: Integral non-turn tab,
flatted bushing, .375" diameter, .320 double "D"
across flats.

Termination: Standard is PC style, parallel to
shaft, facing rear. Options include PC, parallel to
shaft, facing front.

Panel Mounting Torque: 10 in-lbs maximum

Materials and Finishes

Bushing/Housing and Shaft/Rotor: Reinforced
thermoplastic

Detent Ball: Stainless steel, nickel-plated

Detent Spring: Tinned music wire

Contacts: Beryllium copper, gold plate over
nickel

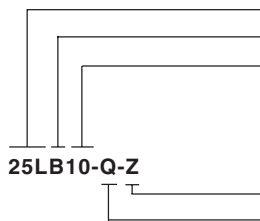
Terminals: Copper alloy, #725, 100% tin plate
over nickel plate

Output Board: FR-4, copper/nickel-plated

Mounting Nut: Brass, tin/zinc-plated hex nut

Mounting Bracket: Stainless Steel, tin-plated

ORDERING INFORMATION



25LB10-Q-Z

Series: 25L = Economical, single deck encoder

Housing Color: B = Black housing; R = Red housing

Angle of Throw: 10 = 10°, 36 positions; 11 = 11.25°, 32 positions;
15 = 15°, 24 positions; 18 = 18°, 20 positions;
22 = 22.5°, 16 positions; 30 = 30°, 12 positions;
45 = 45°, 8 positions

Mounting Bracket: Z = with bracket, Blank = no bracket

Code Output: H = Hexadecimal available only in 22.5°

G = Gray available only in 22.5°

Q = Quadrature (2-bit)

Custom materials, styles, color and markings are available. Custom knobs available, see page I-57.

Available from your local Grayhill Distributor. For prices and discounts, contact a local Sales Office, an authorized local Distributor or Grayhill.
For Custom codes. Termination, Tirque, Angles of Throw, Call Grayhill for more information.

SERIES 26

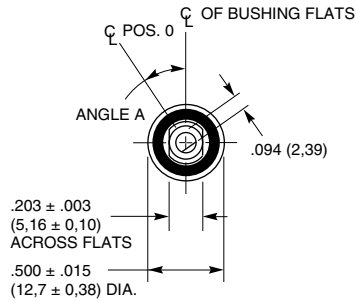
Binary and Gray Code

AVAILABLE CODES

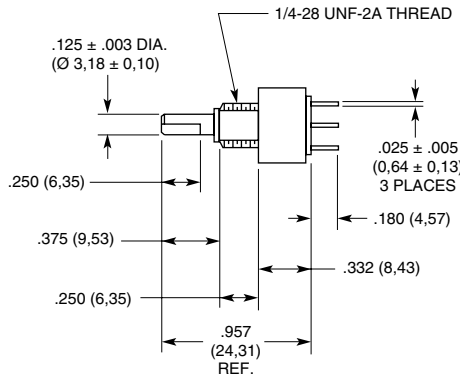
- Hexadecimal
- Octal
- BCD (Adjusted)
- Quadrative
- Custom (4-Bit, 16 position maximum)
- RoHS Compliant



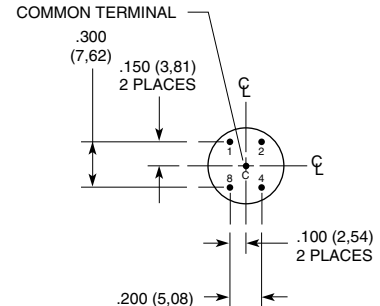
DIMENSIONS In inches (and millimeters)



Maximum Switch Positions	Angle A
8	67.5°
16	33.75°



Unless specified otherwise, all tolerances are $\pm .015$ (0,38)



Grayhill part number and date code marked on label. Customer part number marked on request.

SPECIFICATIONS

Electrical Ratings

Rated: 25,000 cycles with logic compatible loads. Make and break 200 mA.

Contact Resistance: 500 milliohms maximum (less than 100 milliohms initially)

Insulation Resistance: 1000 megohms minimum (10,000 megohms initially)

Dielectric Strength: 250 Vac minimum

Materials and Finishes

Panel Seal: Silicone Rubber

Shaft Seal: Fluorosilicone

Mounting Nut (mounting hardware—one per switch): Brass, tin/zinc-plated

Internal Tooth Lockwasher (mounting hardware—one per switch): Steel, tin/zinc-plated

Detent Balls: Carbon steel, nickel-plated

Detent Spring: Pretinned music wire

Detent Rotor: Thermoplastic

Shaft, Stop Arm and Stop Pins: Stainless steel

Bushing: Zamak II tin/zinc alloy, zinc-plated

Switch Base: Diallyl phthalate

Printed Circuit Board: NEMA Grade FR-4.

Terminals: Brass, gold-plated over nickel plate

Contacts: Copper alloy, gold-plated over nickel plate

Additional Characteristics

Rotational Torque: 4 to 8 oz-in on a new switch.

Vibration Resistance: 10 to 55 Hz at 0.060" double amplitude; no damage and no contact openings per MIL-STD-202, Method 201A

Shock Resistance: Passes medium requirement MIL-S-3785 (MIL-STD-202, Method 213)

Stop Strength: 5 in-lbs minimum

Terminals: All switches are provided with all 5 terminals, regardless of the number of active positions.

Relative Humidity: 90-95% at 40°C for 240 hours (MIL-STD-202 Method 103, Test Condition A)

OPTIONS

Adjustable Stop Switches

The switch may have continuous rotation, or be adjusted to limit the rotation. The panel seal ring can be removed to expose the stop pin holes on the front of the switch. Two stop pins and panel seal o-ring are supplied with the switch. One or both may be used to limit the rotation as desired.

Shaft and Panel Seal

All switches are provided with a shaft and panel seal.

ORDERING INFORMATION

BCD Output—Adjustable Stop

Number of Positions	Part Number
8 Positions	26ASD45-01-1-AJS
16 Positions	26ASD22-01-1-AJS

Available from your local Grayhill Distributor.

For prices and discounts, contact a local Sales Office, an authorized local Distributor or Grayhill.

CODE AND TRUTH TABLE

Switch Position	Code Position	BCD Output*				Gray Output*			
		1	2	4	8	1	2	4	8
1	0								
2	1	●				●			
3	2		●			●	●		
4	3	●	●				●		
5	4			●			●	●	
6	5	●		●		●	●	●	
7	6		●	●		●		●	
8	7	●	●	●				●	
9	8				●			●	●
10	9	●			●	●		●	●
11	10		●		●	●	●	●	●
12	11	●	●		●		●	●	●
13	12			●	●		●		●
14	13	●		●	●	●	●		●
15	14		●	●	●	●			●
16	15	●	●	●	●				●

*Dot indicates terminal tied to common.

Gray Code Output—Continuous Rotation

Number of Positions	Part Number
16 Positions	26GSD22-01-1-AJS
8 Positions	26GSD45-01-1-AJS

Custom switches with options such as 1/4" shaft diameter, longer shaft or terminals available by contacting Grayhill sales. Custom encoders with options such as: custom code output, 1/4" shaft diameter, and longer shaft and terminal lengths are available by contacting the Grayhill sales office.

SERIES 51

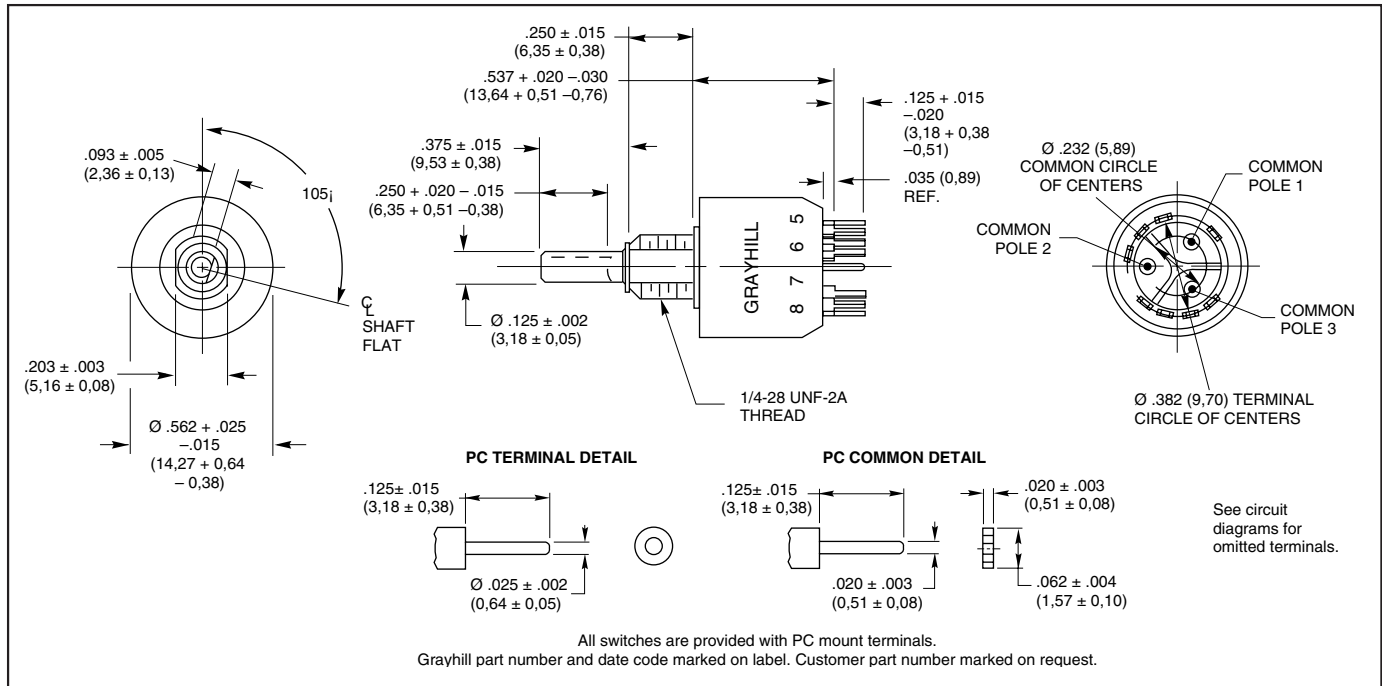
Binary or Binary Complement Code

FEATURES

- PC Mount, 30° Angle of Throw
- 2 to 12 Positions
- .562" Diameter, 200 mA
- Shaft and Panel Seal
- Adjustable Stop Versions



DIMENSIONS In Inches (and millimeters)



CIRCUIT DIAGRAMS

Switch is viewed from the shaft end and shown in switch position number 1, which is decimal number zero and BCD number zero.

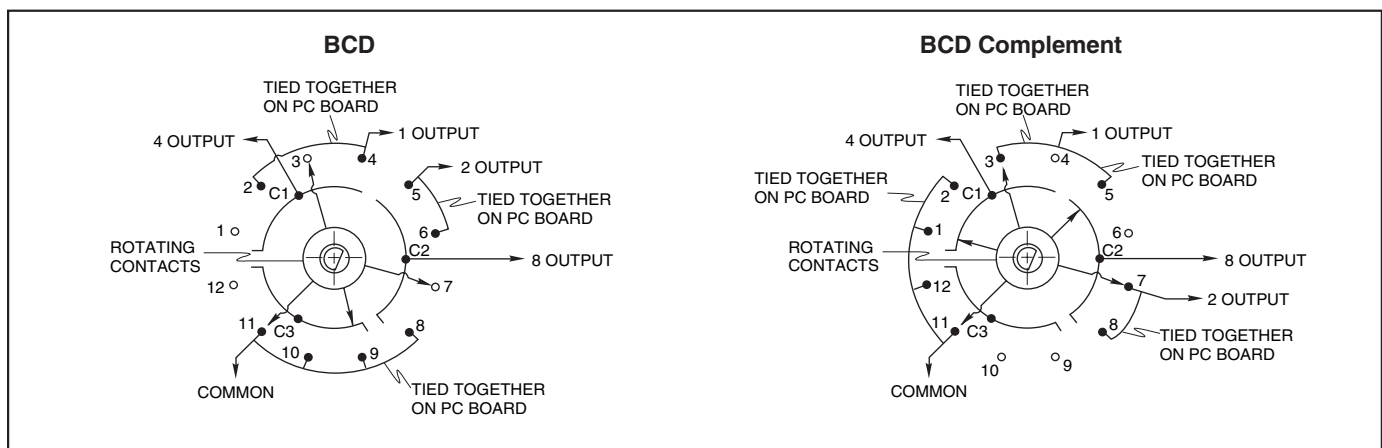
● Indicates Terminal is present.

○ Indicates Terminal is omitted.

Note: Connections must be made on PC board to

generate code output.

Switch position numbers do not correspond to the decimal input or binary output. See Truth Tables.



TRUTH TABLES

Binary Code Decimal

Dec. No.	Switch Pos'n.*	2nd Pin**	Output Terminal			
			1	2	4	8
0	1	4-5				
1	2	5-6	●			
2	3	6-7		●		
3	4	7-8	●	●		
4	5	8-9			●	
5	6	9-10	●		●	
6	7	10-11		●	●	
7	8	11-12	●	●	●	
8	9	12-1				●
9	10	1-2	●			●
10	11	2-3		●		●
11	12	3-4	●	●		●

Binary Code Decimal Complement

Dec. No.	Switch Pos'n.*	2nd Pin**	Output Terminal			
			1	2	4	8
0	1	12-1	●	●	●	●
1	2	1-2		●	●	●
2	3	2-3	●		●	●
3	4	3-4			●	●
4	5	4-5	●	●		●
5	6	5-6		●		●
6	7	6-7	●			●
7	8	7-8				●
8	9	8-9	●	●	●	●
9	10	9-10		●	●	
10	11	10-11	●		●	●
11	12	11-12			●	

● Indicates contact made to common

* The switch position number is the terminal location opposite the shaft flat; it is not the same as the decimal number.

** To limit an adjustable stop switch to the decimal number shown, insert the second pin in the hole lying between the 2 switch positions indicated.

OPTIONS

Adjustable Stops

Set and reset stops to limit rotation. All dimensions are the same as for fixed stop switches. Switches are shipped with the stop blades located to limit rotation to 11 switch positions. For continuous rotation, remove both blades. For limited rotation, remove the 2nd (clockwise) blade and move it to the hole located between the positions shown in the Truth Tables. Removal of a plastic washer provides access to the blades and slots. Adjustable stop versions are available in unsealed styles only.

Shaft and Panel Seal

Switches are available in sealed or unsealed styles. For sealed style, the panel is sealed by an o-ring at the base of the bushing. The shaft is sealed by an o-ring inside of bushing. After the switch is mounted, seals do not alter the dimensions of the unsealed style.

SPECIFICATIONS

Electrical Rating

Rated: To make and break 125 mA 30 Vdc resistive load for 25,000 cycles of operation.

Cycle: (1 cycle = 360° rotation and return) Test conditions are standard atmospheric pressure, 25°C and 68% relative humidity.

Contact Resistance: 20 milliohms initially, 300 milliohms maximum after life

Insulation Resistance: 50,000 megohms initially, 10,000 megohms after life

Voltage Breakdown: 500 Vac between mutually insulated parts

Materials and Finishes

Bases: Thermoset plastic

Detent Rotor: Nylon

Shaft, Stop Blades, Stop Arm, Thrust Washer And Retaining Ring: Stainless steel

Detent Balls: Steel, nickel-plated

Bushing: Zinc, Tin-zinc-plated

Detent Spring: Stainless steel

Common Terminals and Rings: Brass, gold plate .00003" minimum over silver plate .0003" minimum

Terminals: Brass with silver contact surface, gold-plated .00003"

Rotor Contact: Beryllium copper with silver contact surface

Shaft And Panel Seal: Silicone rubber

Mounting Hardware: One mounting nut, .089" thick by .375" across flats, and one internal tooth lockwasher are supplied with the switch.

Additional Characteristics

Contact Type: Wiping contacts

Shaft Flat Orientation: Switch position is defined as that position that is opposite the shaft flat. The location of the contacts in relation to the shaft flat is shown on the circuit diagram.

Terminals: Only the active position terminals, as shown in the circuit diagram are supplied with the switch. All common terminals are supplied.

Stop Strength: 7.5 in-lbs minimum

Rotational Torque: 8 to 16 in-oz

Bushing Mounting: Required for these switches

Maximum Mounting Torque: 15 in-lbs.

ORDERING INFORMATION

Type Of Switch	Maximum No. Of Positions	BCD Output		BCD Complement	
		Unsealed	Sealed	Unsealed	Sealed
Fixed Stop	7	513360-7	513374-7	513361-7	513375-7
	8	513360-8	513374-8	513361-8	513375-8
	9	513360-9	513374-9	513361-9	513375-9
	10	513360-10	513374-10	513361-10	513375-10
	11	513360-11	513374-11	513361-11	513375-11
	12	513360-12-F	513374-12-F	513361-12-F	513375-12-F
Continuous Rotation	12	513360-12-C	513374-12-C	513361-12-C	513375-12-C
Adjustable Stop	12	513385	—	513384	—

The -C suffix indicates continuous rotation. The -F suffix indicates a fixed stop between positions 1 and 12.

Available from your local Grayhill Distributor. For prices and discounts, contact a local Sales Office, an authorized local Distributor or Grayhill.

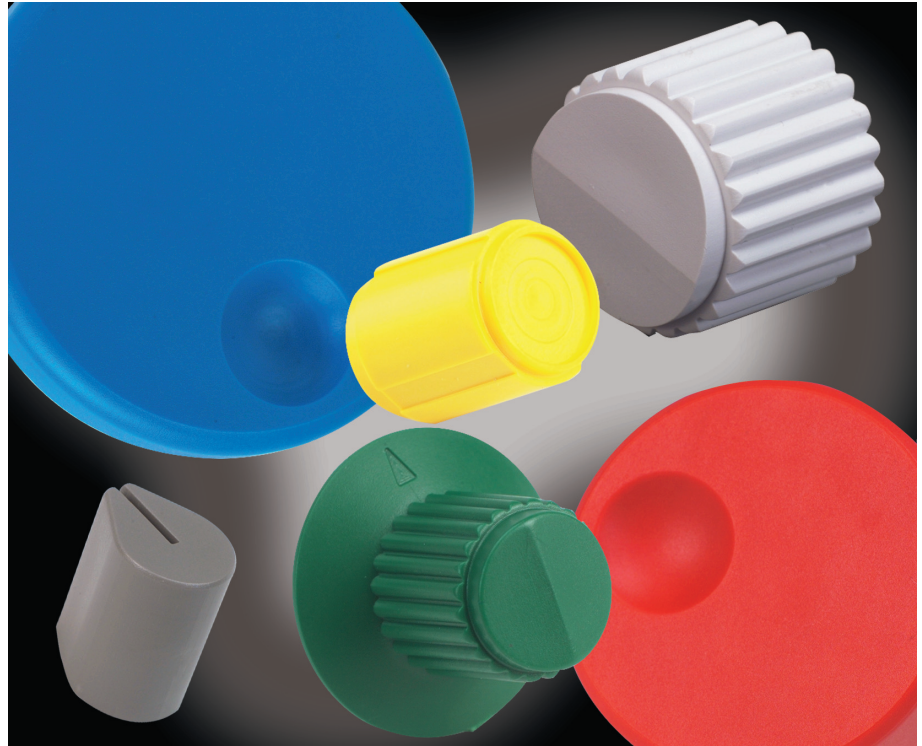
CONTROL KNOBS

Ideally Suited for Encoder and Rotary Switches

FEATURES

- Standard Fit for Grayhill Encoder and Rotary Switches
- Custom Materials, Styles, Colors and Markings Available
- Standard Black or Gray
- Choice of Spring Clip (Press-On) or Metal Insert with Set Screw Versions

Contact Grayhill for special design considerations

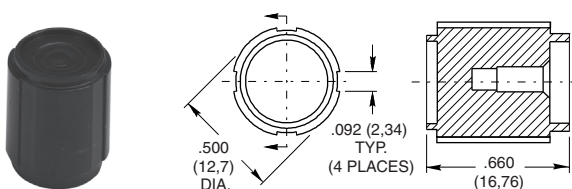
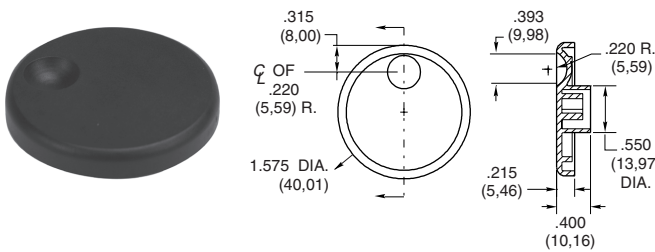
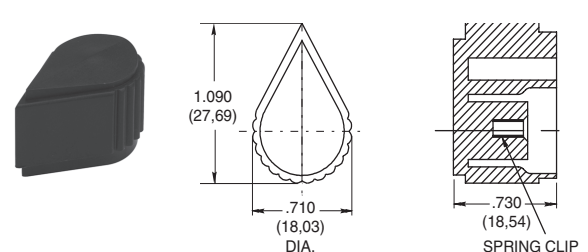
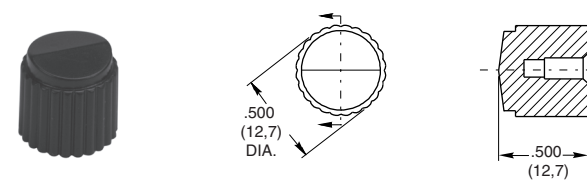


DIMENSIONS In inches (and millimeters)

<p>Style 5013</p> <p>Top View</p> <p>Available in .250 Dia. Shaft only.*</p>	<p>Style 5014</p> <p>Top View</p>
<p>Style 5015</p> <p>Top View</p>	<p>Style 5017</p> <p>Top View</p> <p>Available in .125 and .157 (4mm) dia. shaft in spring clip (press-on) version only.*</p>

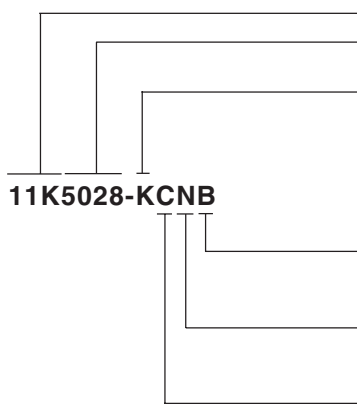
*See Ordering Information.

DIMENSIONS In inches (and millimeters)

<p>Style 5019</p> <p>Top View</p> 	<p>Style 5020</p> <p>Top View</p>  <p>Available in ABS, .250 dia. shaft in spring clip (press-on). The locking clip is also available, requires a custom shaft.**</p>
<p>Style 5028</p> <p>Top View</p> 	<p>Style 5029</p> <p>Top View</p> 

*See Ordering Information.

**Contact Grayhill representative

ORDERING INFORMATION**Series**

Style*: 5013, 5014, 5015, 5017, 5019, 5020, 5028, 5029
(see dimension drawings for style options)

Shaft Diameter:

J = .125 dia. shaft
E = .157 (4mm) dia. shaft
K = .250 dia. shaft

Knob Color:

B = Black
G = Gray

Material:

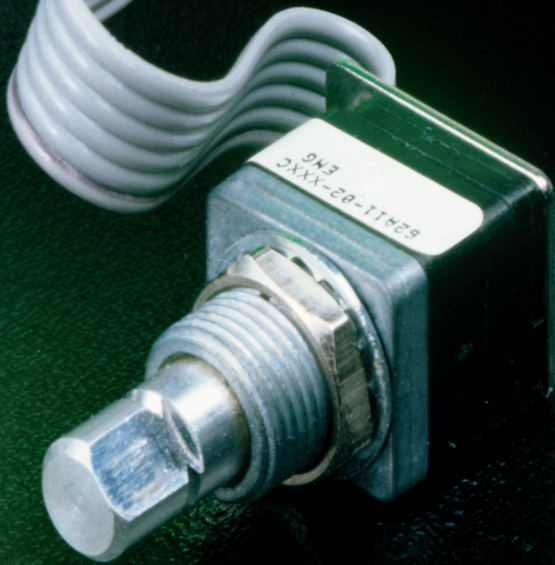
A = ABS (available on the styles 5017 and 5020 only)
N = Nylon

Version:

C = Spring Clip (press-on)
L = Locking Clip (available on the style 5020 only)
M = Metal Insert w/Set Screw(s)

Custom materials, styles and colors are available.

For prices and discounts, contact a local sales office or Grayhill.



OPTICAL ENCODERS

- Eliminates Rotary Mechanical Contacts
- Accurate Resolution up to 1024 Positions
- Logic Compatible
- Selects Menu or Display Items
- Includes Data Input Switch
- Up to 1 Billion Trouble-Free Cycles

MECHANICAL ENCODERS

- Standard BCD and Multiple Code Outputs
- As Small as 1/2" Diameter
- Economical Means to Provide Code Output

Page

ENGINEERING INFORMATION 2**OPTICAL ENCODERS**

Compact, 1/2" Package	Series 62S	3
Low Cost, PC Mount	Series 62P	5
1/2" Package	Series 62A,V,D	7
High Torque.....	Series 62HS	10
1/2" Package,Non-Turn Dedicated Shaft	Series 62N	12
High Torque, Non-Turn Concentric Shaft	Series 62HN	14
Concentric Shaft	Series 62C	16
High Torque, Concentric Shaft.....	Series 62H	18
1/2" Package, Redundant Circuitry.....	Series 62R	20
1/2" Package, Redundant Circuitry, High Torque.....	Series 62HR	22
1/2" Package, Lighted Shaft	Series 62F	24
Magnetic Detent	Series 62M	26
Push-Pull, High Torque	Series 62B	28
Thumbwheel	Series 62T	30
Full Quadrature Cycle Per Detent	Series 61L	32
Price Competitive Solution	Series 62AG	34
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High Resolution 4 & 5 Pin	Series 61K, R	43
Simulated Mechanical Rotary Output	Series 61M	49

Interface

Optical Encoder Interface	Series 65.....	48
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ACCESSORIES

Control Knobs	Series 11K	51
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QUADRATURE

All Grayhill encoders use quadrature output code, which is the same as a 2-bit, repeating gray code. Quadrature is the most popular and cost effective output format because only two detectors are required. However, quadrature can only be used in applications where incremental data is required. Absolute positioning is not possible because the code repeats every four positions. In other words, changes in the encoder in magnitude and direction can be determined, but the actual position of the encoder cannot. In most applications this is not a problem.

In a quadrature rotary optical encoder two detectors are used to provide outputs, "A" and "B". The code rotor either blocks the infrared light or allows it to pass to the detectors. As the shaft turns the rotor, the outputs change state to indicate position. The resulting output is two square waves which are 90° out of phase.

OPEN COLLECTOR OUTPUT

The open collector output is typical of the Series 61B, 61C and 62, and is the simplest form of output available. The first step in interfacing with open collector outputs is to provide an external pull-up resistor from each output to the power source. These pull-up resistors provide the output with the high-state voltage when the phototransistor is "off".

In a phototransistor, base current is supplied when light strikes the detector, which effectively grounds the output. Typically, the detector is operated in saturation. This means sufficient light is provided to completely sink, or ground, all the current provided by the pull up resistor plus that of the interfacing electronics. In the logic high state, the light is sufficiently blocked by the rotor and the detector functions like an open circuit. The pull up resistor then provides sourcing current to the interfacing electronics. This "on" or "off" digital arrangement allows the open collector to interface with popular integrated circuit technologies such as TTL, TTL LS, CMOS, and HCMOS.

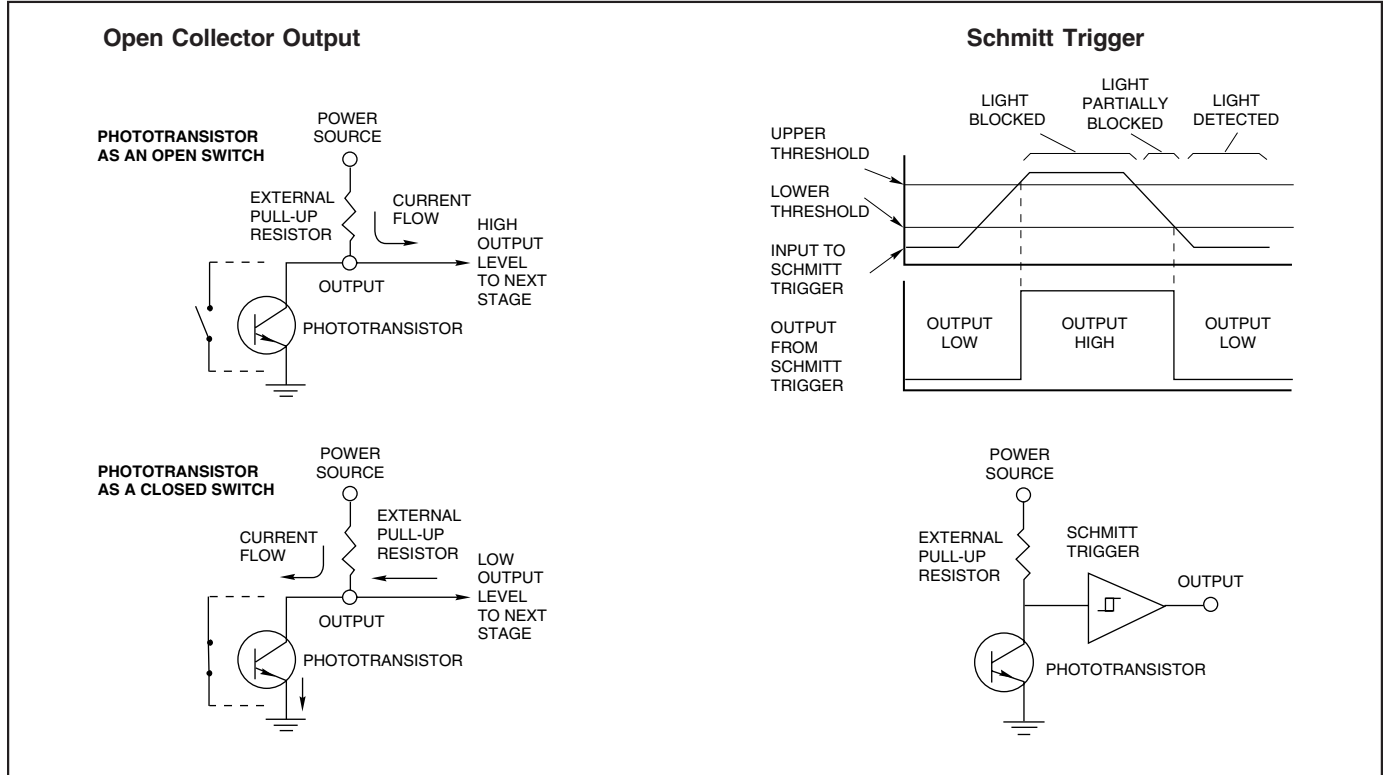
SCHMITT TRIGGERS

To provide signal enhancement it is recommended that a Schmitt Trigger be connected to each output. This device is already included in the Series 61K, 61R, 63K and 63R encoders. The Schmitt Trigger "cleans up" the output into a pure digital signal. It does this by removing the small linear region between the "on" and "off" states of the detector. During this transition the light is only partially blocked and the output is somewhere between what the interfacing circuit might consider to be "on" or "off". In other words, the output is not completely digital. The Schmitt Trigger contains a very important feature which makes it attractive for

this application. The device has a higher threshold, or trigger level, when it is in the "on" state than it does in the "off" state. This hysteresis filters any electrical noise, which can cause the output to change state rapidly during the transition. And since the output from the Schmitt Trigger is a pure digital signal and is isolated from the phototransistor, the signal is basically immune to loading problems that can effect encoders without the Schmitt Trigger. Schmitt Triggers are available in most popular IC technologies.

SHAFT AND PANEL SEAL

A shaft and panel seal are available to provide water-tight mounting for the Series 61B, 61D, 61K, 61R and 62 encoders. Sealing is accomplished by an o-ring shaft seal and a panel seal washer. The panel seal washer in the 61B and 61D encoders does not affect the overall dimensions of the switches. In the 61K and 61R encoders, the .045" thick washer is placed over the threads and sits flat on the base of the bushing. The 61KS and 61RS are also epoxy-sealed on the bottom of the switch to provide a completely sealed switch.



SERIES 62S

Compact 1/2" Package

FEATURES

- Compact Size, Requires Minimal Behind Panel Space
- 1/2 Million Rotations for High Torque
- 1 Million Rotational Cycles, 3 Million for Non-Detent Styles
- Optional Integral Pushbutton

- Choices of Cable Length and Terminations

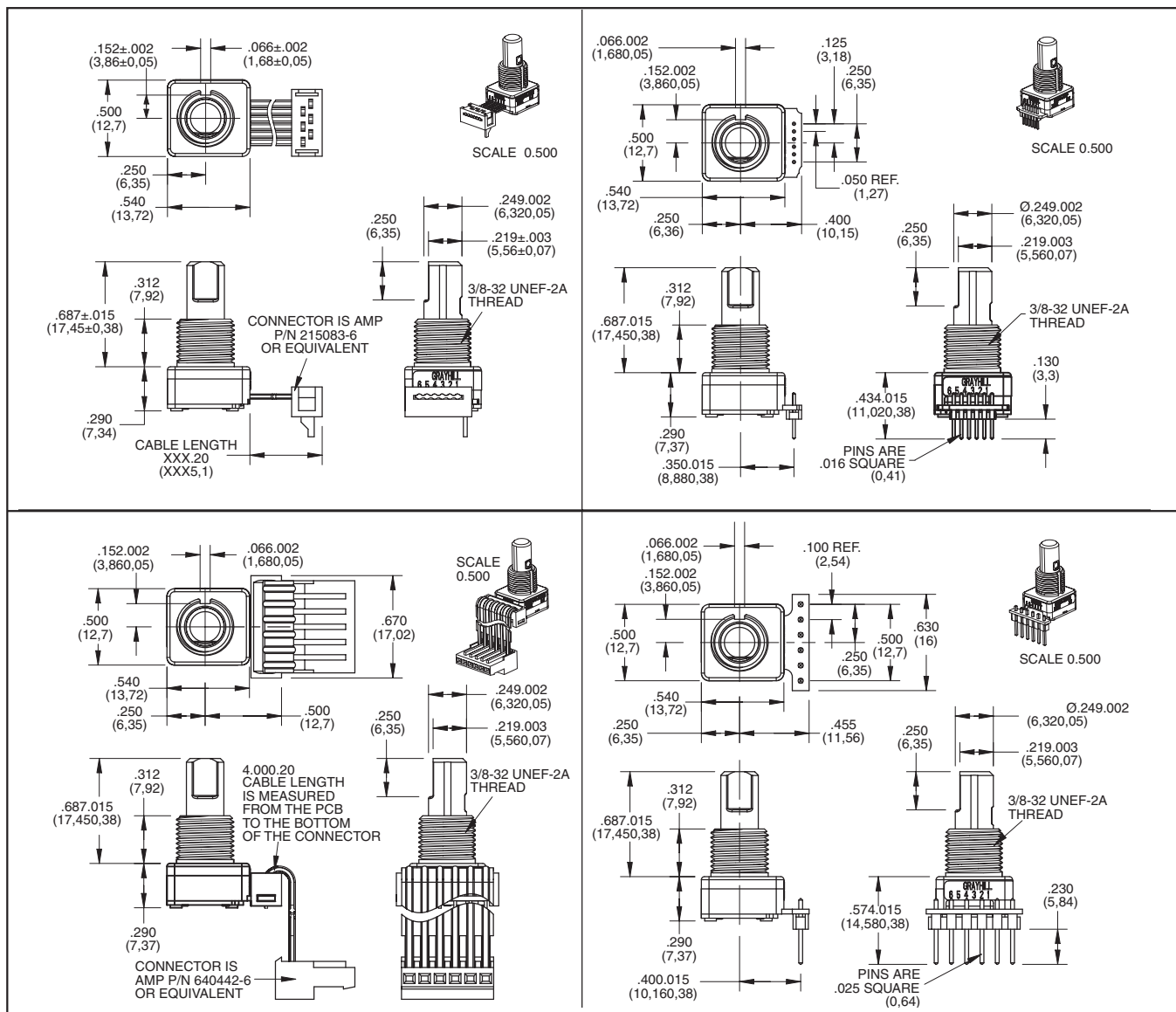
APPLICATIONS

- Global Positioning/Driver Information Systems
- Medical Equipment

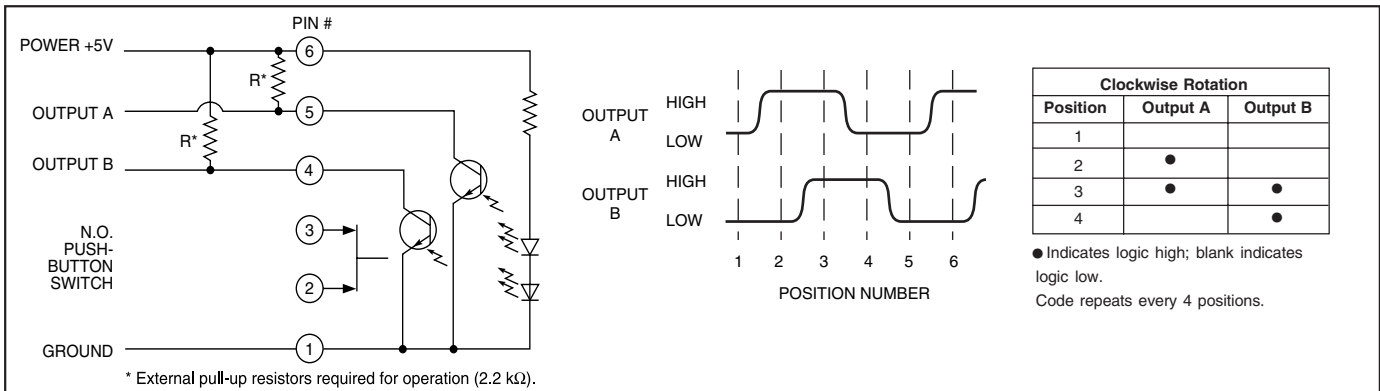


DIMENSIONS In inches (and millimeters)

Unless otherwise specified, standard tolerance is ± 0.010 (0,25)



CIRCUITRY, TRUTH TABLE, AND WAVEFORM Standard Quadrature 2-Bit Code



SPECIFICATIONS

Environmental Specifications

Operating Temperature Range: -40°C to 85°C

Storage Temperature Range: -55°C to 100°C

Humidity: 96 Hours at 90–95% humidity at 40°C

Mechanical Vibration: Harmonic motion with amplitude of 15G's, within a varied frequency of 10 to 2000 Hz

Mechanical Shock: Test 1: 100G for 6 mS, half sine wave with a velocity change of 12.3 ft/s; Test 2: 100G for 6 mS, sawtooth wave with a velocity change of 9.7 ft/s

Rotary Electrical and Mechanical Specifications

Operating Voltage: 5.00 \pm 0.25 Vdc

Supply Current: 30mA maximum at 5Vdc

Output: Open collector phototransistor, external pull up resistors are required

Output Code: 2-Bit quadrature, channel A leads channel B by 90° electrically during clockwise rotation of the shaft

Logic Output Characteristics:

Logic High shall be no less than 3.0 Vdc

Logic Low shall be no greater than 1.0 Vdc

Minimum Sink Current: 2.0 mA

Power Consumption: 150 mW maximum

Mechanical Life:

Non-Detent 3 Million Cycles

Low & Medium 1 Million Cycles

High 1/2 Million Cycles

1 cycle is a rotation through all positions and a full return

AVERAGE ROTATIONAL TORQUE SPECIFICATIONS			
	LOW ± 0.50 IN-OZ	MEDIUM ± 1.40 IN-OZ	HIGH ± 1.60 IN-OZ
8 POSITION	1.10	1.85	2.75
12 POSITION	1.00	1.70	2.95
16 POSITION	1.40	2.35	3.40
20 POSITION	1.35	2.05	2.80
24 POSITION	1.25	1.95	2.95
32 POSITION	0.95	1.40	2.15

Torque shall be within 50% of initial value throughout life

Mounting Torque: 15 in-lbs maximum

Shaft Push-Out Force: 45 lbs minimum

Shaft Pull-Out Force: 45 lbs minimum

Terminal Strength: 15 lbs minimum terminal pull-out force for cable or header termination

Solderability: 95% free of pin holes and voids

Pushbutton Electrical and Mechanical Specifications

Rating: 10 mA at 5 Vdc

Contact Resistance: <10 Ω

Life: 3 million actuations minimum

Contact Bounce: <4 ms Make, <10 ms Break

Actuation Force: 9-950 \pm 250 grams, 5-510 \pm 110 grams, 4-400 \pm 100 grams, 3-300 \pm 90 grams, 2-200 \pm 75 grams

Shaft Travel: .020 \pm .010 inch

Materials and Finishes

Bushing: Zamak 2

Shaft: Aluminum or Zamak 2

Retaining Ring: Stainless steel

Pushbutton Actuator: Zytel 70G33L

Detent Spring: Music wire

Detent Ball: Stainless steel

Code Housing: Polyamide polymer, nylon 6/10 alloy UL94HB

Code Rotor: Delrin 100

Printed Circuit Boards: NEMA grade FR-4, double clad with copper, plated with gold over nickel

Infrared Emitting Diode Chips: Gallium aluminum arsenide

Silicon Phototransistor Chips: Gold and Aluminum Alloys

Resistor: Metal oxide on ceramic substrate

Solder Pins: Brass, plated with tin

Pushbutton Dome: Stainless steel

Backplate: Stainless steel

Cable: Copper stranded with topcoat in PVC insulation (Cable version only)

Connector (.050 Center): PA4.6 with tin over nickel plated phosphor bronze

Connector (.100 Center): Nylon UL94V-2, tin plated copper alloy

Label: TT406 Thermal transfer cast film

Solder: Sn/Ag/Cu, Lead-Free, No Clean

Lubricating Grease: NYE nyogel 774L

Hex Nut: Nickel, plated with brass

Lockwasher: Stainless steel

Header: Hi-Temp glass filled thermoplastic UL94V-0, phosphor bronze (pinned versions only)

Strain Relief: Glass filled thermoplastic (.100 center cable versions only)

OPTIONS

Contact Grayhill for custom terminations, shaft and bushing configurations, rotational torque pushbutton force, and code output. Control knobs are also available.

ORDERING INFORMATION

Angle of Throw

45=45° for Code Change and 8 Detent Positions

30=30° for Code Change and 12 Detent Positions

22=22.5° for Code Change and 16 Detent Positions

18=18° for Code Change and 20 Detent Positions

15=15° for Code Change and 24 Detent Positions

11=11.25° for Code Change and 32 Detent Positions

Rotational Torque Option

N = Non-detent

L = Low Torque (available with 0, 4, 5, 9 pushbutton only)

M = Medium Torque (available with 0, 5, 9 pushbutton only)

H = High Torque (available with 0, 9 pushbutton only)

Termination

C = .050 Center Ribbon Cable with Connector

S = .050 Center Ribbon Cable with .100 Stripped End

P = .050 Center Pins with .185 Length

CH = .100 Center Ribbon Cable with Connector

SH = .100 Center Ribbon Cable with .100 Stripped End

PH = .100 Center Pins with .230 Length

Cable Length

Cable Termination: 040=4.0in or 040in. Cable is

terminated with Amp Connector P/N 640442-6

See Amp Mateability Guide for mating connector details.

Pushbutton Option

0 = NO PUSHBUTTON

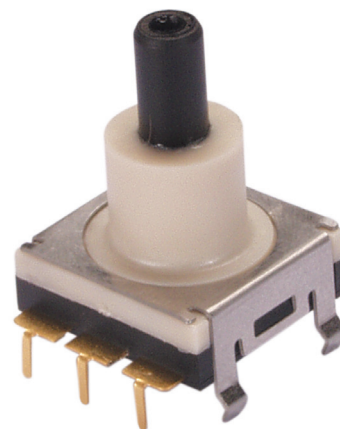
9 = 950 Grams

5 = 510 Grams

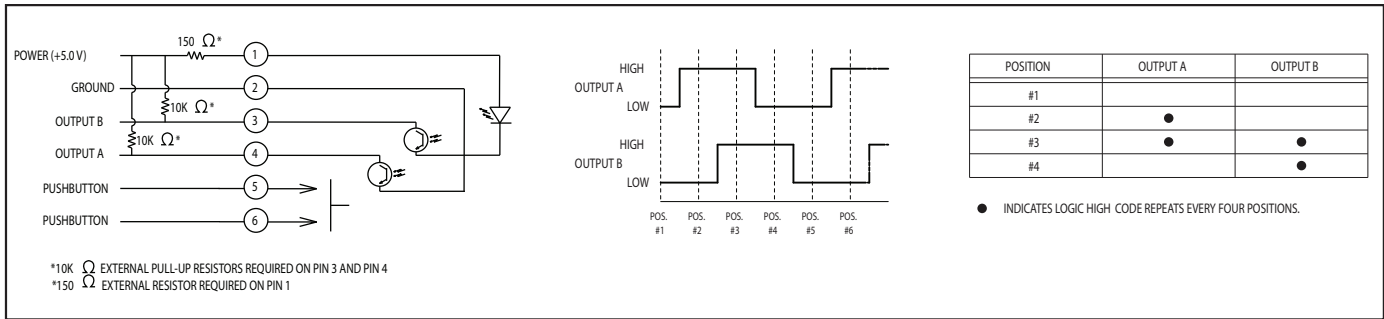
4 = 400 Grams

3 = 300 Grams

2 = 200 Grams



WAVEFORM AND TRUTH TABLE Standard Quadrature 2-bit Code



SPECIFICATIONS

Electrical Ratings

Operating Voltage: 5 Vdc +/- .25 Vdc
Supply Current: 30mA maximum at 5 Vdc
Logic High: 3.0V minimum
Logic Low: 1.0V maximum
Logic Rise and Fall: less than 30 ms

Pushbutton Switch Ratings

Rating: 5.0 Vdc at 10mA resistive
Contact Resistance: less than 10 ohms (TTL or CMOS compatible)
Voltage Breakdown: 250 Vac between mutually insulated parts
Contact Bounce: less than 4 ms at make and less than 10 ms at break
Actuation Life: 3,000,000 operations
Actuation Force: 6: 600 +/- 200 grams
 4: 450 +/- 150 grams
Shaft Travel: .015 ± .010 inch

Mechanical Ratings

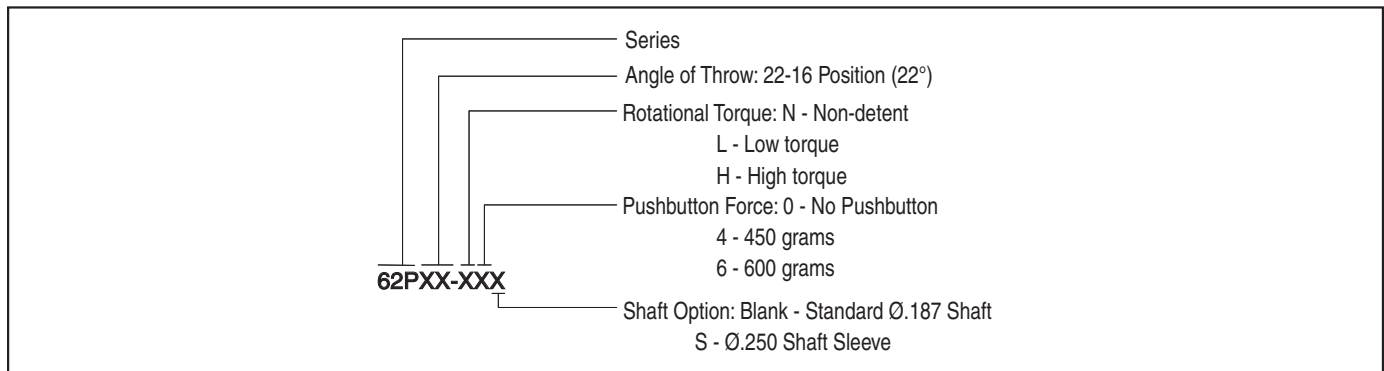
Operating Torque:
 H: 1.4 in-oz +/- 0.6 in-oz initial
 L: 0.6 in-oz +/- 0.3 in-oz initial
 N: <0.5 in-oz initial
Rotational Life:
 H&L: 500,000 cycles
 N: 2 million cycles
 (1 cycle = 360 degree rotation and return)
Shaft Push Out Force:
 20 lbs minimum
Operating Speed: 100 RPM maximum
Axial Shaft Play: .010 maximum
Environmental Ratings
Operating Temperature Range:
 -40°C to 85°C
Storage Temperature Range:
 -55°C to 100°C
Relative Humidity: 90-95% at 40°C for 96 hours
Vibration Resistance: Harmonic motion with Amplitude of 15g, within a varied 10 to 2000 Hz frequency for 12 hours per MIL-STD-202, Method 204
Mechanical Shock Resistance:
 Test 1: Tested at 100g for 6mS, half sine, 12.3 ft/s.

Test 2: 100g for 6mS, Sawtooth, 9.7 ft/s

Materials and Finishes

Code/Pushbutton Housing: Thermoplastic
Shaft: Thermoplastic
Code/Detent Rotor: Reinforced Thermoplastic
Bushing: Thermoplastic
Terminal Pins: Brass, Tin plated
Detent Spring: Stainless Steel
Dome: Stainless Steel
Pushbutton Contact: Nickel plated brass
Phototransistor: Planar Silicon
Detent Balls:
 .0625 dia. Stainless Steel
Infrared Emitter:
 Gallium Aluminum Arsenide
Label:
 White Thermal Transfer Cast Film.
 Adhesive Coated
Bracket: Stainless Steel, Tin plated

ORDERING INFORMATION



SERIES 62A,V,D

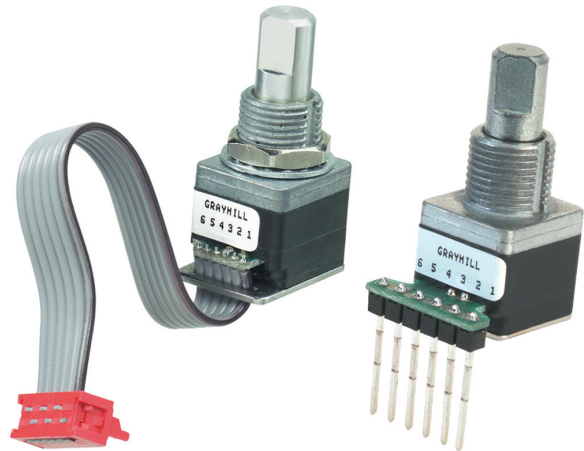
1/2" Package

FEATURES

- Low Cost
- Long Life
- Available in 3.3 or 5.0 Vdc Operating Voltages
- High Torque Version to Emphasize Rotational Feel
- Economical Size
- Optically Coupled for More than a Million Cycles
- Optional Integral Pushbutton
- Compatible with CMOS, TTL and HCMOS Logic
- Available in 12, 16, 20, 24 and 32 Detent Positions (Non-detent Also Available)
- Choices of Cable Length and Terminations

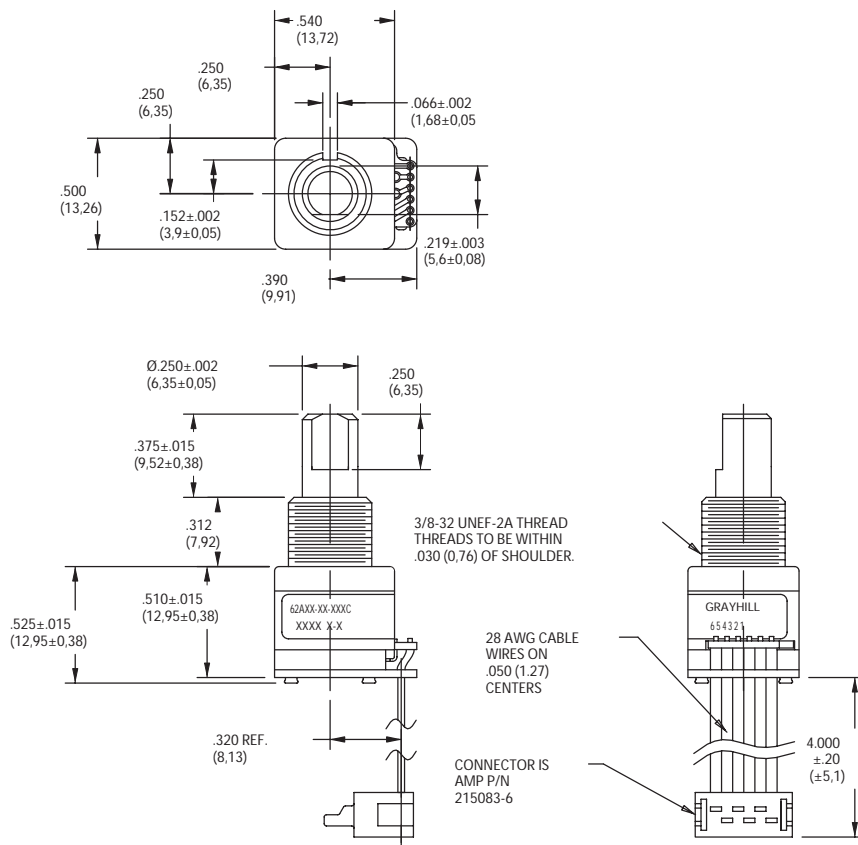
APPLICATIONS

- Global Positioning/Driver Information Systems
- Medical Equipment



DIMENSIONS In inches (and millimeters)

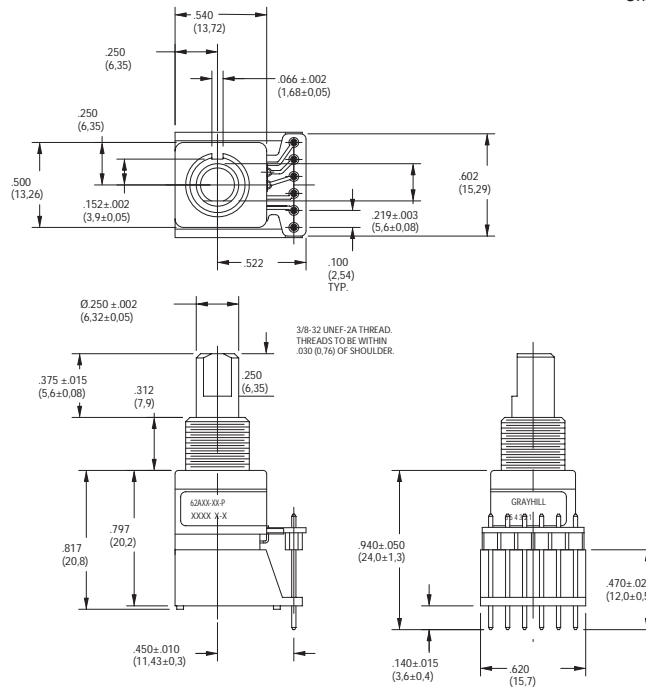
Cable Version



DIMENSIONS In inches (and millimeters)

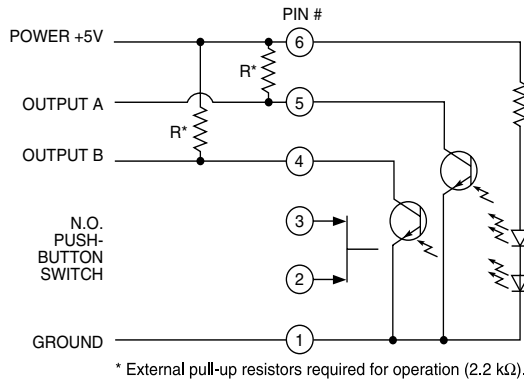
Pin Version

Unless otherwise specified, standard tolerance is ± 0.010 (0.25)



CIRCUITRY, TRUTH TABLE, AND WAVEFORM Standard Quadrature 2-Bit Code

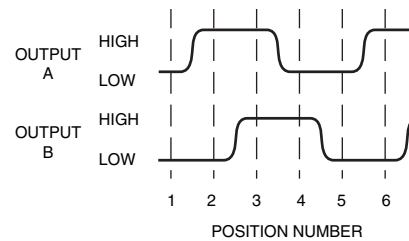
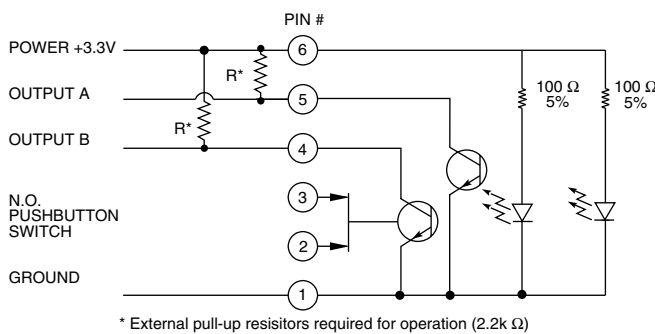
Standard 5.0 Volt (Styles A and D)



Clockwise Rotation		
Position	Output A	Output B
1		
2	●	
3	●	●
4		●

● Indicates logic high; blank indicates logic low. Code repeats every 4 positions.

3.3 Volt (Style V only)



SPECIFICATIONS

Electrical and Mechanical Ratings

Rating: 5 Vdc, 10 mA, resistive

Contact Resistance: less than 10 ohms (TTL or CMOS compatible)

Pushbutton Life: 3 million actuations minimum

Contact Bounce: less than 4 mS at make and less than 10 mS at break

Actuation Force: 1000 ±300 grams

Pushbutton Travel: .010/.025 inch

Coding: 2-bit quadrature coded output

Operating Voltage: 5.0 ±.25 Vdc, 3.30±.125 Vdc (style V only)

Voltage Breakdown: 250 Vac between mutually insulated parts

Supply Current: 30 mA maximum

Logic Output Characteristics:

Logic High: 3.8 Vdc (5.0 Vdc); 2.3 (3.3 Vdc) minimum

Logic Low: 0.8 Vdc maximum

Rotational Life: 1,000,000 cycles minimum (One cycle is a rotation through all positions and a full return)

Minimum Sink Current: 2.0 mA for 5 Vdc; 1.0 mA for 3.3 Vdc

Power Consumption: 150 mW maximum for 5 Vdc; 80 mW for 3.3 Vdc

Optical Rise and Fall Times: less than 30 mS maximum

Operating Torque:

Style A and V: 2.0 ±1.4 in-oz. initially

Style D: 3.5 ±1.4 in-oz initially

Non-detent: less than 1.5 in-oz initially

Shaft Push Out Force: 45 lbs minimum

Mounting Torque: 15 in-lbs maximum

Terminal Strength: 15 lbs cable pull-out force minimum

Operating Speed: 100 RPM maximum

Axial Shaft Play: .010 maximum

Environmental Ratings

Operating Temperature Range: -40°C to 85°C

Storage Temperature Range: -55°C to 100°C

Relative Humidity: 90–95% at 40°C for 96 hours

Vibration Resistance: Harmonic motion with amplitude of 15G, within a varied 10 to 2000 Hz frequency for 12 hours per MIL-STD-202, Method 204

Mechanical Shock: Test 1: 100G for 6 mS, half sine, 12.3 ft/s; Test 2: 100G for 6 mS, sawtooth, 9.7 ft/s

Materials and Finishes

Code Housing: Reinforced thermoplastic

Shaft: Zinc or aluminum

Bushing: Zinc casting

Shaft Retaining Ring: Stainless steel

Detent Spring: Stainless steel

Printed Circuit Boards: NEMA grade FR-4 gold over nickel or palladium

Terminals: Brass, tin-plated

Mounting Hardware: One brass, nickel-plated nut and stainless steel lockwasher supplied with each switch. Nut is 0.094 inches thick by 0.562 inches across flats.

Rotor: Thermoplastic

Code Housing: Thermoplastic

Pushbutton Dome: Stainless steel

Dome Retaining Disk: Thermoplastic

Pushbutton Housing: Thermoplastic

Phototransistor: Planar Silicon NPN

Infrared Emitter: Gallium aluminum arsenide

Pushbutton Contact: Brass, nickel-plated

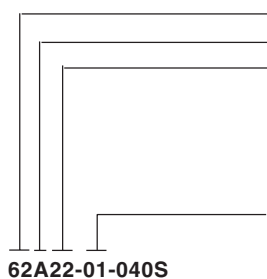
Flex Cable: 28 AWG, stranded/top coated wire, PVC coated on .050 or .100" centers (cabled version)

Header Pins: Phosphor bronze, tin-plated

Spacer: ABS

Backplate/Strain Relief: Stainless steel

ORDERING INFORMATION



Series

Style: A = 1/2" package, 5.0 Vdc Input, D = high torque w/5.0 Vdc input, V = 3.3 Vdc input

Angle of Throw:

Detent

11 = 11.25° or 32 positions

15 = 15° or 24 positions

18 = 18° or 20 positions

22 = 22.5° or 16 positions

30 = 30° or 12 positions

Non-detent (Styles A&V only)

01 = 11.25° or 32 positions

05 = 15° or 24 positions

08 = 18° or 20 positions

02 = 22.5° or 16 positions

03 = 30° or 12 positions

Pushbutton Option: 01 = w/o pushbutton, 02 = with pushbutton

Termination:

S = Stripped cable; .050" centers

SH = Stripped cable; .100" centers

C = Connector; .050" centers

CH = Connector; .100" centers

P = Pin; .100" centers

Cable Length: Cable Termination: 040 = 4.0in. Cable is terminated with Amp P/N 215083-6. See Amp Mateability Guide for Mating Connector details.

*Eliminate cable length if ordering pins. (Ex: 62A22-02-P).

These switches have Quadrature 2-bit code output and an optional shaft actuated pushbutton switch.

Custom materials, styles, colors, and markings are available. Control knobs available.

Available from your local Grayhill Component Distributor.

For prices and discounts, contact a local Sales Office, an authorized local Distributor, or Grayhill.

SERIES 62HS

High Torque

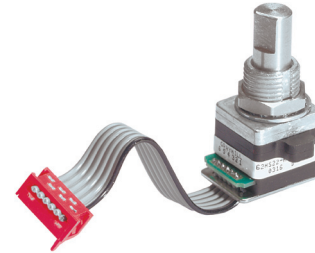
FEATURES

- High Rotational Torque Provides Positive Tactile Feedback
- Optically Coupled for More than a Million Cycles
- Optional Integral Pushbutton
- Compatible with CMOS, TTL and HCMOS Logic

- Available in 8, 12 and 16 Detent Positions
- Choice of Cable Length and Terminations

APPLICATIONS

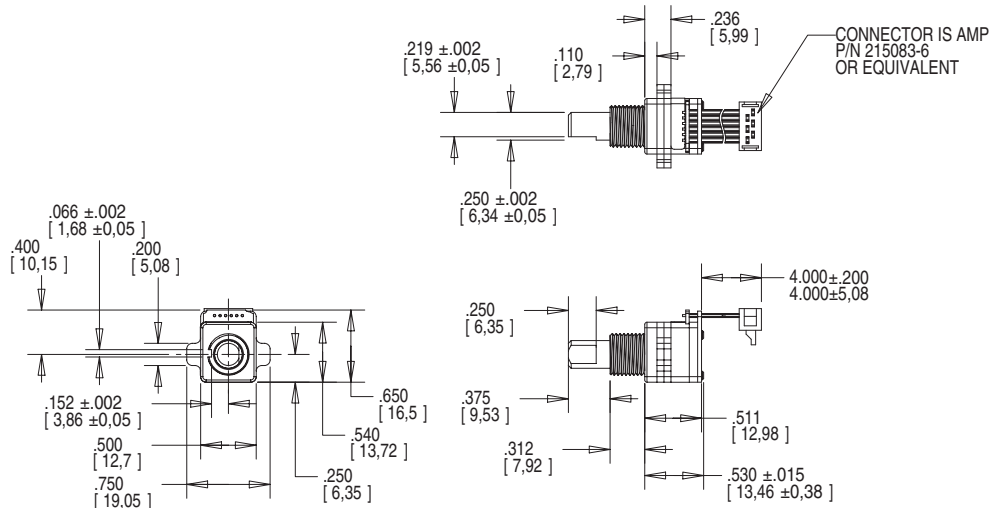
- Avionics



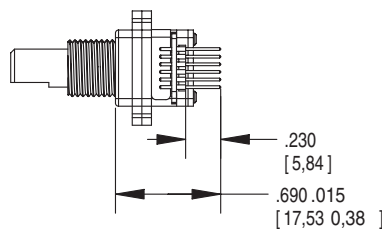
DIMENSIONS In inches (and millimeters)

Unless otherwise specified, standard tolerance is ± 0.010 (0,25).

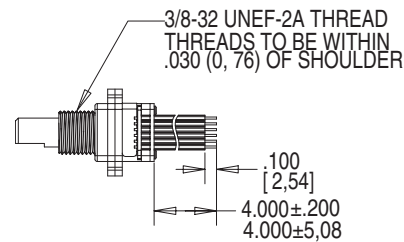
Cable Version



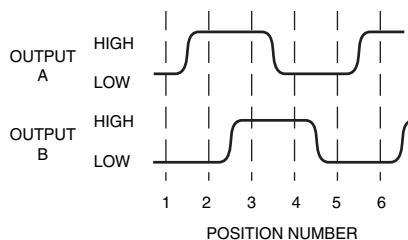
Pin Version



Stripped Version



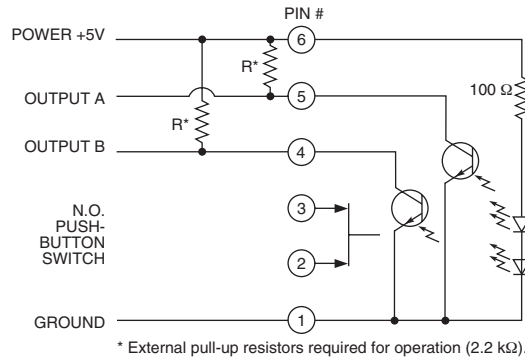
WAVEFORM AND TRUTH TABLE



Clockwise Rotation		
Position	Output A	Output B
1		
2	●	
3	●	●
4		●

● Indicates logic high; blank indicates logic low. Code repeats every 4 positions.

CIRCUITRY



SPECIFICATIONS

Pushbutton Switch Ratings

Rating: at 5 Vdc, 10 mA, resistive

Contact Resistance: less than 10 ohms (TTL or CMOS compatible)

Pushbutton Life: 3 million actuations minimum

Voltage Breakdown: 250 Vac between mutually insulated parts

Contact Bounce: less than 4 mS at make and less than 10 mS at break

Actuation Force: 1100 ±300g

Encoder Ratings

Coding: 2-bit quadrature coded output

Operating Voltage: 5.0 ±.25 Vdc

Supply Current: 30 mA maximum @ 5.0 Vdc

Logic Output Characteristics:

Logic High: 3.0 Vdc minimum

Logic Low: 1.0 Vdc maximum

Mechanical Life: 1,000,000 cycles minimum (One cycle is a rotation through all positions and a full return)

Minimum Sink Current: 2.0 mA for 5 Vdc

Power Consumption: 150mW maximum

Output: open collector phototransistor

Logic Rise and Fall: less than 30 mS max

Operating Torque: 5.0 in-oz +/- 1.5 in-oz initial

Shaft Push Out Force: 45 lbs minimum

Mounting Torque: 15 in-lbs maximum

Terminal Strength: 15 lbs cable pull-out force minimum

Operating Speed: 100 RPM maximum

Environmental Ratings

Operating Temperature Range: -40°C to 85°C

Storage Temperature Range: -55°C to 100°C

Vibration Resistance: Harmonic motion with amplitude of 15G, within a varied 10 to 2000 Hz frequency for 12 hours

Mechanical Shock: Test 1: 100G, 6 mS, half sine, 12.3 ft/s; Test 2: 100G, 6 mS, sawtooth, 9.7 ft/s

Relative Humidity: 90–95% at 40°C for 96 hours

Materials and Finishes

Code Housing: Reinforced thermoplastic

Shaft: Stainless Steel

Bushing: Zinc casting

Shaft Retaining Ring: Stainless steel

Detent Spring: Stainless steel

Detent Ball: Stainless steel

Detent Section: Hiloy 610

Printed Circuit Boards: NEMA grade FR-4 gold over nickel or palladium

Terminals: Brass, tin-plated

Mounting Hardware: One brass, nickel-plated nut and stainless steel lockwasher supplied with each switch. Nut is 0.094 inches thick by 0.562 inches across flats

Rotor: Thermoplastic

Pushbutton Dome: Stainless steel

Phototransistor: Planar Silicon NPN

Infrared Emitter: Gallium aluminum arsenide

Flex Cable: 28 AWG, stranded/top coated wire, PVC coated on .050" centers (cabled version)

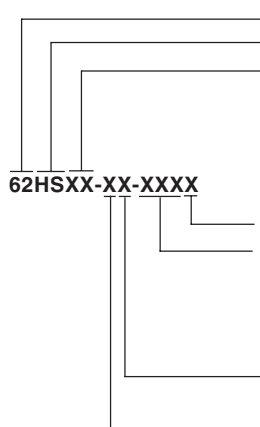
Header Pins: Brass, tin-plated

Spacer: Hiloy 610

Shim: Stainless Steel

Backplate/Strain Relief: Stainless steel

ORDERING INFORMATION



Series

Style: HS = High Torque

Angle of Throw: 45 = 45° or 8 positions, 30 = 30° or 12 positions, 22 = 22.5° or 16 positions

Termination: S = stripped cable, C = connector, P = pins

Cable Termination: 040 = 4.0in. Cable is terminated with

Amp P/N 215083-6. See Amp Mateability Guide for mating connector details.

*Eliminate cable length if ordering pins. (Ex: 62HS22-H9-P)

Pushbutton Option: 0 = w/o pushbutton, 9 = 1100g

Rotational Torque: H = High Torque

SERIES 62N

1/2" Package, non-turn, Dedicated Shaft

FEATURES

- Non-turn Pushbutton to Ensure Pushbutton Text and Orientation
- Separate Pushbutton Function
- Low Cost
- Economical Size
- Optically Coupled for More than a Million Cycles
- Compatible with CMOS, TTL and HCMOS Logic

- Available in 12, 16, 24, and 32 Detent Positions (Non-detent Also Available)
- Choices of Cable Length and Terminations

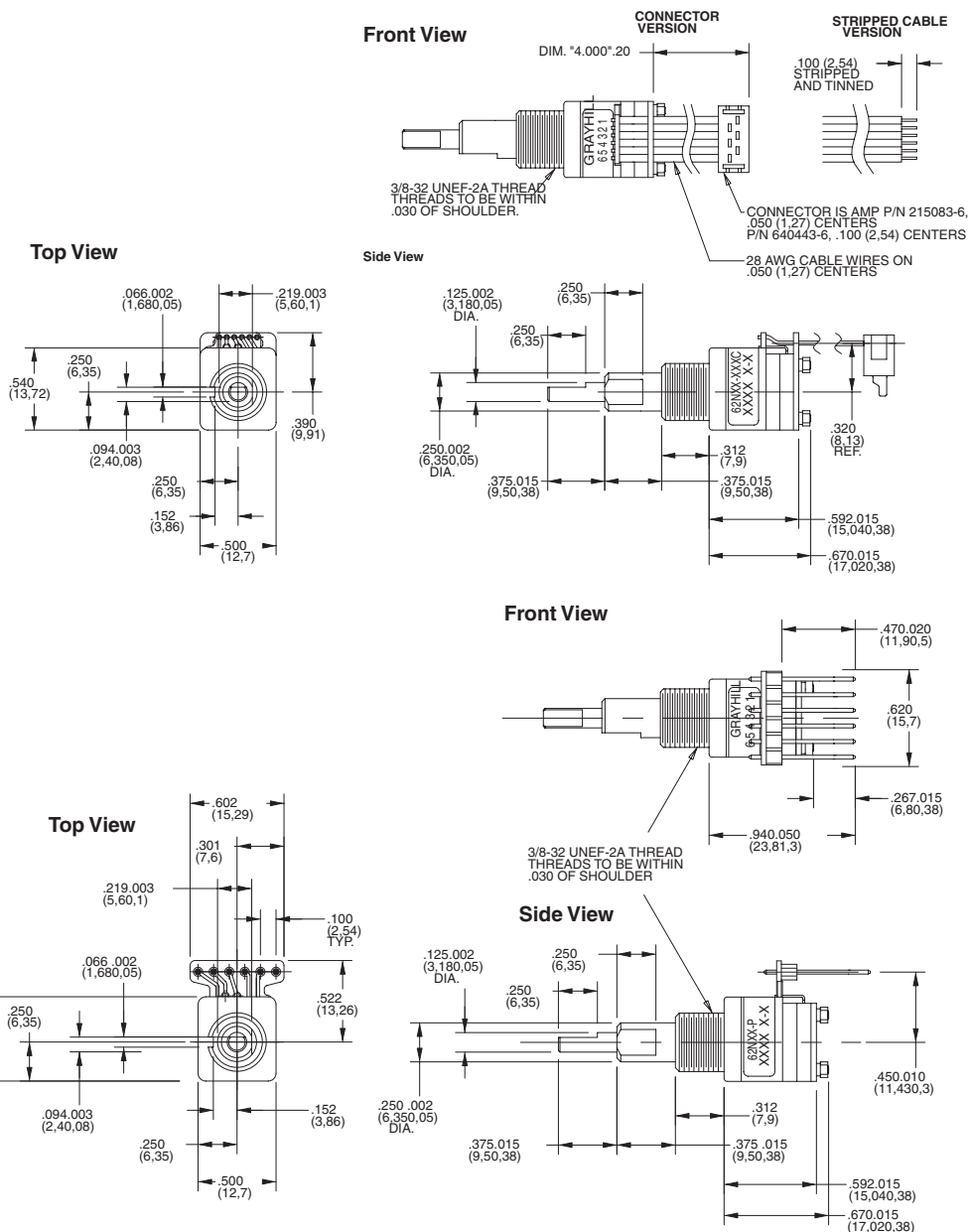
APPLICATIONS

- Global Positioning/Driver Information Systems
- Medical Equipment
- Cockpit Controls
- Mixing Boards



DIMENSIONS In inches (and millimeters)

Cable Version



Unless otherwise specified, standard tolerances are ± 0.10 (0,25)

SPECIFICATIONS

Pushbutton Switch Ratings

Rating: at 5 Vdc, 10 mA, resistive
Contact Resistance: less than 10 ohms (TTL or CMOS compatible)
Pushbutton Life: 3 million actuations minimum
Voltage Breakdown: 250 Vac between mutually insulated parts
Contact Bounce: less than 4 mS at make and less than 10 mS at break
Actuation Force: 1000 ±300g
Pushbutton Travel: .010/.025 inch

Encoder Ratings

Coding: 2-bit quadrature coded output
Operating Voltage: 5.0 ±.25 Vdc
Supply Current: 30 mA maximum @ 5.0 Vdc
Logic Output Characteristics:
Logic High: 3.8 Vdc minimum
Logic Low: 0.8 Vdc maximum
Mechanical Life: 1,000,000 cycles minimum (One cycle is a rotation through all positions and a full return)
Minimum Sink Current: 2.0 mA for 5 Vdc
Power Consumption: 150mW maximum
Output: open collector phototransistor
Logic Rise and Fall Times: less than 30 mS maximum

Operating Torque:

Detent: 2.0 in-oz ±70% initially
Non-Detent: less than 1.5 in-oz initially
Shaft Push Out Force: 45 lbs minimum
Mounting Torque: 15 in-lbs maximum
Terminal Strength: 15 lbs cable pull-out force minimum
Operating Speed: 100 RPM maximum

Environmental Ratings

Operating Temperature Range: -40°C to 85°C
Storage Temperature Range: -55°C to 100°C
Vibration Resistance: Harmonic motion with amplitude of 15G, within a varied 10 to 2000 Hz frequency for 12 hours
Mechanical Shock: Test 1: 100G, 6 mS, half sine, 12.3 ft/s; Test 2: 100G, 6 mS, sawtooth, 9.7 ft/s
Relative Humidity: 90–95% at 40°C for 96 hours

Materials and Finishes

Code Housing: Reinforced thermoplastic
Shafts: Aluminum
Bushing: Zinc casting
Shaft Retaining Ring: Stainless steel

Detent Spring: Stainless steel

Printed Circuit Boards: NEMA grade FR-4

gold over nickel or palladium

Terminals: Brass, tin-plated

Mounting Hardware: One brass, nickel-plated nut and stainless steel lockwasher supplied with each switch. Nut is 0.094 inches thick by 0.562 inches across flats

Rotor: Thermoplastic

Code Housing: Thermoplastic

Pushbutton Dome: Stainless steel

Dome Retaining Disk: Thermoplastic

Pushbutton Housing: Thermoplastic

Phototransistor: Planar Silicon NPN

Infrared Emitter: Gallium aluminum arsenide

Pushbutton Contact: Brass, nickel-plated

Flex Cable: 28 AWG, stranded/top coated wire, PVC coated on .050 or .100" centers (cabled version)

Header Pins: Phosphor bronze, tin-plated

Spacer: Thermoplastic

Endcap: Thermoplastic

Non-turn Pin: Stainless steel

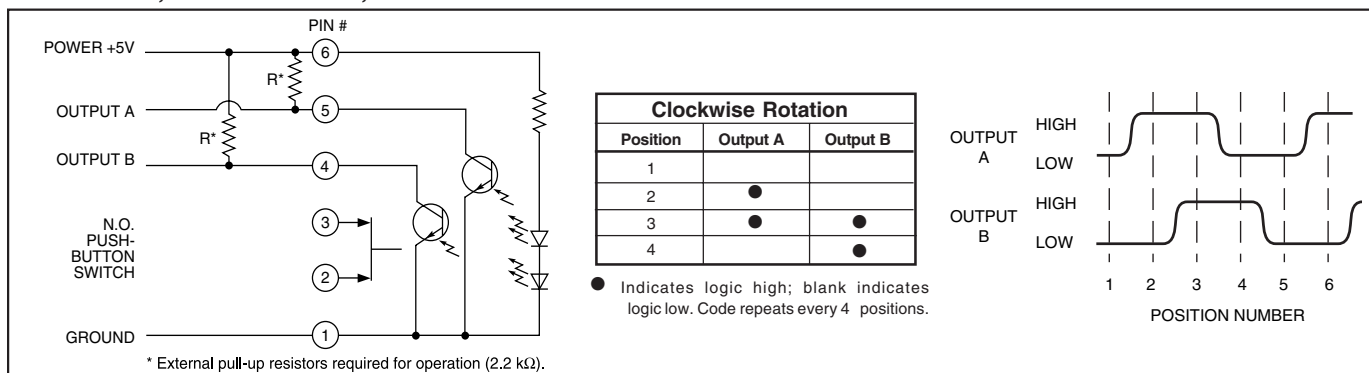
Backplate/Strain Relief: Stainless steel

Lockwashers: Stainless steel

Hex Nuts: Stainless steel

Studs: Stainless steel

CIRCUITRY, TRUTH TABLE, AND WAVEFORM Standard Quadrature 2-Bit Code



ORDERING INFORMATION

Series and Style = 1/2" package, non-turn, dedicated shaft

Angle of Throw: Detent
 11 = 11.25° or 32 pos.
 15 = 15° or 24 positions
 22 = 22.25° or 16 positions
 30 = 30° or 12 positions

Non-detent
 01 = 11.25° or 32 positions
 05 = 15° or 24 positions
 02 = 22.5° or 16 positions
 00 = 30° or 12 positions

Termination: S = Stripped cable; .050" centers
 SH = Stripped cable; .100" centers
 C = Connector; .050" centers
 CH = Connector; .100" centers
 P = Pin; .100" centers

Cable Termination: 040 = 4.0in. Cable is terminated with Amp Connector P/N 215088-6. See Amp Mateability Guide for mating connector details.
 *Eliminate cable length if ordering pins (Ex: 62N22-P)

These switches have Quadrature 2-bit code output and an optional shaft actuated pushbutton switch.

Custom materials, styles, colors, and markings are available. Control knobs available.

Available from your local Grayhill Component Distributor.
 For prices and discounts, contact a local Sales Office, an authorized local Distributor, or Grayhill.

SERIES 62HN

High Torque, Non-Turn
Concentric Shaft

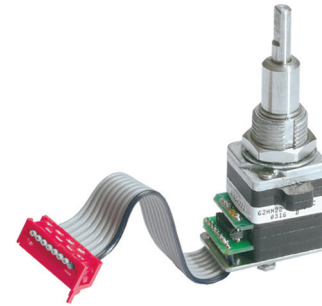
FEATURES

- High Rotational Torque Provides Positive Tactile Feedback
- Non-turn Pushbutton to Ensure Pushbutton Text and Orientation
- Optically Coupled for More than a Million Cycles
- Separate Pushbutton Function

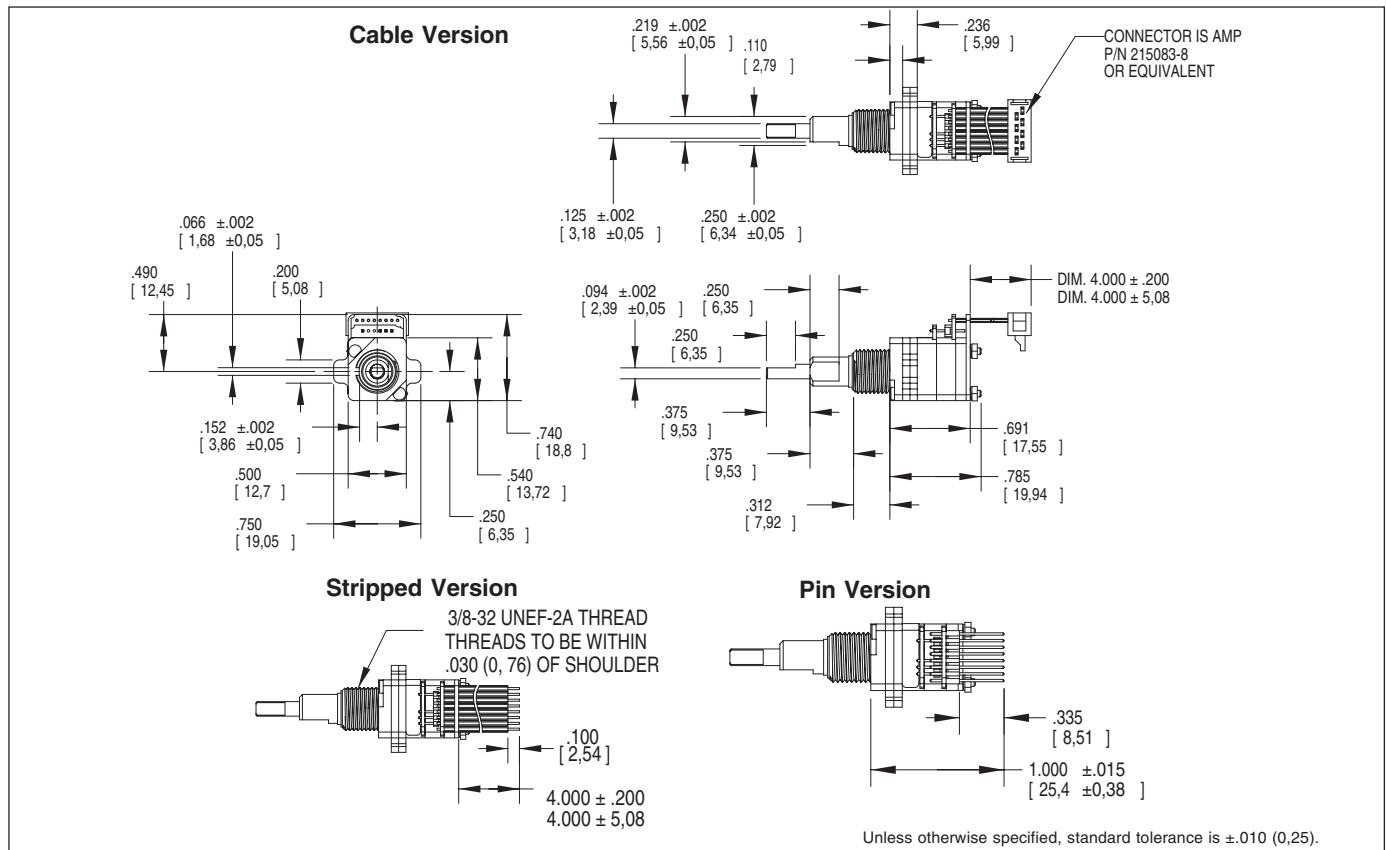
- Compatible with CMOS, TTL and HCMOS Logic
- Available in 8, 12 and 16 Detent Positions
- Choice of Cable Length and Terminations

APPLICATIONS

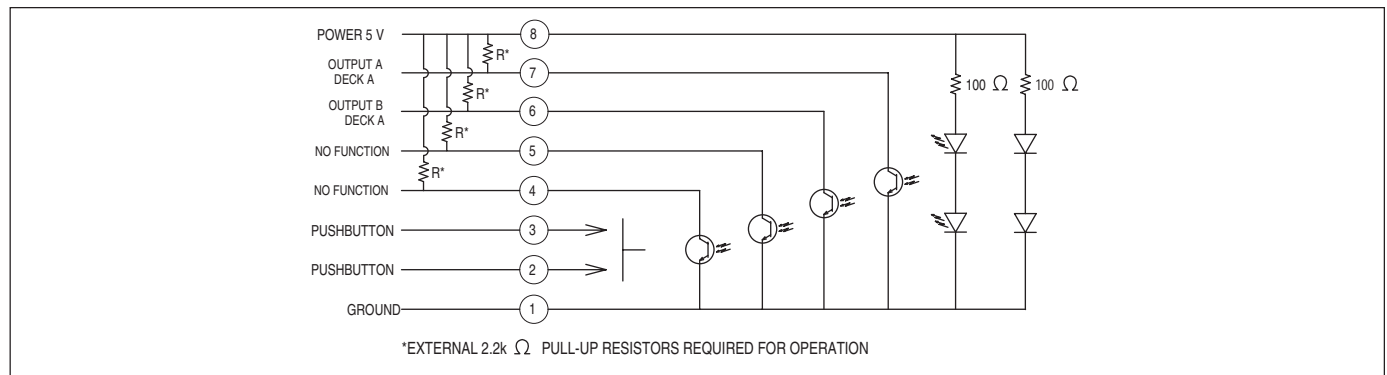
- Avionics



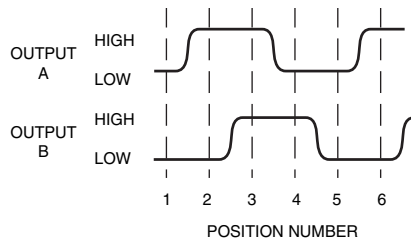
DIMENSIONS In inches (and millimeters)



CIRCUITRY



WAVEFORM AND TRUTH TABLE



Clockwise Rotation		
Position	Output A	Output B
1		
2	●	
3	●	●
4		●

● Indicates logic high; blank indicates logic low. Code repeats every 4 positions.

SPECIFICATIONS

Pushbutton Switch Ratings

Rating: at 5 Vdc, 10 mA, resistive

Contact Resistance: less than 10 ohms (TTL or CMOS compatible)

Pushbutton Life: 3 million actuations minimum

Voltage Breakdown: 250 Vac between mutually insulated parts

Contact Bounce: less than 4 mS at make and less than 10 mS at break

Actuation Force: 1100 ±300g

Encoder Ratings

Coding: 2-bit quadrature coded output

Operating Voltage: 5.0 ±.25 Vdc

Supply Current: 30 mA maximum @ 5.0 Vdc

Logic Output Characteristics:

Logic High: 3.0 Vdc minimum

Logic Low: 1.0 Vdc maximum

Mechanical Life: 1,000,000 cycles minimum (One cycle is a rotation through all positions and a full return)

Minimum Sink Current: 2.0 mA for 5 Vdc

Power Consumption: 150mW maximum

Output: open collector phototransistor

Logic Rise and Fall Times: less than 30 mS maximum

Operating Torque: 5.0 in-oz +/- 1.5 in-oz initial

Shaft Push Out Force: 45 lbs minimum

Mounting Torque: 15 in-lbs maximum

Terminal Strength: 15 lbs cable pull-out force minimum

Operating Speed: 100 RPM maximum

Environmental Ratings

Operating Temperature Range: -40°C to 85°C

Storage Temperature Range: -55°C to 100°C

Vibration Resistance: Harmonic motion with amplitude of 15G, within a varied 10 to 2000 Hz frequency for 12 hours

Mechanical Shock: Test 1: 100G, 6 mS, half sine, 12.3 ft/s; Test 2: 100G, 6 mS, sawtooth, 9.7 ft/s

Relative Humidity: 90–95% at 40°C for 96 hours

Materials and Finishes

Code Housing: Reinforced thermoplastic

Shafts: Stainless Steel

Bushing: Zinc casting

Shaft Retaining Rings: Stainless steel

Detent Spring: Stainless steel

Detent Ball: Stainless steel

Detent Section: Hiloy 610

Printed Circuit Boards: NEMA grade FR-4 gold over nickel or palladium

Terminals: Brass, tin-plated

Mounting Hardware: One brass, nickel-plated nut and stainless steel lockwasher supplied with each switch. Nut is 0.094 inches thick by 0.562 inches across flats

Rotor: Thermoplastic

Pushbutton Dome: Stainless steel

Phototransistor: Planar Silicon NPN

Infrared Emitter: Gallium aluminum arsenide

Flex Cable: 28 AWG, stranded/top coated wire, PVC coated on .050 centers (cabled version)

Header Pins: Brass, tin-plated

Spacer: Hiloy 610

Shim: Stainless Steel

Endcap: Thermoplastic

Non-turn Pin: Stainless steel

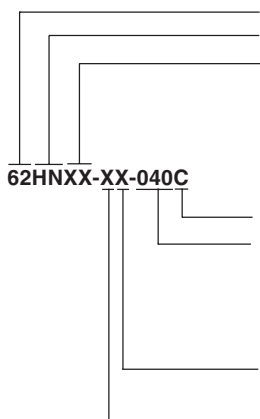
Backplate/Strain Relief: Stainless steel

Lockwashers: Stainless steel

Hex Nuts: Stainless steel

Studs: Stainless steel

ORDERING INFORMATION



Series

Style: HN = High Torque, Concentric, Non-Turn

Angle of Throw: 45 = 45° or 8 positions, 30 = 30° or 12 positions, 22 = 22.5° or 16 positions

Termination: S = stripped cable, C = connector, P = pins

Cable Termination: 040 = 4.0in. Cable is terminated with Amp Connector P/N 215083-6. See Amp Mateability Guide for mating connector details. *Eliminate cable length if ordering pins. (Ex: 62HN22-H9-P)

Pushbutton Option: 0 = w/o pushbutton, 9 = 1100g pushbutton

Rotational Torque: H = High Torque

Custom materials, styles, colors, and markings are available. Control knobs available.

Available from your local Grayhill Component Distributor.

For prices and discounts, contact a local Sales Office, an authorized local Distributor, or Grayhill.

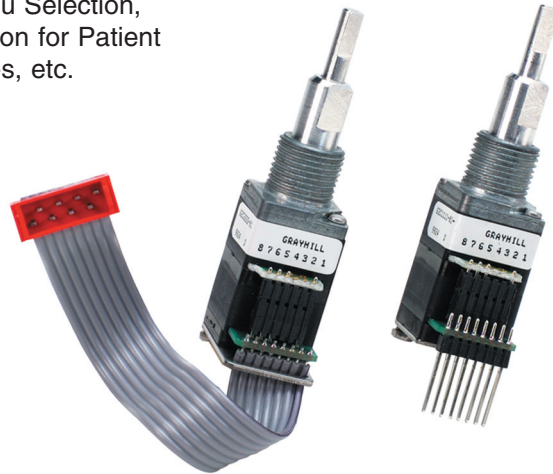
SERIES 62C Concentric Shaft

FEATURES

- Economical Size
- Combined Functionality
- Optically Coupled for More than a Million Cycles of Operations
- Optional Integral Pushbutton
- Compatible with CMOS, TTL, and HCMOS Logic
- Available with 12, 16, 24, and 32 Detent Positions for Each Code Section
- Choices of Cable Length and Terminations
- Available in 3.3 Volt Input.
(Contact Grayhill for details)

APPLICATIONS

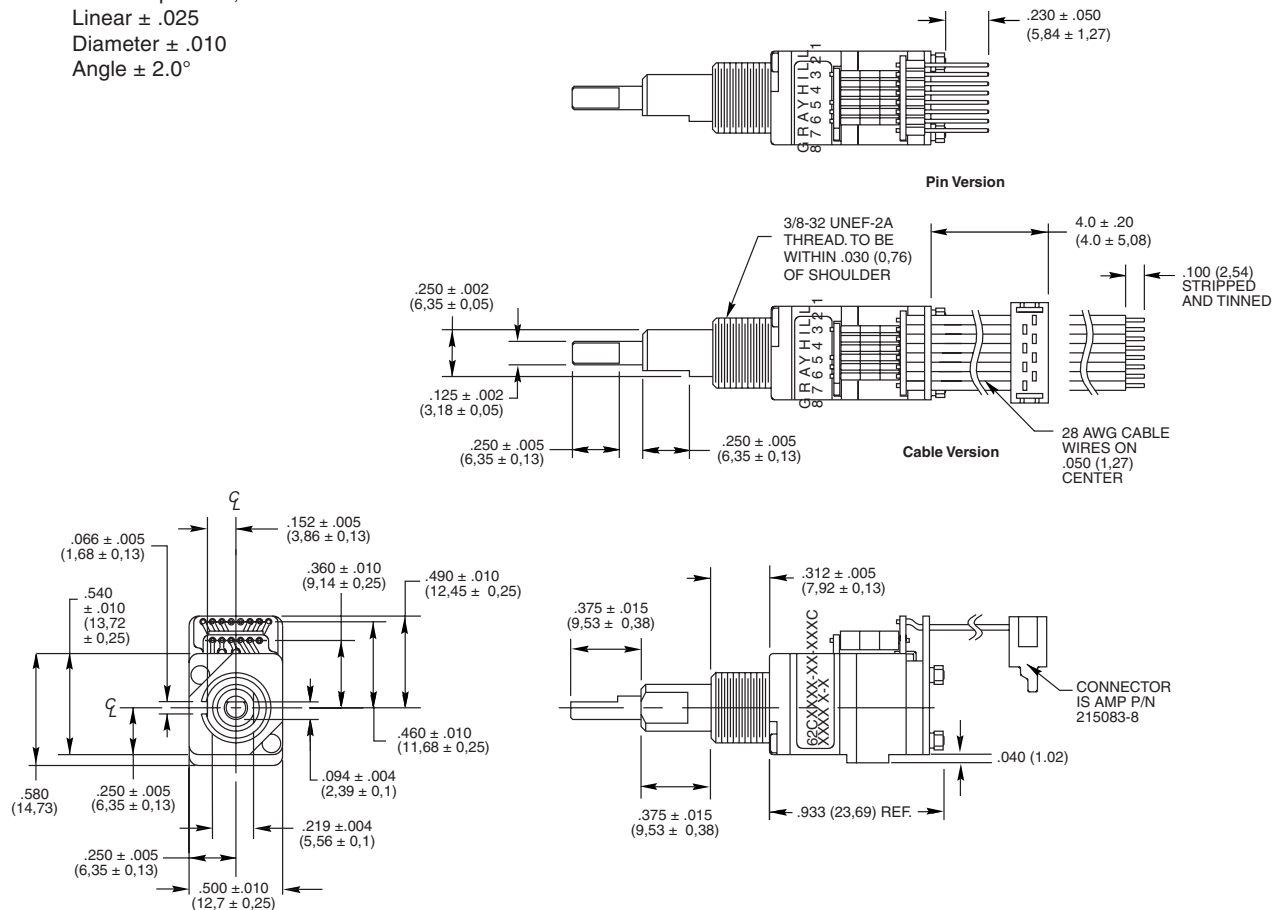
- Used to Set Radio Frequency, Drill Depth, RPM, Menu Selection, Parameter Selection for Patient Monitoring Devices, etc.



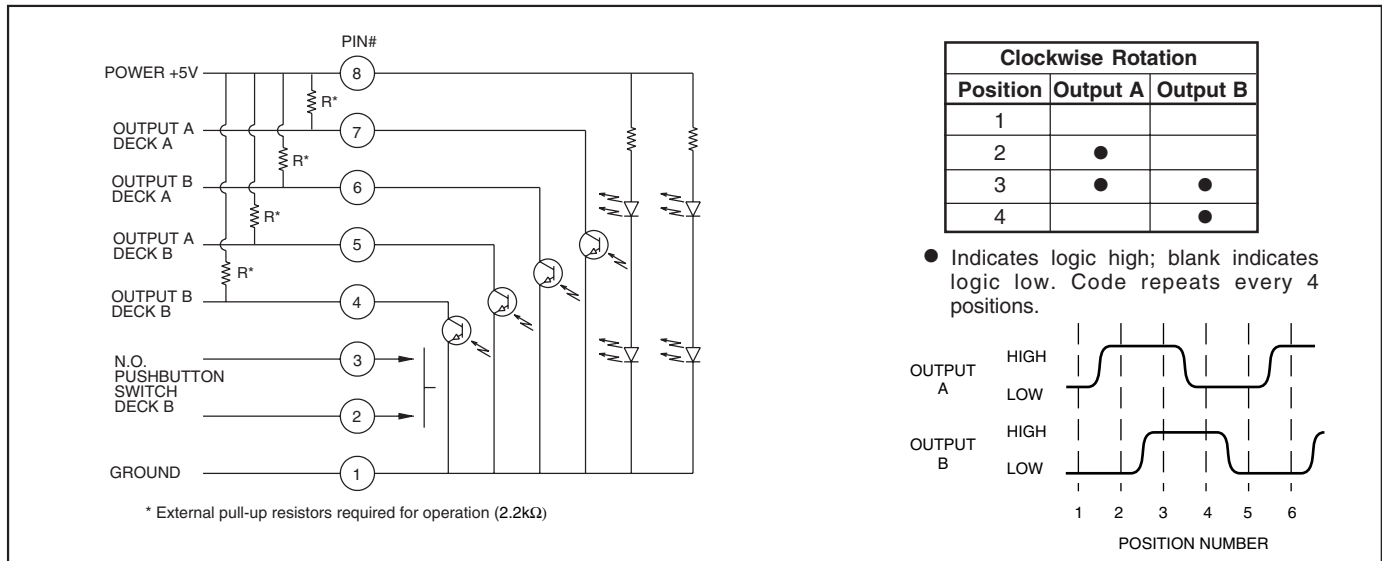
DIMENSIONS In inches (and millimeters)

Unless otherwise specified, standard tolerance are:

Linear $\pm .025$
Diameter $\pm .010$
Angle $\pm 2.0^\circ$



CIRCUITRY, TRUTH TABLE AND WAVEFORM: Standard Quadrature 2-Bit Code



SPECIFICATIONS

Pushbutton Switch Ratings

Rating: 5 Vdc, 10 mA, resistive
Contact Resistance: less than 10 ohms (TTL or CMOS compatible)
Voltage Breakdown: 250 Vac between mutually insulated parts
Contact Bounce: less than 4 mS at make, less than 10 mS at break
Actuation Life: 3,000,000 operations
Actuation Force: 1000 ± 300 grams
Pushbutton Travel: .010 / .025 inch

Encoder Ratings

Coding: 2-bit quadrature coded output
Operating Voltage: 5 ± .25 Vdc
Supply Current: 50 mA maximum at 5 Vdc
Logic High: 3.8V minimum
Logic Low: 0.8V maximum
Logic Rise and Fall Times: less than 30 mS
Operating Torque: 2.0 in-oz ± 1.4 in-oz initially

Rotational Life: more than 1,000,000 cycles of operation (1 cycle = 360° rotation and return)
Shaft Push Out Force: 45 lbs minimum
Mounting Torque: 15 in-lbs maximum
Operating Speed: 100 RPM maximum
Axial Shaft Play: .010 maximum for each shaft

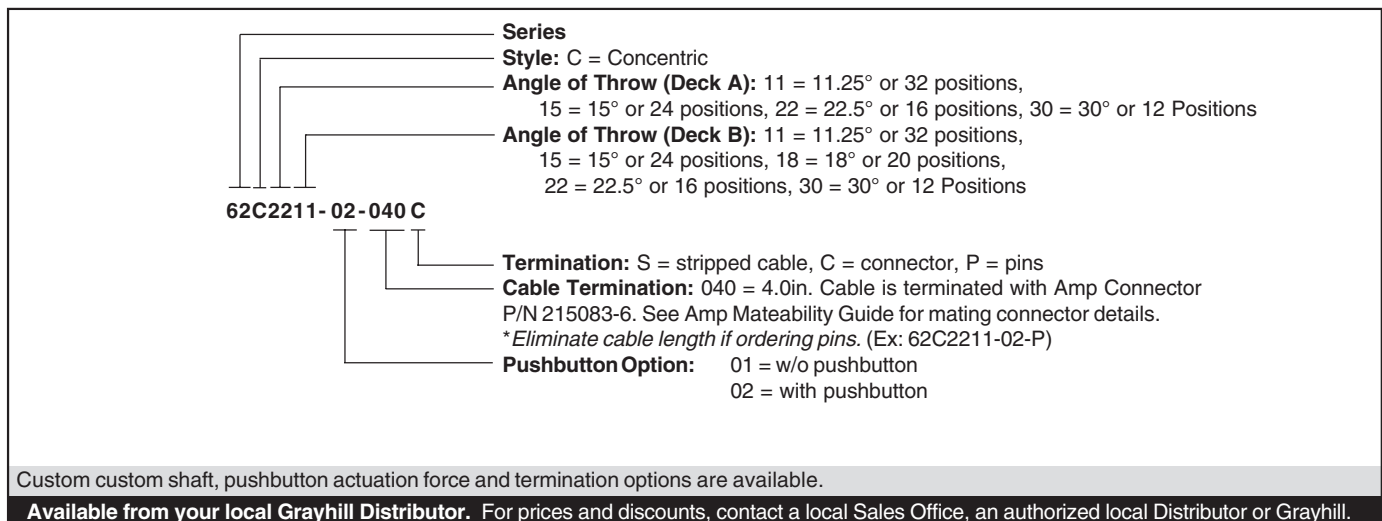
Environmental Ratings

Operating Temperature Range: -40°C to 85°C
Storage Temperature Range: -55°C to 100°C
Relative Humidity: 90–95% at 40°C for 96 hours
Vibration Resistance: Harmonic motion with amplitude of 15g, within a varied 10 to 2000 Hz frequency for 12 hours per MIL-STD-202, Method 204
Shock Resistance: Test 1: Tested at 100g for 6 mS, half sine, 12.3 ft/s Test 2: 100g for 6 mS, sawtooth, 9.7 ft/s

Materials and Finishes

Bushing: Zinc casting
Shaft: Aluminum
Shaft Retaining Ring: Stainless steel
Detent Spring: Stainless steel
Printed Circuit Board: NEMA grade FR-4
Terminals: Brass, tin-plated
Mounting Hardware: One brass, nickel-plated nut and lockwasher supplied with each switch. (Nut is 0.094 inches thick by 0.562 inches across flats)
Rotor: Thermoplastic
Code Housing: Reinforced thermoplastic
Pushbutton Dome: Stainless steel
Pushbutton Housing: Thermoplastic
Pushbutton Contact: Brass, nickel-plated
Dome Retaining Disk: Thermoplastic
Strain Relief: Stainless steel
Cable: 28 AWG, stranded/top coated wire, PVC coated on .050 centers (cable version only)
Header Pins: Phosphor bronze, tin-plated
Insulator: Glass-filled polyester
Spacer: Zinc casting

ORDERING INFORMATION



SERIES 62H

High Torque, Concentric Shaft

FEATURES

- High Rotational Torque Provides Positive Tactile Feedback
- Optically Coupled for More than a Million Cycles
- Optional Integral Pushbutton
- Compatible with CMOS, TTL and HCMOS Logic

- Available in 8, 12 and 16 Detent Positions
- Choice of Cable Length and Terminations

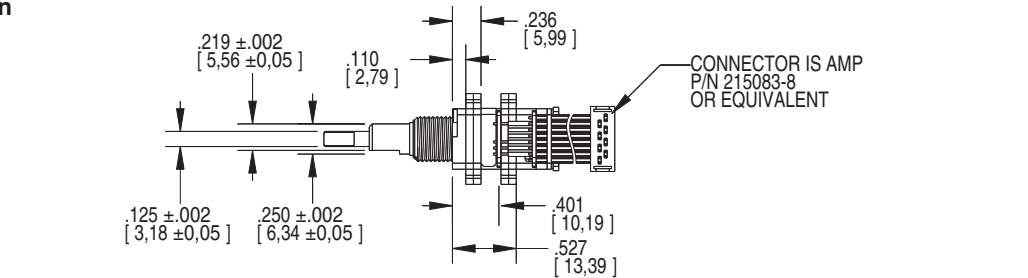
APPLICATIONS

- Avionics

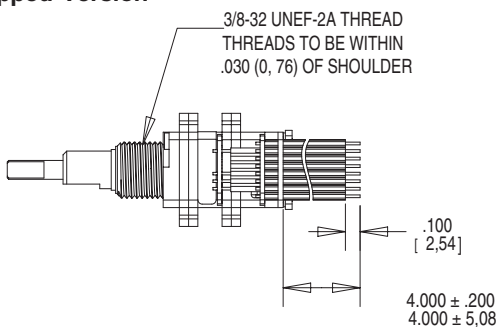


DIMENSIONS In inches (and millimeters)

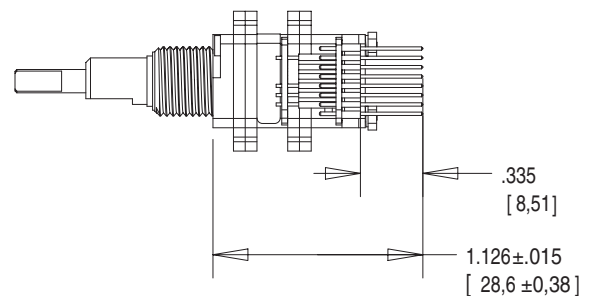
Cable Version



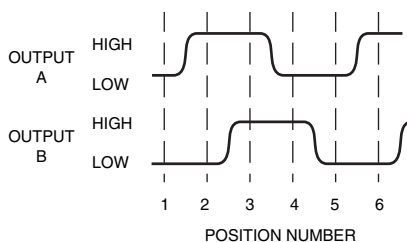
Stripped Version



Pin Version



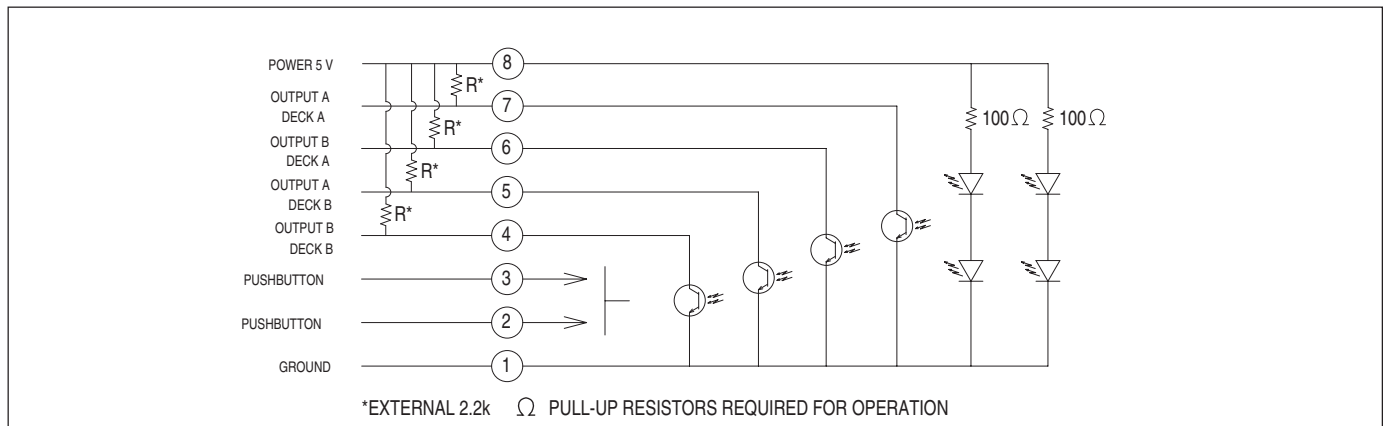
WAVEFORM AND TRUTH TABLE



Clockwise Rotation		
Position	Output A	Output B
1		
2	●	
3	●	●
4		●

● Indicates logic high; blank indicates logic low. Code repeats every 4 positions.

CIRCUITRY



SPECIFICATIONS

Pushbutton Switch Ratings

Rating: at 5 Vdc, 10 mA, resistive
Contact Resistance: less than 10 ohms (TTL or CMOS compatible)

Pushbutton Life: 3 million actuations minimum

Voltage Breakdown: 250 Vac between mutually insulated parts

Contact Bounce: less than 4 mS at make and less than 10 mS at break

Actuation Force: 1100 ±300g

Shaft Travel: .020±.010 inch

Encoder Ratings

Coding: 2-bit quadrature coded output

Operating Voltage: 5.0 ±.25 Vdc

Supply Current: 50 mA maximum@5.0 Vdc

Logic Output Characteristics:

Logic High: 3.0 Vdc minimum

Logic Low: 1.0 Vdc maximum

Mechanical Life: 1,000,000 cycles minimum (One cycle is a rotation through all positions and a full return)

Minimum Sink Current: 2.0 mA for 5 Vdc

Power Consumption: 150mW maximum

Output: open collector phototransistor

Logic Rise and Fall Times: less than 30 mS maximum

Operating Torque: 5.0 in-oz +/- 1.5 in-oz initial

Shaft Push Out Force: 45 lbs minimum

Mounting Torque: 15 in-lbs maximum

Terminal Strength: 15 lbs cable pull-out force minimum

Operating Speed: 100 RPM maximum

Environmental Ratings

Operating Temperature Range: -40°C to 85°C

Storage Temperature Range: -55°C to 100°C

Vibration Resistance: Harmonic motion with amplitude of 15G, within a varied 10 to 2000 Hz frequency for 12 hours

Mechanical Shock: Test 1: 100G, 6 mS, half sine, 12.3 ft/s; Test 2: 100G, 6 mS, sawtooth, 9.7 ft/s

Relative Humidity: 90–95% at 40°C for 96 hours

Materials and Finishes

Code Housing: Reinforced thermoplastic

Shafts: Stainless Steel

Bushing: Zinc casting

Pushbutton Actuator: Zytel 70G33L

Shaft Retaining Rings: Stainless steel

Detent Spring: Stainless steel

Detent Ball: Stainless steel

Detent Section: Hiloy 610

Printed Circuit Boards: NEMA grade FR-4 gold over nickel or palladium

Terminals: Brass, tin-plated

Mounting Hardware: One brass, nickel-plated nut and stainless steel lockwasher supplied with each switch. Nut is 0.094 inches thick by 0.562 inches across flats

Rotor: Thermoplastic

Pushbutton Dome: Stainless steel

Phototransistor: Planar Silicon NPN

Infrared Emitter: Gallium aluminum arsenide

Flex Cable: 28 AWG, stranded/top coated wire, PVC coated on .050 or .100" centers (cabled version)

Header Pins: Brass, tin-plated

Spacer: Hiloy 610

Shim: Stainless Steel

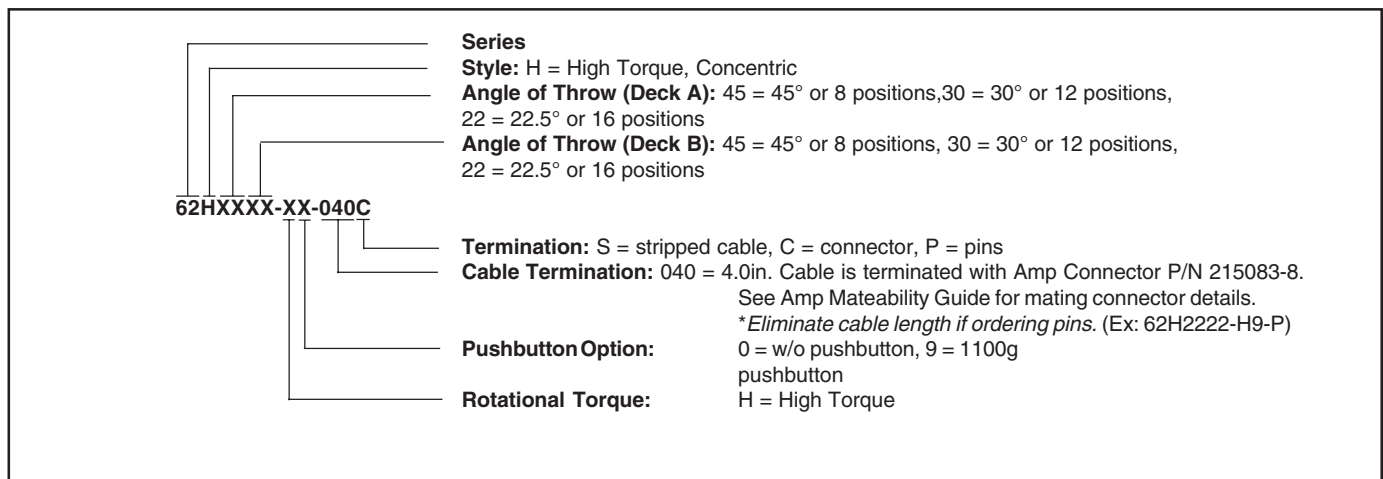
Backplate/Strain Relief: Stainless steel

Lockwashers: Stainless steel

Hex Nuts: Stainless steel

Studs: Stainless steel

ORDERING INFORMATION



SERIES 62R

1/2" Package, Redundant Circuitry

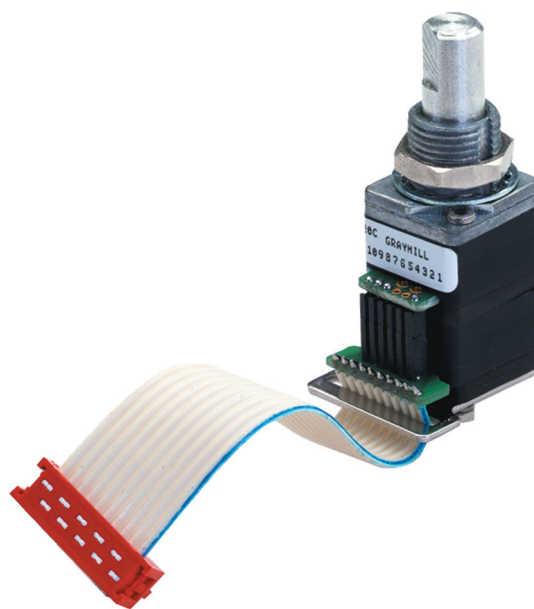


FEATURES

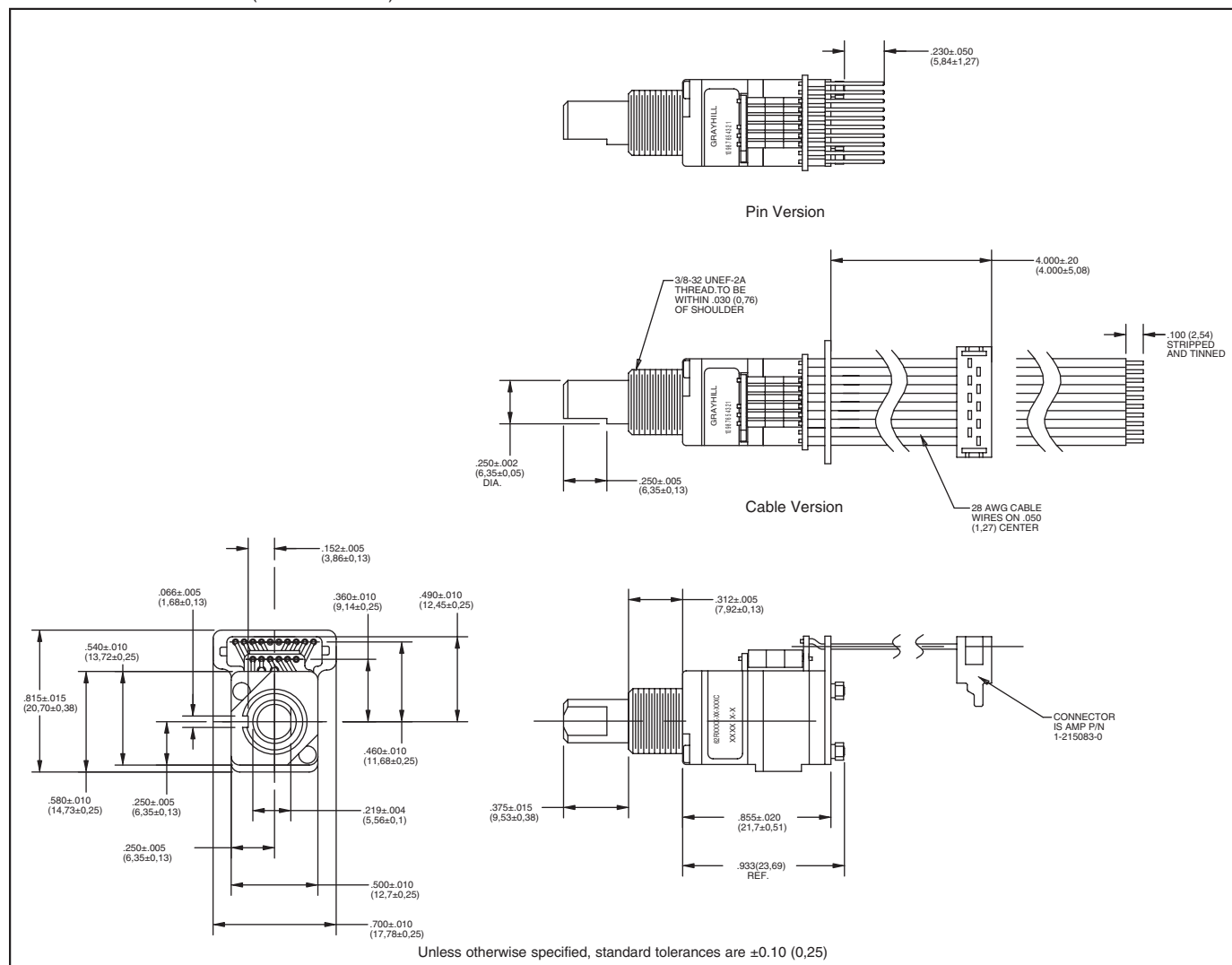
- Redundant Circuitry
- 1 Million Rotational Cycles
- Compatible with CMOS, TTL and HCMOS Logic
- Optional Integral Pushbutton
- Available in 12, 16, 24, and 32 Detent Positions
- Choices of Cable Length and Terminations
- Ideal for Critical Applications

APPLICATIONS

- Cockpit Controls
- Medical Equipment



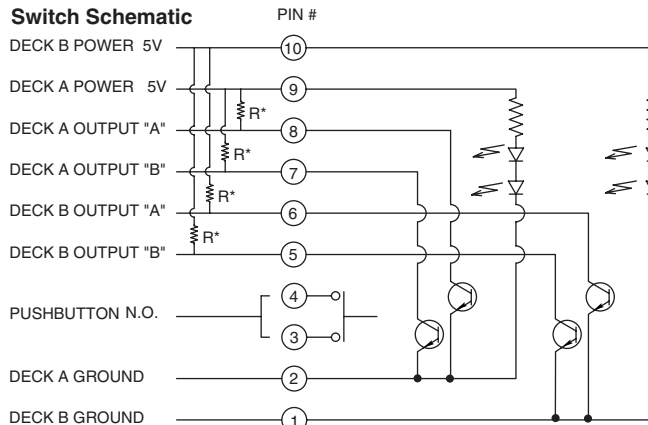
DIMENSIONS In inches (and millimeters)



CIRCUITRY, TRUTH TABLE, AND WAVEFORM

Standard Quadrature 2-Bit Code

Switch Schematic



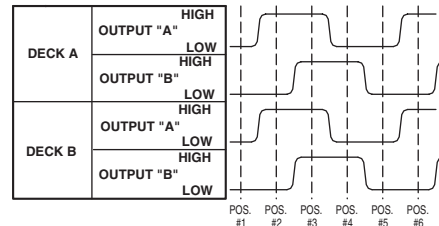
* 2.2k EXTERNAL PULL-UP RESISTORS REQUIRED FOR OPERATION

Truth Table (CW Rotation)

POSITION	DECK A		DECK B	
	OUTPUT 'A'	OUTPUT 'B'	OUTPUT 'A'	OUTPUT 'B'
1				
2	●		●	
3	●	●	●	●
4		●		●

● INDICATES LOGIC HIGH. BLANK INDICATES LOGIC LOW. CODE REPEATS EVERY 4 POSITIONS

Wave Form (CW Rotation)



SPECIFICATIONS

Pushbutton Switch Ratings

Pushbutton Rating: 10 mA, 5 Vdc, resistive
Contact Resistance: less than 10 ohms (TTL or CMOS compatible)
Pushbutton Life: 3 million actuations min.
Contact Bounce: less than 4 mS at make and less than 10 mS at break
Actuation Force: 1000 ±300 grams
Pushbutton Travel: .010/.025"

Switch Ratings

Coding: 2-bit quadrature coded output
Operating Voltage: 5.0 ±.25 Vdc
Voltage Breakdown: 250 Vac between mutually insulated parts
Supply Current: 30 mA maximum @ 5.0 Vdc (per deck)
Logic Output Characteristics:
 Logic High: 3.5 Vdc minimum
 Logic Low: 1.5 Vdc maximum
Mechanical Life: 1,000,000 cycles minimum (One cycle is a rotation through all positions and a full return)
Minimum Sink Current: 2.0 mA
Power Consumption: 150mW max. (per deck)
Output: open collector phototransistor
Optical Rise and Fall Times: less than 30

mS maximum

Operating Torque: 3.5 ±1.4 in-oz initially
Shaft Push Out Force: 45 lbs minimum
Mounting Torque: 15 in-lbs max.
Terminal Strength: 15 lbs cable pull-out force min.
Operating Speed: 100 RPM max.

Environmental Ratings

Operating Temperature Range: -40°C to 85°C
Storage Temperature Range: -55°C to 100°C
Vibration Resistance: Harmonic motion with amplitude of 15G's, within a varied 10 to 2000 Hz frequency for 12 hours
Mechanical Shock: Test 1: 100g, 6 mS, half sine, 12.3 ft/s; Test 2: 100g, 6 mS, sawtooth, 9.7 ft/s
Humidity: 90–95% at 40°C for 96 hours

Materials and Finishes

Shaft: Aluminum
Bushing: Zinc casting
Shaft Retaining Ring: Stainless steel
Detent Spring: Stainless steel
Printed Circuit Boards: NEMA grade FR-4 gold over nickel or palladium

Terminals: Brass, tin-plated

Mounting Hardware: One brass, nickel-plated nut and stainless steel lockwasher supplied with each switch. Nut is 0.094 inches thick by 0.562 inches across flats

Rotor: Thermoplastic

Code Housing: Thermoplastic

Pushbutton Dome: Stainless steel

Dome Retaining Disk: Thermoplastic

Pushbutton Housing: Thermoplastic

Phototransistor: Planar Silicon NPN

Infrared Emitter: Gallium aluminum arsenide

Pushbutton Contact: Brass, nickel-plated

Flex Cable: 28 AWG stranded, halogen-free polyolefin insulation on .050" centers (cabled version)

Header Pins: Phosphor bronze, tin-plated

Spacer: Zinc casting

Backplate/Strain Relief: Stainless steel

Lockwasher(s): Stainless steel

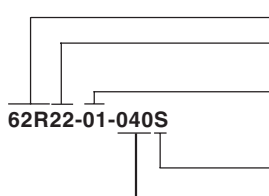
Hex Nuts: Stainless steel

Studs: Stainless steel

OPTIONS

Contact Grayhill for custom terminations, shaft and bushing configurations, and resolutions. Control knobs are also available.

ORDERING INFORMATION



Series

Angle of Throw: 11 = 11.25° or 32 pos., 15 = 15° or 24 pos, 22 = 22.5° or 16 positions, 30 = 30° or 12 Positions

Pushbutton Option: 01 = w/o pushbutton, 02 = with pushbutton

Termination: .050" centers; S = Stripped cable, C = Connector, P = Pin

Cable Length: 040 = 4.0 inches. Cable is terminated with Amp Connector P/N 215083-8. See Amp Mateability Guide for mating connector details.

*Eliminate cable length if ordering pins. (Ex: 62R22-02-P)

Custom materials, styles, colors, and markings are available. Control knobs available.

Available from your local Component Grayhill Distributor. For prices and discounts, contact a local Sales Office, an authorized local Distributor, or Grayhill.

SERIES 62HR

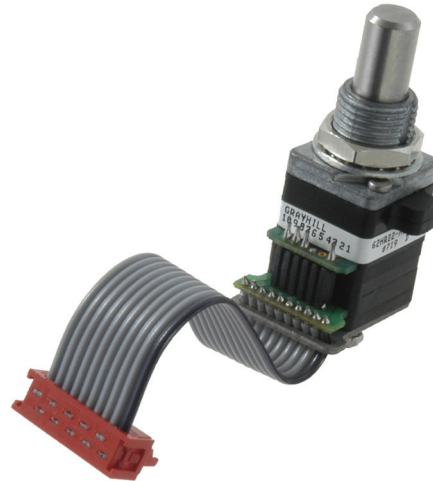
1/2" Package, Redundant Circuitry
High Torque

FEATURES

- Redundant Circuitry
- 1 Million Rotational Cycles
- Compatible with CMOS, TTL and HCMOS Logic
- Optional Integral Pushbutton
- Available in 12, 16, 24, and 32 Detent Positions
- Choices of Cable Length and Terminations
- Ideal for Critical Applications

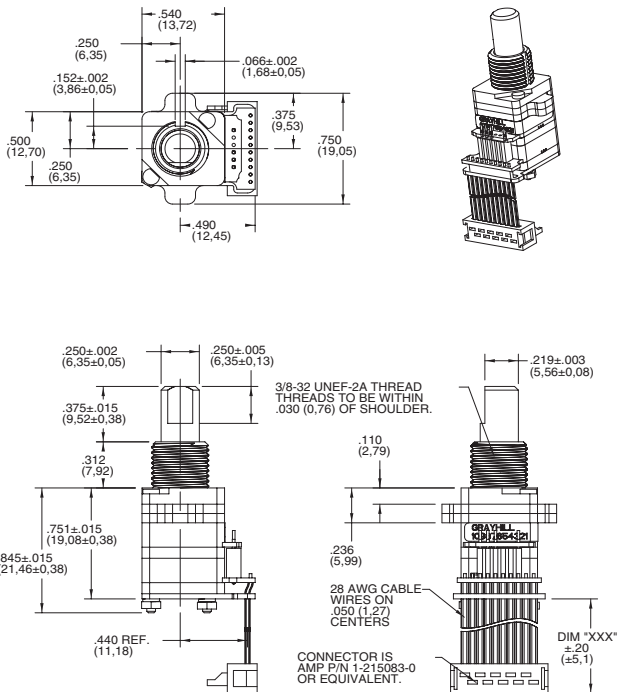
APPLICATIONS

- Cockpit Controls
- Medical Equipment

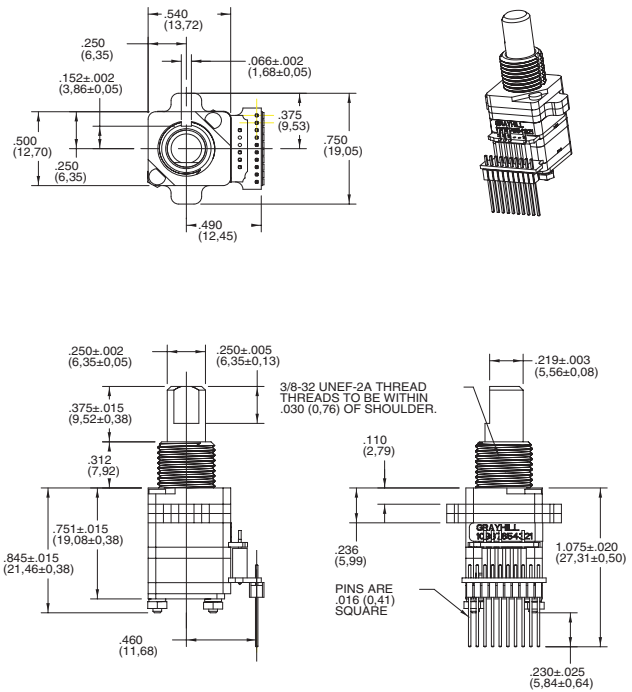


DIMENSIONS In inches (and millimeters)

SERIES 62HR WITH .050 CENTER RIBBON CABLE



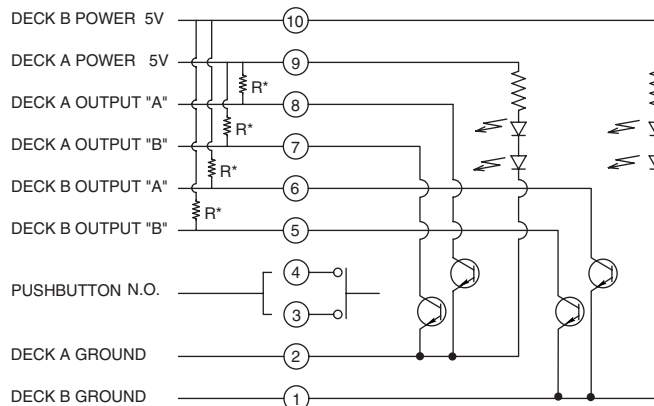
SERIES 62HR WITH .050 CENTER TERMINAL PINS



CIRCUITRY, TRUTH TABLE, AND WAVEFORM

Standard Quadrature 2-Bit Code

Switch Schematic



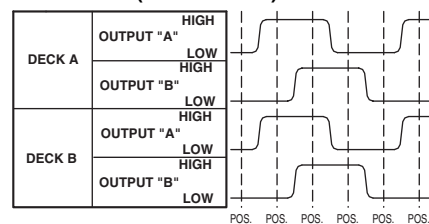
* 2.2k EXTERNAL PULL-UP RESISTORS REQUIRED FOR OPERATION

Truth Table (CW Rotation)

POSITION	DECK A		DECK B	
	OUTPUT 'A'	OUTPUT 'B'	OUTPUT 'A'	OUTPUT 'B'
1				
2	●		●	
3	●	●	●	●
4		●		●

● INDICATES LOGIC HIGH. BLANK INDICATES LOGIC LOW. CODE REPEATS EVERY 4 POSITIONS

Wave Form (CW Rotation)



SPECIFICATIONS

Pushbutton Switch Ratings

Rating: at 5 Vdc, 10 mA, resistive**Contact Resistance:** less than 10 ohms (TTL or CMOS compatible)**Pushbutton Life:** 3 million actuations minimum**Voltage Breakdown:** 250 Vac between mutually insulated parts**Contact Bounce:** less than 4 mS at make and less than 10 mS at break**Actuation Force:** 1100 ±300g

Encoder Ratings

Coding: 2-bit quadrature coded output**Operating Voltage:** 5.0 ±.25 Vdc**Supply Current:** 30 mA maximum@5.0 Vdc**Logic Output Characteristics:****Logic High:** 3.0 Vdc minimum**Logic Low:** 1.0 Vdc maximum**Mechanical Life:** 1,000,000 cycles minimum (One cycle is a rotation through all positions and a full return)**Minimum Sink Current:** 2.0 mA for 5 Vdc**Power Consumption:** 150mW maximum**Output:** open collector phototransistor**Logic Rise and Fall:** less than 30 mS maximum**Operating Torque:** 5.0 in-oz +/- 1.5 in-oz initial**Shaft Push Out Force:** 45 lbs minimum**Mounting Torque:** 15 in-lbs maximum**Terminal Strength:** 15 lbs cable pull-out force minimum**Operating Speed:** 100 RPM maximum

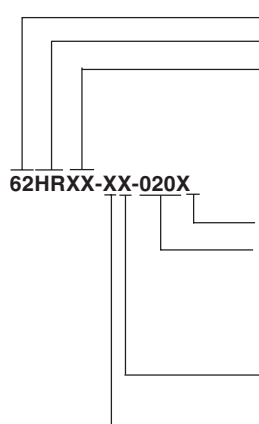
Environmental Ratings

Operating Temperature Range: -40°C to 85°C**Storage Temperature Range:** -55°C to 100°C**Vibration Resistance:** Harmonic motion with amplitude of 15G, within a varied 10 to 2000 Hz frequency for 12 hours**Mechanical Shock:** Test 1: 100G, 6 mS, half sine, 12.3 ft/s; Test 2: 100G, 6 mS, sawtooth, 9.7 ft/s**Relative Humidity:** 90–95% at 40°C for 96 hours

Materials and Finishes

Code Housing: Reinforced thermoplastic**Shaft:** Stainless Steel**Bushing:** Zinc casting**Shaft Retaining Ring:** Stainless steel**Detent Spring:** Stainless steel**Detent Ball:** Stainless steel**Detent Section:** Hiloy 610**Printed Circuit Boards:** NEMA grade FR-4 gold over nickel or palladium**Terminals:** Brass, tin-plated**Mounting Hardware:** One brass, nickel-plated nut and stainless steel lockwasher supplied with each switch. Nut is 0.094 inches thick by 0.562 inches across flats**Rotor:** Thermoplastic**Pushbutton Dome:** Stainless steel**Phototransistor:** Planar Silicon NPN**Infrared Emitter:** Gallium aluminum arsenide**Flex Cable:** 28 AWG, stranded/top coated wire, PVC coated on .050" centers (cabled version)**Header Pins:** Brass, tin-plated**Spacer:** Hiloy 610**Shim:** Stainless Steel**Backplate/Strain Relief:** Stainless steel

ORDERING INFORMATION



Series

Style: HR = High Torque, Redundant**Angle of Throw:** 45 = 45° or 8 positions, 30 = 30° or 12 positions, 22 = 22.5° or 16 positions**Termination:** S = stripped cable, C = connector, P = pins**Cable Length:** 020 = 2.0 inches. Cable is terminated with Amp Connector P/N 1-215083-0. See Amp Mateability Guide for mating connector details. *Eliminate cable length if ordering pins. (Ex: 62HR22-H9-P)**Pushbutton Option:** 0 = w/o pushbutton, 9 = 1100g pushbutton**Rotational Torque:** H = High Torque

SERIES 62F

1/2" Package, Lighted Shaft



FEATURES

- Integrated Self-Lighting System for Knob Illumination
- 1 Million Rotational Cycles
- 1/2" Package
- Compatible with CMOS, TTL and HCMOS Logic
- Optional Integral Pushbutton
- Choices of Cable Length and Terminations
- Other Customized Solutions Available

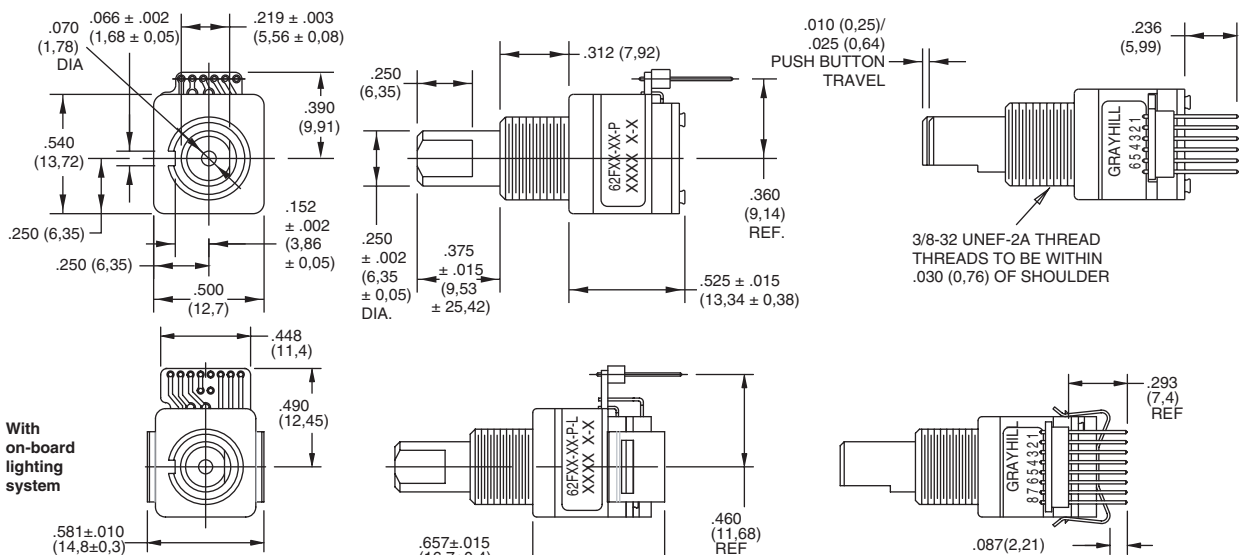
APPLICATIONS

- Global Positioning/Driver Information Systems
- Medical Equipment
- Cockpit Controls
- Mixing Boards

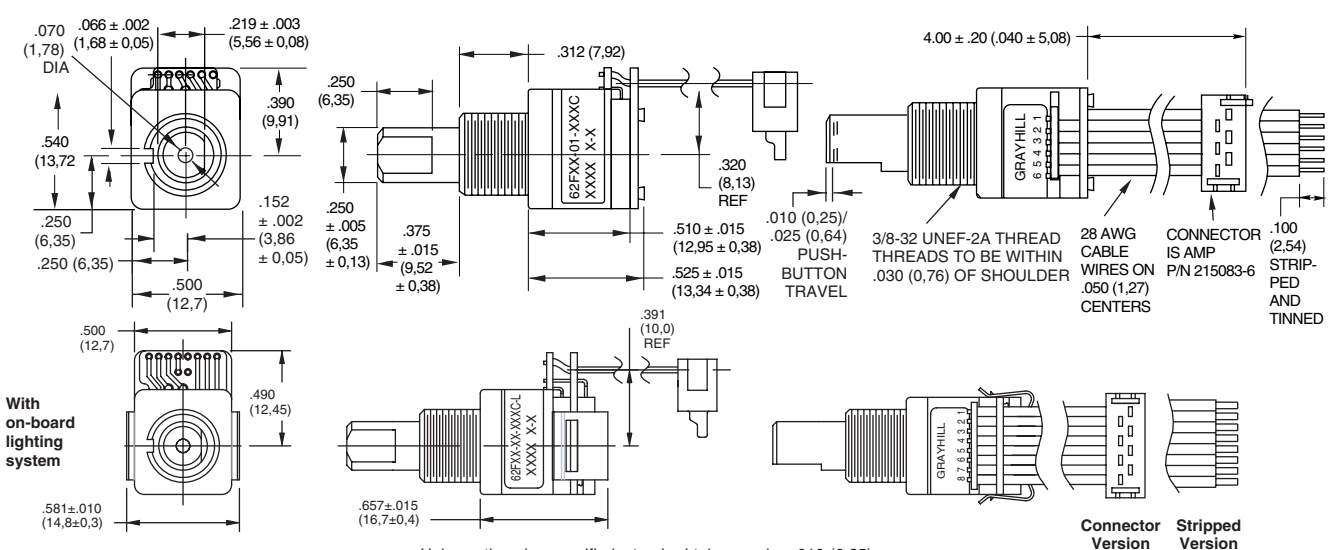


DIMENSIONS In inches (and millimeters)

Pin Version

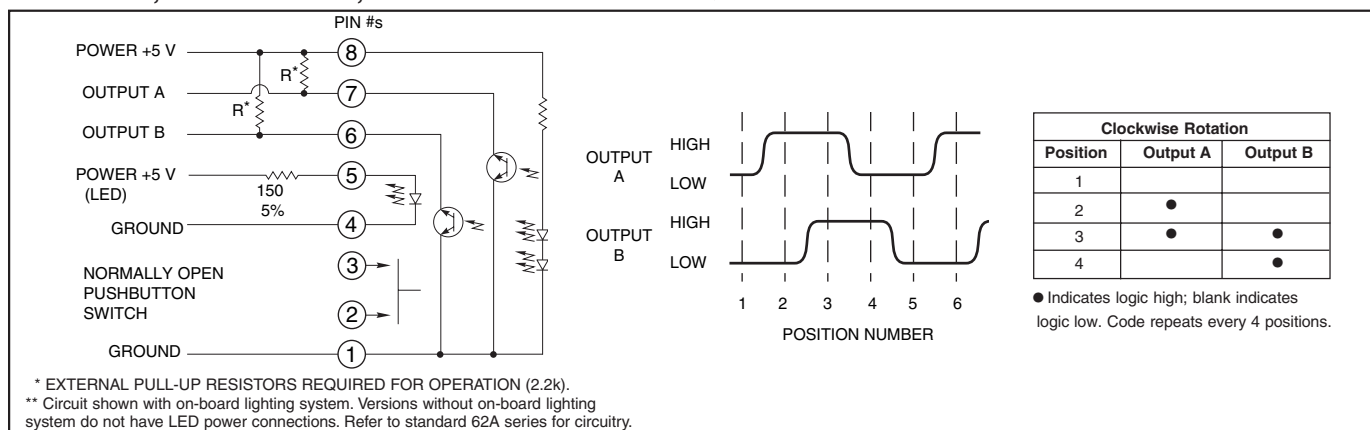


Cable Version



Unless otherwise specified, standard tolerance is ± 0.010 (0,25).

CIRCUITRY, TRUTH TABLE, AND WAVEFORM Standard Quadrature 2-Bit Code



SPECIFICATIONS

Pushbutton Switch Ratings

Rating: 5 Vdc, 10 mA, resistive

Contact Resistance: less than 10 ohms (TTL or CMOS compatible)

Pushbutton Life: 3 million actuations minimum

Contact Bounce: less than 4 mS at make and less than 10 mS at break

Actuation Force: 500 ±300 grams

Pushbutton Travel: .010/.025 inch

Switch Ratings

Coding: 2-bit quadrature coded output

Operating Voltage: 5.0 ±.25 Vdc

Voltage Breakdown: 250 Vac between mutually insulated parts

Supply Current: 30 mA maximum

Logic Output Characteristics:

Logic High: 3.8 Vdc minimum

Logic Low: 0.8 Vdc maximum

Rotational Life: 1,000,000 cycles minimum (One cycle is a rotation through all positions and a full return)

Minimum Sink Current: 2.0 mA

Power Consumption: 150mW maximum

Optical Rise and Fall Times: less than 30 mS maximum

Operating Torque:

Detent: 2.0 ±1.4 in-oz initially

Non-detent: less than 1.5 in-oz initially

Shaft Push Out Force: 45 lbs minimum

Mounting Torque: 15 in-lbs maximum

Terminal Strength: 15 lbs cable pull-out force minimum

Operating Speed: 100 RPM maximum

Axial Shaft Play: .010 maximum

Environmental Ratings

Operating Temperature Range: -40°C to 85°C

Storage Temperature Range: -55°C to 100°C

Relative Humidity: 90–95% at 40°C for 96 hours

Vibration Resistance: Harmonic motion with amplitude of 15G's, within a varied 10 to 2000 Hz frequency for 12 hours per MIL-STD-202, Method 204

Mechanical Shock: Test 1: 100G for 6 mS, half sine, 12.3 ft/s; Test 2: 100G for 6 mS, sawtooth, 9.7 ft/s

Materials and Finishes

Code Housing: Reinforced thermoplastic

Shaft: Aluminum

Bushing: Zinc casting

Shaft Retaining Ring: Stainless steel

Detent Spring: Stainless steel

Printed Circuit Boards: NEMA grade FR-4

gold over nickel or palladium

Terminals: Brass, tin-plated

Mounting Hardware: One brass, nickel-plated nut and stainless steel lockwasher supplied with each switch. Nut is 0.094 inches thick by 0.562 inches across flats

Rotor: Thermoplastic

Code Housing: Thermoplastic

Pushbutton Dome: Stainless steel

Dome Retaining Disk: Thermoplastic

Pushbutton Housing: Thermoplastic

Phototransistor: Planar Silicon NPN

Pushbutton Contact: Brass, nickel-plated

Flex Cable: 28 AWG, stranded/top coated wire, PVC coated on .050 or .100" centers (cabled version)

Header Pins: Phosphor bronze, tin-plated

Spacer: ABS

Backplate/Strain Relief: Stainless steel

Lockwasher: Stainless steel

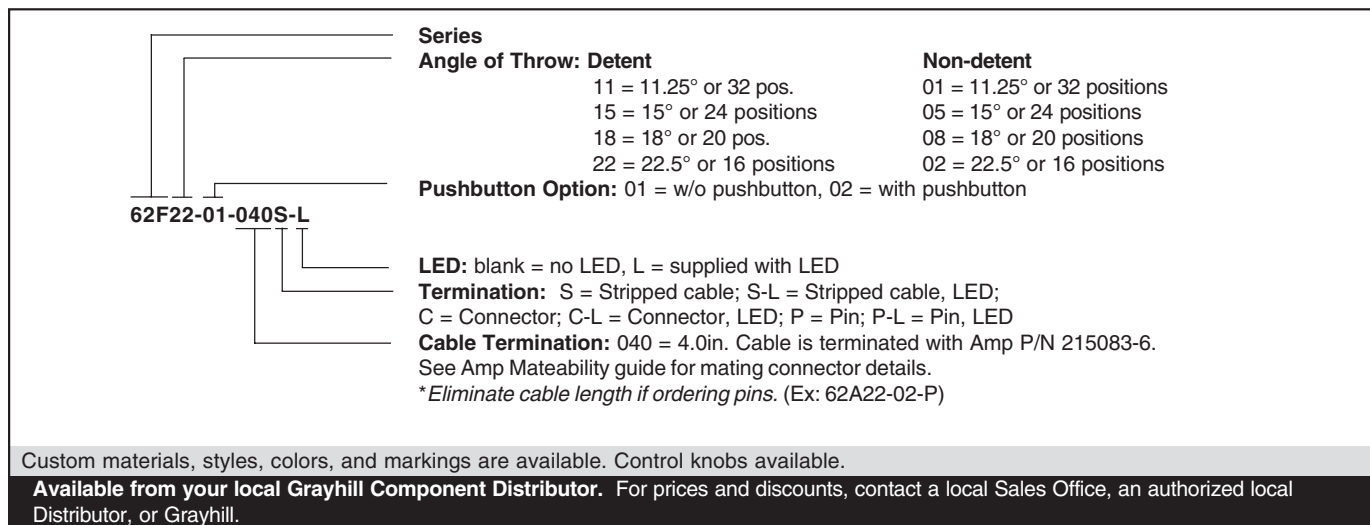
Light Pipe: Thermoplastic

LED Housing: Thermoplastic

OPTIONS

Contact Grayhill for custom terminations, shaft and bushing configurations, and resolutions. Control knobs are also available.

ORDERING INFORMATION



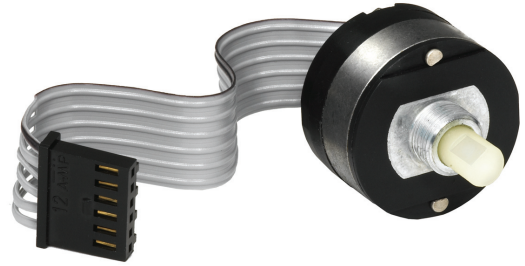
SERIES 62M Magnetic Detent

FEATURES

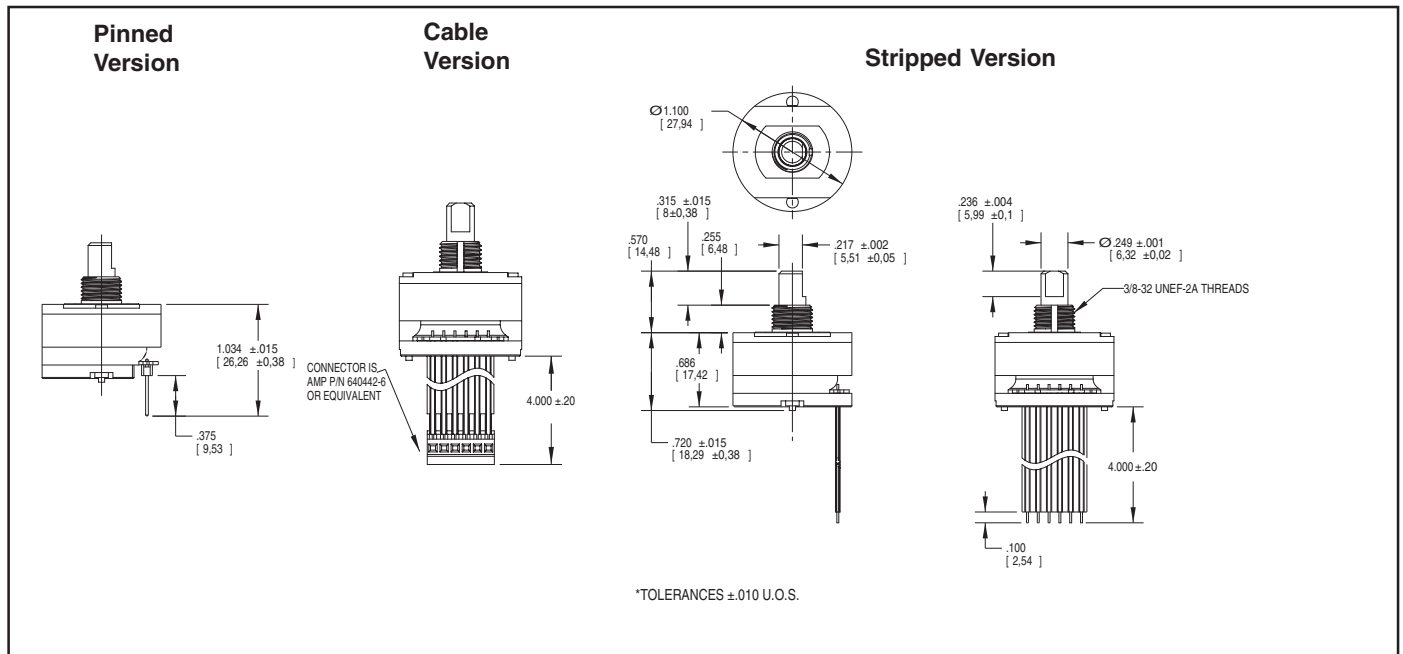
- Ultra Smooth Magnetic Detent
- 10 Million Rotational Cycles, Ten Times the Life of a Mechanical Detent System
- Optional Integrated Pushbutton
- Available in 24 Positions
- Choice of Cable Lengths

Applications

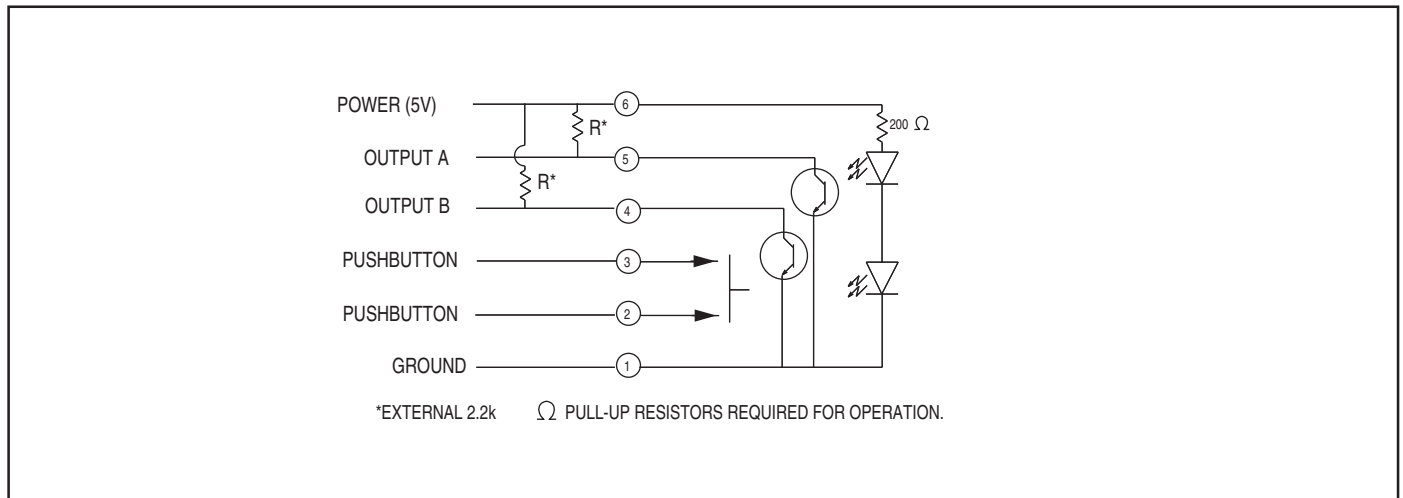
- Medical
- Audio
- Instrumentation



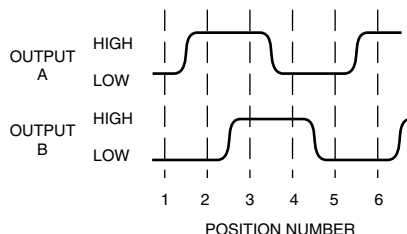
DIMENSIONS In inches (and millimeters)



SWITCH SCHEMATIC



WAVEFORM AND TRUTH TABLE



Clockwise Rotation		
Position	Output A	Output B
1		
2	•	
3	•	
4		•

• Indicates logic high; blank indicates logic low. Code repeats every 4 positions.

SPECIFICATIONS

Environmental Specifications

Operating Temperature Range: -40° C to 85° C

Storage Temperature Range: -55° C to 100° C

Humidity: 96 hours at 90-95% humidity at 40° C

Mechanical Vibration: Harmonic motion with amplitude of 15 g, within a varied frequency of 10 to 2000 Hz

Mechanical Shock:

Test 1: 100 g for 6 ms half-sine wave with a velocity change of 12.3 ft/sec

Test 2: 100 g for 6 ms sawtooth wave with a velocity change of 9.7 ft/sec

Rotary Electrical and

Mechanical Specifications

Operating Voltage: 5.00±.25 Vdc

Supply Current: 30 mA maximum at 5 Vdc

Output: Open collector phototransistor, external pull-up resistors are required

Output Code: Two-bit quadrature, channel A leads channel B by 90° electrically during clockwise rotation of the shaft

Logic Output Characteristics:

Logic high signal shall be no less than 3.0 Vdc

Logic low signal shall be no greater than 1.0 Vdc

Minimum Sink Current: 2.0 mA

Power Consumption: 150 mW maximum

Mechanical Life: 10 million rotational cycles of operation. One cycle is a rotation through all positions and a full return

Tolerances: H=1.70 ± 1.00 in-oz, M=1.25 ± 0.75 in-oz, L=0.75 ± 0.5 in-oz

Mounting Torque: 15 in-oz maximum

Shaft Pull-Out Force: 45 lbs minimum

Terminal Strength: 15 lbs minimum terminal pull-out force for cable or header termination

Solderability: 95% free of pin holes and voids

Pushbutton Electrical and Mechanical Specifications

Rating: 10 mA at 5 Vdc

Contact Resistance: <10 ohms

Life: 3 million actuations minimum

Contact Bounce: <4 ms make, <10 ms break

Actuation Force: 2=200±75 grams, 3=300±90 grams, 4=510±150 grams

Shaft Travel: .25 ± .010 inches

Materials and Finishes

Bushing: Zinc Diecast, Cadmium Plated per QQP-416, Class II, Type II

Insert Molded into 25% Glass Reinforced

Nylon Zytel FR-50

Shaft: NdFeB XE-3594 over Grilamid LV23H

Stator: Powdered Metal per F-0000-20

Through Bolts: 305 Stainless Steel

Through Bolts Nuts: Stainless Steel

Spacer Washer: Brass

Snap Dome: Stainless Steel

Printed Circuit Boards: Nema Grade FR4, Double Clad with Copper, Plated with Gold over Nickel

Infrared Light Emitting Diode Chips:

Gallium Aluminum Arsenide

Silicon Phototransistor Chips: Gold and Aluminum Alloys

Resistor: Metal Oxide on Ceramic Substrate

Solder Pins: Brass, Plated with Tin

Code Rotor: Acetal (Delrin 100)

Code Housing: Polyamide Polymer (Nylon 6/10 Alloy)

Backplate Strain Relief: Hiloy-610

Cable: Copper Standard with Topcoat in PVC Insulation (Cabled Versions Only)

Connector: PA4.6 with Tin Plated Copper Alloy (Cable/Connector Versions)

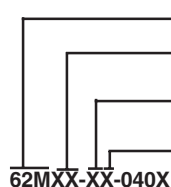
Label: TT406 Thermal Transfer Cast Film

Solder: Sn/Ag/Cu, Lead Free, No Clean

Mounting Hex Nut: Tin/Zinc Over 1/2 Hard Brass

Lockwasher: 8-18 Stainless Steel, Passivate Finish

Pin Header: Hi-Temp Glass Filled Thermoplastic UL94V-0, Phosphor Bronze (Pinned Versions Only)



Series

Angle of Throw: 15 = 15° for code change and 24 detent positions

Rotational Torque: H=High Torque (1.70 in-oz), M=Medium Torque (1.25 in-oz), L=Low Torque (0.75 in-oz)

Pushbutton Option: 0=Non-Pushbutton, 2 = 200 grams, 3 = 300 grams, 4 = 510 grams

Termination: CH = .100 Cable with connector, SH = Cable with Stripped-End, PH = Pin Header

Cable Termination: 040 = 4.0in. Cable is terminated with Amp Connector P/N 215083-6. See Amp Mateability Guide for mating connector details.

*Eliminate cable length if ordering pins (Ex: 62M22-42-PH)

SERIES 62B

Push-Pull, High Torque

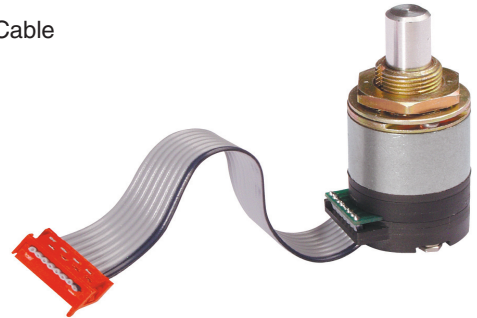
FEATURES

- Multiple Switching Functions Available in One Compact Device
- Push and Pull Travel Options
- Pull Shaft Resists Accidental Actuation
- High Rotational Torque for Positive Detent Feel and Superior Tactile Feedback
- Long Life, High Reliability
- CMOS, HCMOS, and TTL Compatible

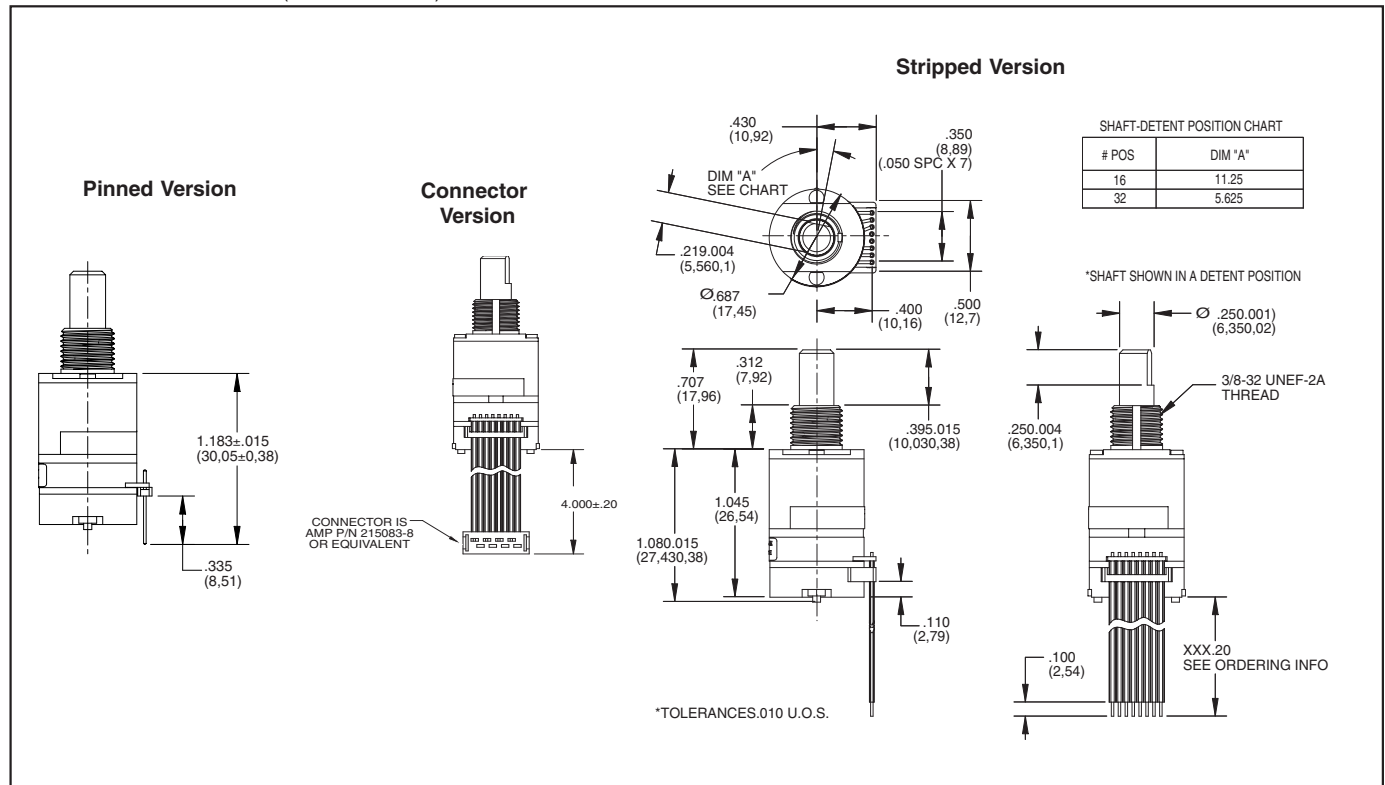
- Pin, Cable and Connector with Cable Termination Options
- Custom Modifications Available

APPLICATIONS

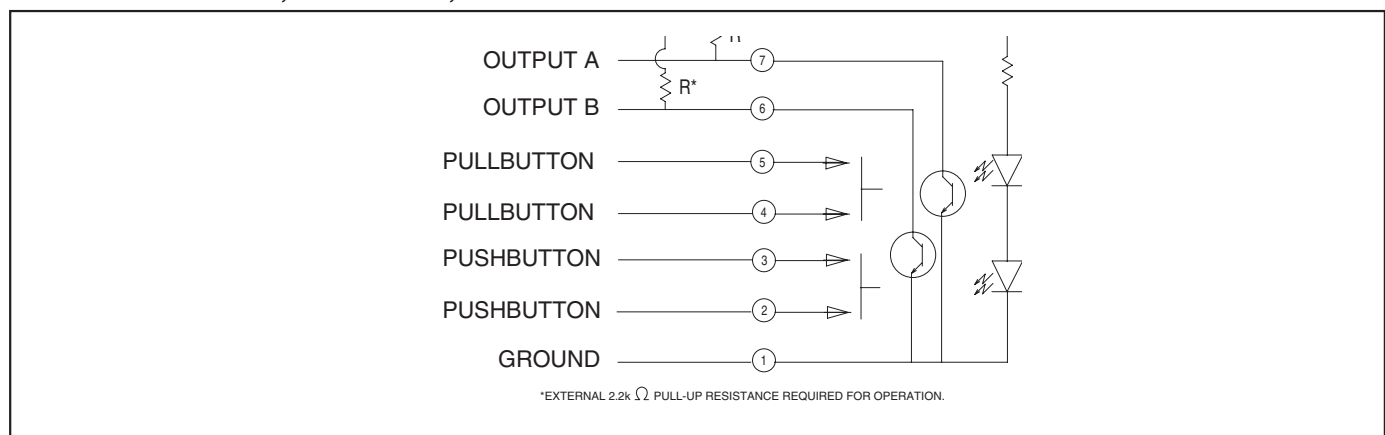
- Use for Menu Scrolling or Function Selection
- Avionics
- Industrial
- Medical



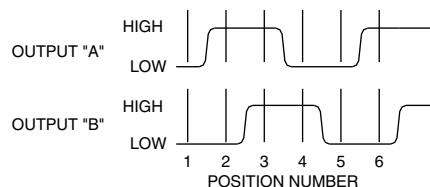
DIMENSIONS In inches (and millimeters)



SWITCH SCHEMATIC, WAVEFORM, AND TRUTH TABLE



WAVEFORM AND TRUTH TABLE Standard Quadrature 2-Bit Code



Clockwise Rotation		
Position	Output A	Output B
1		
2	●	
3	●	●
4		●

● Indicates logic high; blank indicates logic low.
Code repeats every 4 positions.

SPECIFICATIONS

Environmental Specifications

Operating Temperature Range: -40° C to 85° C

Storage Temperature Range: -55° C to 100° C

Humidity: 96 hours at 90-95% humidity at 40° C

Mechanical Vibration: Harmonic motion with amplitude of 15 g, within a varied frequency of 10 to 2000 Hz

Mechanical Shock:

Test 1: 100 g for 6 ms half-sine wave with a velocity change of 12.3 ft/sec

Test 2: 100 g for 6 ms sawtooth wave with a velocity change of 9.7 ft/sec

Rotary Electrical and

Mechanical Specifications

Operating Voltage: 5.00±.25 Vdc

Supply Current: 30 mA maximum at 5 Vdc

Output: Open collector phototransistor, external pull-up resistors are required

Output Code: Two-bit quadrature, channel A leads channel B by 90° electrically during clockwise rotation of the shaft

Logic Output Characteristics:

Logic high signal shall be no less than 3.0 Vdc

Logic low signal shall be no greater than 1.0 Vdc

Minimum Sink Current: 2.0 mA

Power Consumption: 150 mW maximum

Mechanical Life: 1 million rotational cycles of operation. One cycle is a rotation through all positions and a full return

Average Rotational Torque: 6.0±1.5 in-oz initially. Torque shall be within 50% of initial value throughout life

Mounting Torque: 15 in-oz maximum

Shaft Push-Out Force: 45 lbs minimum

Shaft Pull-Out Force: 20 lbs minimum

Terminal Strength: 15 lbs minimum terminal pull-out force for cable or header termination

Solderability: 95% free of pin holes and voids

Pull-Button/Push-Button Electrical and Mechanical Specifications

Rating: 10 mA at 5 Vdc

Contact Resistance: <10 ohms

Life: 3 million actuations minimum

Contact Bounce: <4 ms make, <10 ms break

Actuation Force: 1700±450 g for both push and pull-button

Shaft Travel: .030±.010 standard travel. .050±.010 long travel

Materials and Finishes

Bushing: Zinc Diecast, Cadmium Plated per QQP-416, Class II, Type II

Shaft: Aluminum

Detent Cover: Powered Metal per SS-316N1-25

Through Bolts: 305 Stainless Steel

Through Bolts Nuts: 305 Stainless Steel

Shaft Travel Springs: Carbon Steel, Oil Dip Finish

Detent Ball: Stainless Steel

Detent Spring: Tinned Music Wire

Spacer/Push Dome Retainer: Ryton R-4

Push Actuator: Zytel 70G33L

Snap Dome: Stainless Steel

Printed Circuit Boards: Nema Grade FR4, Double Clad with Copper, Plated with Gold over Nickel

Infrared Light Emitting Diode Chips:

Gallium Aluminum Arsenide

Silicon Phototransistor Chips: Gold and Aluminum Alloys

Resistor: Metal Oxide on Ceramic Substrate

Solder Pins: Brass, Plated with Tin

Code Rotor: Delrin 100

Code Housing: Hiloy-610

Pull Dome Retainer: Ryton R-4

Pull Actuator: Polyurethane, Isoplast 101 LGF40 Blk

Cover: Ryton R-4

Cable: Copper Standard with Topcoat in PVC Insulation (Cabled Versions Only)

Connector: PA4.6 with Tin over Nickel Plated Phosphor Bronze (Cable/Connector Versions)

Label: TT406 Thermal Transfer Cast Film

Solder: Sn/Ag/Cu, lead-free, no clean

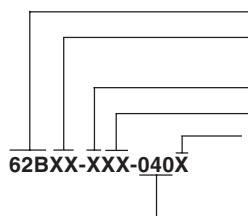
Lubricating Grease: Nye Nyogel 774L

Mounting Hex Nut: Tin/Zinc Over 1/2 Hard Brass

Lockwasher: 8-18 Stainless Steel, Passivate Finish

Pin Header: Hi-Temp Glass Filled Thermoplastic UL94V-0, Phosphor Bronze (Pinned Versions Only)

ORDERING INFORMATION



Series

Angle of Throw: 22 = 22.5° For Code Change and 16 Detent Positions.

11 = 11.25° For Code Change and 32 Detent Positions.

Push/Pull-Button Travel: S = Standard Travel (.030" Both Directions). L = Long Travel (.050" Both Directions)

Push/Pull Option: P = Pull-Button Only. PP = Push and Pull-Button

Termination: C = .050" Pitch Ribbon Cable with Connector

S = .050" Pitch Ribbon Cable with Stripped End

P = .050" Pitch Pin Header

Cable Termination: 040 = 4.0in. Cable is terminated with Amp Connector P/N 215083-6.

See Amp Mateability Guide for mating connector details.

*Eliminate cable length if ordering pins (Ex: 62B22-SP-P)

SERIES 62T Thumbwheel

FEATURES

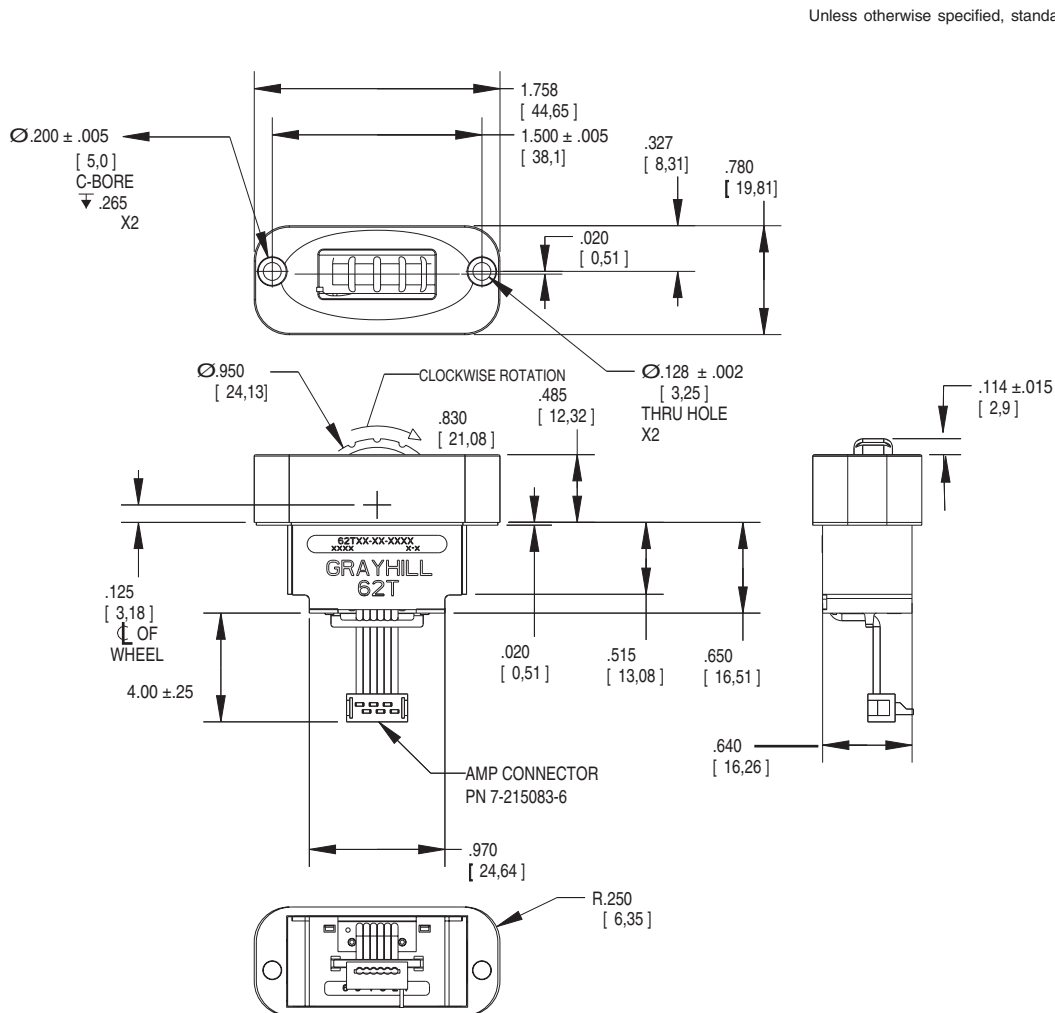
- Sealed against dust and particles
- Custom bezels that will blend with HMI grips and control panels
- Optional integrated pushbutton with over 3 million actuations
- MIL-STD-202 and MIL-STD-810F Compliant
- Standard panel seal

APPLICATIONS

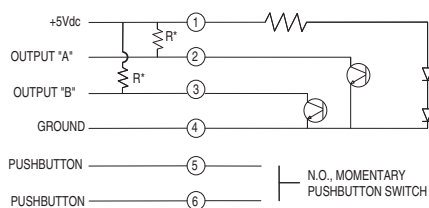
- Scroll & select equipment in industrial and non-automotive transportation applications



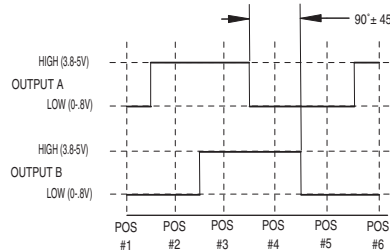
DIMENSIONS In inches (and millimeters)



WAVEFORM AND TRUTH TABLE



R* - TWO 2.2K Ω RESISTORS REQUIRED FOR OPERATION.



POSITION	OUTPUT A	OUTPUT B
#1		
#2	●	
#3	●	●
#4		●

● Indicates logic high; blank indicates logic low.
Code repeats every 4 positions.

SPECIFICATIONS

Environmental Specifications

MIL-STD-810F Qualified

Operating Temperature Range: -40° C to 85° C

Storage Temperature Range: -55° C to 100° C

Humidity: 96 hours at 90-95% humidity at 40° C

Mechanical Vibration: Harmonic motion with amplitude of 15g, within a varied frequency of 10 to 2000 Hz

Mechanical Shock:

Test 1: 100g for 6 ms half-sine wave with a velocity change of 12.3 ft/sec

Test 2: 100g for 6 ms sawtooth wave with a velocity change of 9.7 ft/sec

Rotary and Mechanical Specifications

Operating Voltage: 5.00±0.25 Vdc

Supply Current: 25mA Max.

Output: Open collector phototransistor, external pull up resistors are required

Output Code: Two-bit quadrature, channel A leads channel B by 90° electrically during clockwise rotation of the thumbwheel

Logic high shall be no less than 3.8 Vdc

Logic low shall be no greater than 0.8 Vdc

Power Consumption: 125 mW Max.

Mechanical Life: 1,000,000 cycles of operation for Low and Non-Rotational Torque. 500,000 cycles of operation for Medium

Rotational Torque. 1 cycle is a rotation through all positions and a full return.

Average Rotational Torque:

M: 2.2±.75 in-oz, L: 1.2±0.5 in-oz, N: <0.50 in-oz. Initially torque shall be within 75% of initial value throughout life.

Pushbutton Electrical and Mechanical Specifications

Rating: 10mA @ 5 Vdc

Contact Resistance: <10W

Life: 3 million actuations minimum

Contact Bounce: <4 ms make, <10ms break

Actuation Force: N – None, 7–700g, 10 – 1000g.

Thumbwheel Travel: .060 ± .015 in

Materials and Finishes

Face Plate: Plastic

Housing: Nylon 6/6

Side Plate: Reinforced thermoplastic

Wiper: Silicone rubber with adhesive

Gasket: Silicone rubber with adhesive

Wheel: Plastic

Shaft: Aluminum

Slide Springs: Music wire

Detent Spring: Music wire

Detent Balls: Nickel plated stainless steel
PC Boards: NEMA grade FR4. Double clad with copper plated

Plated with gold over nickel

Pushbutton board is tin plating over copper

LED: Gallium Aluminum Arsenide

Phototransistor: Gold and Aluminum

Alloys

Code Section Housing: Reinforced plastic

Detent Housing: Thermoplastic

Code Rotor: Delrin 100 plastic

Dome: Stainless steel

Dome retainer: Delrin 100 plastic

Slide Rods: Stainless steel

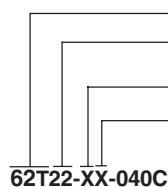
Splining Key: Stainless steel

Actuator: Reinforced thermoplastic

Screws: Aluminum or Stainless

Wiper Plate: Copper

Solder: 63/67 tin-lead, no clean - low residue flux



Series

Angle of Throw: 22 = 22.5° for code change and 16 detent positions

Rotational Torque: N = Non-Detent, L=Low Torque, M=Medium Torque

Pushbutton Option: 0=No Pushbutton, 7=700 grams, 10=1000 grams

Termination: C = .050 Center ribbon Cable with connector

Cable Termination: 040=4.0 inches. Cable is terminated with Amp Connector P/N 7-215083-6.

See Amp Mateability Guide for Mating Connector details.

Available from your local Grayhill Component Distributor. For pricing and discounts, contact a local Sales Office, an authorized local Distributor, or Grayhill.

SERIES 61L Full Quadrature Cycle Per Detent

FEATURES

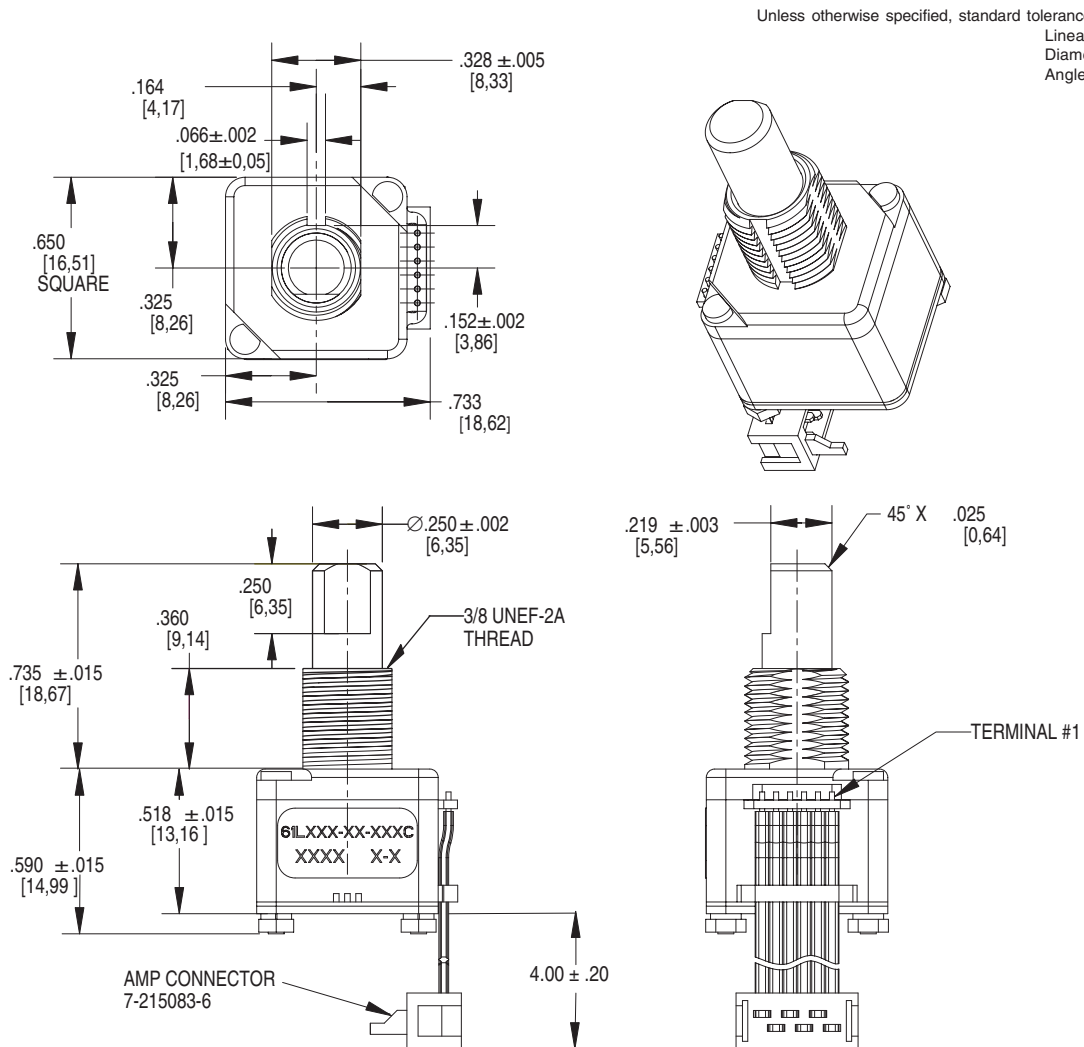
- .650 sq. inch package size
- Optically coupled for 1 million rotational cycles
- Optional integrated pushbutton
- Detented and non-detented versions available
- Available in 24 positions

APPLICATIONS

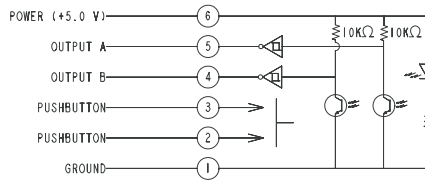
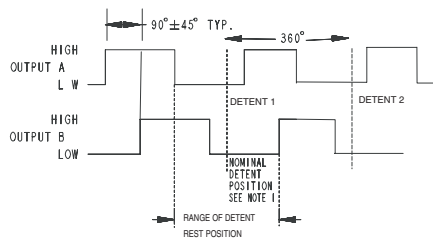
- Medical Devices
- Test and Measurement Equipment
- Other Scroll and Select Applications



DIMENSIONS In inches (and millimeters)



CIRCUITRY, WAVEFORM AND TRUTH TABLE



NOMINAL CODE THROUGH ONE DETENT POSITION.

OUTPUT A	OUTPUT B
●	●
●	●
●	●

● Indicates logic high; blank indicates logic low.
 Code repeats every four cycles.

SPECIFICATIONS

Environmental Specifications

Operating Temperature Range: -40°C to 85°C

Storage Temperature Range: -55°C to 100°C

Humidity: 96 hours at 90-95% humidity at 40°C

Mechanical Vibration: Harmonic motion with amplitude of 15g, within a varied frequency of 10 to 2000 Hz

Mechanical Shock:

Test 1: 100g for 6 ms half-sine wave with a velocity change of 12.3 ft/sec

Test 2: 100g for 6 ms sawtooth wave with a velocity change of 9.7 ft/sec

Rotary Electrical and Mechanical Specifications

Operating Voltage: 5.00±.25Vdc

Supply Current: 30 mA maximum at 5Vdc

Output Code: Two-bit quadrature, channel A leads channel B by 90° electrically during clockwise rotation of the shaft.

Logic Output Characteristics:

Logic high signal shall be no less than 3.8 Vdc

Logic low signal shall be no greater than 0.8 Vdc

Minimum Sink Current: 2.0 mA

Power Consumption: 150 mW maximum

Mechanical Life: 1 million cycles of operation for Medium, Low and Non-Detent. 1/2 million cycles of operation for High. One cycle is a rotation through all positions and a full return.

Average Rotational Torque: H= 6.0 ± 2.6 in-oz, M= 2.7 ± 1.8 in-oz, L= 1.4 ± 0.8 in-oz, N= <0.50 in-oz. Torque shall be within 50% of initial value throughout life.

Mounting Torque: 15 in-oz maximum

Shaft Push-Out Force: 45 lbs minimum

Shaft Pull-Out Force: 45 lbs minimum

Terminal Strength: 15 lbs minimum terminal pull-out force for cable or header termination

Solderability: 95% free of pinholes and voids

Pushbutton Electrical and Mechanical Specifications

Rating: 50 mA at 12 Vdc

Contact Resistance: <10Ω

Life: 1/2 million actuations minimum

Contact Bounce: <4 ms make, <10 ms break

Actuation Force: 510 ± 150 grams

Shaft Travel: .025 ± .015 inch

Materials and Finishes

Bushing: Zinc

Shaft: Aluminum

Retaining Ring: Stainless Steel

Detent Spring: Music Wire

Detent Ball: High Carbon Chrome, Nickel finish

Code Housing: Polyamide Polymer, Hiloy 610

Aperture: Stainless Steel

Detent: Polyamide Polymer, Hiloy 610

Rotor Hub: Polyamide Polymer, Hiloy 610

Code Rotor: Stainless Steel

Printed Circuit Boards: Nema Grade FR4, Double Clad with Copper, Plated with Gold over Nickel

Infrared Light Emitting Diode Chips:

Gallium Aluminum Arsenide

Silicon Phototransistor Chips: Gold and Aluminum Alloys

Resistor: Metal Oxide on Ceramic Substrate

Solder Pins: Brass, Plated with Tin

Tact Switch: Cover - Stainless Steel, contact Disc - Phosphor Bronze with silver cladding, terminal - brass with silver cladding, base - UL94V-0 Nylon 19: High Temp

Back Plate: Stainless Steel

Spacer: Nomex Type 410

Cable: Copper Standard with Topcoat in PVC Insulation

Connector: Glass filled Polyester, Tin/Nickel Phosphor Bronze

Label: TT406 Thermal Transfer Cast Film

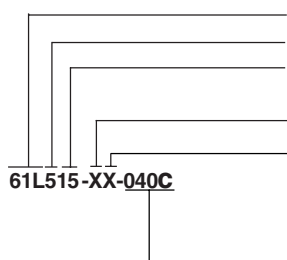
Solder: 96.5% tin / 3% silver / 0.5% copper, no clean

Lubricating Grease: NYE Nyogel 774L

Studs: Stainless Steel

Lockwasher: Stainless Steel

Hex Nuts: Stainless Steel



Series

Operating Voltage: 5 = 5 Volts

Angle of Throw: 15 = 15° for complete quadrature cycle change and 24 detent positions

Rotational Torque: N = Non-Detent, H=High Torque, M=Medium Torque, L=Low Torque

Pushbutton Option: 0=Non-Pushbutton, 5=510 grams

Termination: C = .050 Center ribbon Cable with connector

Cable Termination: 040=4.0 inches. Cable is terminated with Amp Connector P/N7-215083-6. See Amp Mateability Guide for Mating Connector details.

Available from your local Grayhill Component Distributor. For pricing and discounts, contact a local Sales Office, an authorized local Distributor, or Grayhill.

SERIES 62AG

Price Competitive Solution

FEATURES

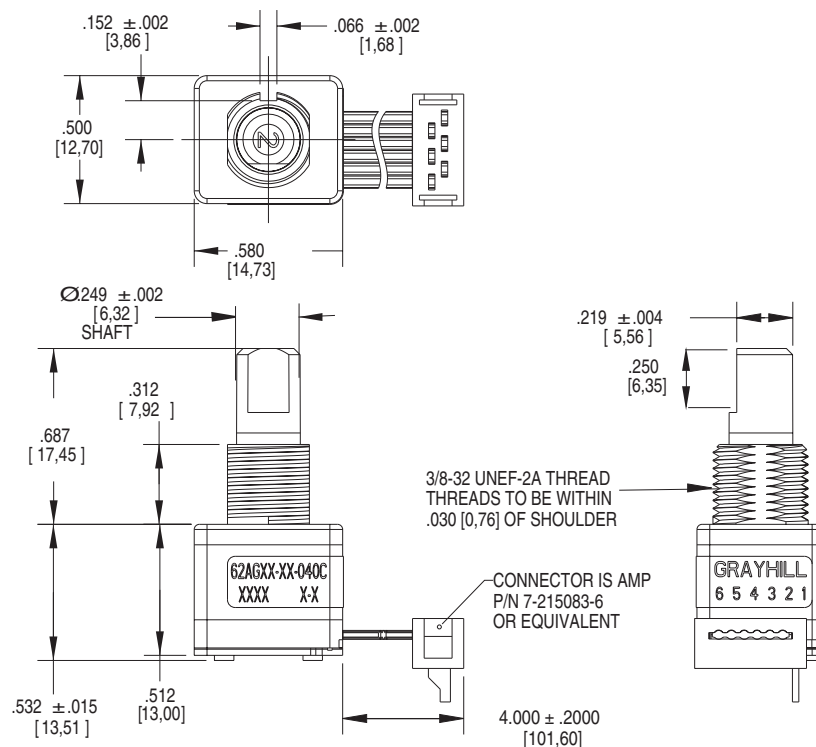
- Long Lasting (1 million cycles)
- Optional pushbutton
- Available in 16 and 32 Detent Positions
- 4 inch cable / connector assembly

APPLICATIONS

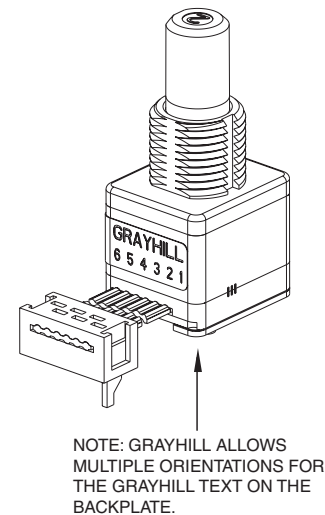
- Automotive audio, navigation & driver information systems
- Medical Equipment
- Test & Measurement Equipment
- Audio & Video Equipment



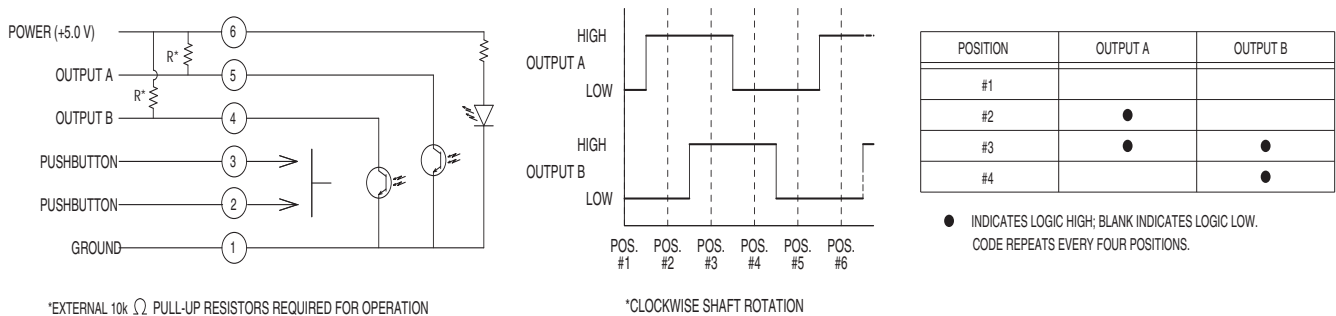
DIMENSIONS In inches (and millimeters)



Unless otherwise specified, standard tolerances are:
 Linear $\pm .025$
 Diameter $\pm .010$
 Angle $\pm 2.0^\circ$



WAVEFORM AND TRUTH TABLE



SPECIFICATIONS

Environmental Specifications

Operating Temperature Range: -40°C to 85°C

Storage Temperature: -43°C to 38°C

Humidity: 96 Hours at 90-95% humidity at 40°C

Mechanical Vibration: Harmonic motion with amplitude of 15g within a varied frequency of 10 to 2000 Hz for 12 hours
Mechanical Shock

Test 1: 100g for 6 ms half-sine wave with a velocity change of 12.3 ft/s.

Test 2: 100g for 6 ms sawtooth wave with a velocity change of 9.7 ft/s.

Rotary Electrical and Mechanical Specifications

Operating Voltage: 5.00±0.25 Vdc

Supply Current: 30 mA maximum at 5 Vdc.

Logic Output Characteristics:

Logic high shall be no less than 3.0 Vdc
Logic low shall be no greater than 1.0 Vdc

Minimum sink current: 0.5 mA for 5 Vdc.

(Preliminary)

Power Consumption: 150 mW maximum for 5 Vdc

Output: Open Collector Phototransistor

Optical Rise Time: 30ms maximum.

Optical Fall Time: 30ms maximum.

Average Rotational Torque:

2.0±1.4 in-oz before life. 50% of initial value after 1 million cycles.

Mechanical Life: 1,000,000 cycles of operation. 1 cycle is a rotation through all positions and a full return.

Mounting Torque: 15in-lbs. maximum

Shaft Pushout Force: 45 lbs. minimum

Terminal Strength: 15 lbs. Cable pull out force minimum

Solderability: 95% free of pin holes and voids

Maximum rotational speed: 100 rpm.

Pushbutton Electrical and Mechanical Specifications

Rating: 10 mA @ 5 Vdc

Contact Resistance: <10 Ω (Compatible with CMOS or TTL)

Life: 1 million actuations minimum

Contact Bounce: <4 ms make, <10ms break

Actuation Force: 510±150 grams

Shaft Travel: .017 ± .008 INCH

Materials and Finishes

Bushing: Zamak 2

Shaft: Zamak 2

Detent Rotor: Reinforced Nylon Zytel 70G33L UL 94

Detent Spring: 303 Stainless Steel

Housing, Upper: Nylon 6/6 25% glass reinforced. Zytel FR-50

Light Pipe: Lexan, GE

Code Rotor: Delrin 100

Housing, Lower: Nylon 6/6 25% glass reinforced. Zytel FR-50

Pushbutton Actuator: Reinforced nylon. Zytel 70G33L. UL 94

Pushbutton Dome: Stainless Steel

Printed Circuit Board: NEMA Grade FR4, Double clad with copper, Plated with gold over nickel

Infrared Emitting Diode: Gallium Arsenide

Phototransistor Diode: NPN Silicon

Resistor: Metal oxide on ceramic substrate

Spacer: Pet plastic

Backplate: Stainless Steel

Label: TT406 thermal transfer cast film.

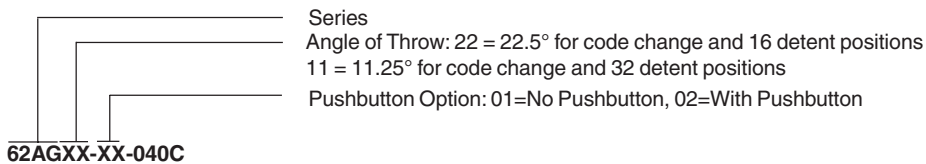
Solder: 96.5% tin / 3% silver / 0.5% copper. No clean.

Hex Nut: Brass, Plated with nickel

Lockwasher: Stainless steel

Cable: Copper Stranded with topcoat in PVC insulation

Connector (.050 center): PA4.6 with tin/nickel plated phosphor bronze.



Termination: C = .050 Center ribbon Cable with connector
Cable Termination: 040=4.0 inches. Cable is terminated with Amp Connector P/N215083-6. See Amp Mateability Guide for Mating Connector for details.

Available from your local Grayhill Component Distributor. For pricing and discounts, contact a local Sales Office, an authorized local Distributor, or Grayhill.

SERIES 60A

Joystick



FEATURES

- Optical Encoder, Pushbutton, and Joystick in One Shaft
- Long Life, High Reliability
- Compatible with CMOS, HCMOS, and TTL Logic
- Choices of Cable Length and Termination
- Customized Solutions Available

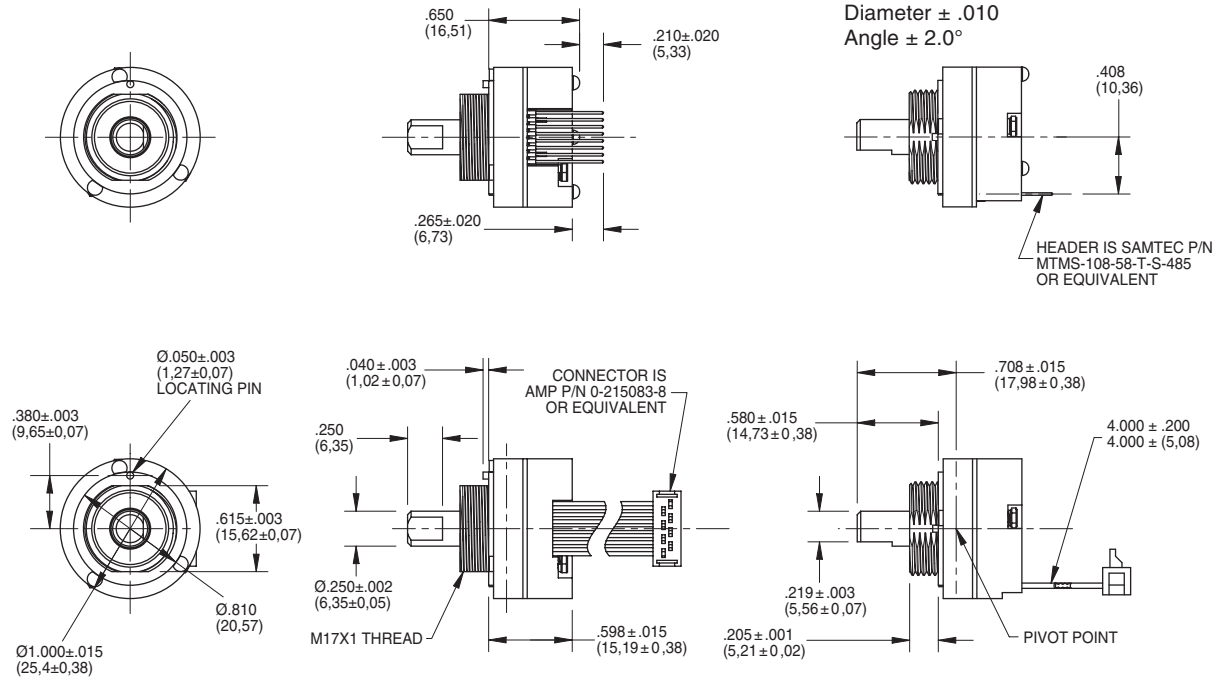
APPLICATIONS

- Global Positioning/Driver Information Systems
- Medical Equipment Control
- Radio Control
- Robotics
- Commercial Appliances

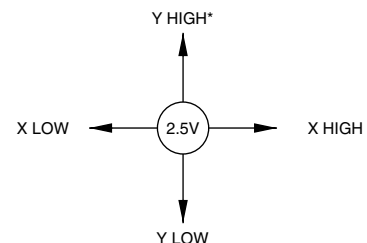
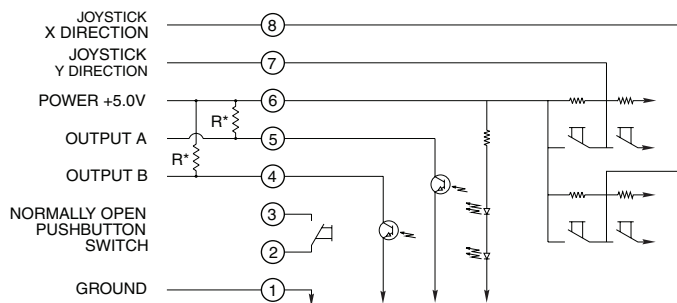


DIMENSIONS In inches (and millimeters)

Pin Version

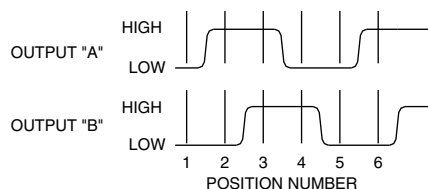


CIRCUITRY AND JOYSTICK OPERATION Standard Quadrature 2-Bit Code



* DEFINED BY LOCATING PIN ON TOP OF HOUSING

WAVEFORM AND TRUTH TABLE Standard Quadrature 2-Bit Code



Clockwise Rotation		
Position	Output A	Output B
1		
2	●	
3	●	●
4		●

● Indicates logic high; blank indicates logic low. Code repeats every 4 positions.

SPECIFICATIONS

Rotary Electrical and Mechanical Ratings

Operating Voltage: 5.00 ± 0.25 Vdc
Supply Current: 20 mA maximum at 5 Vdc
Output: Open collector phototransistor.
 External pull up resistors are required
Output Code: 2-Bit quadrature, channel A leads channel B by 90° electrically during clockwise rotation of the shaft
Logic Output Characteristics:
 High: No less than 3.5 Vdc
 Low: No greater than 1.0 Vdc
Minimum Sink Current: 2.0 mA
Power Consumption: 100 mW maximum
Mechanical Life: 1 million rotational cycles of operation (1 cycle is a rotation through all positions and a full return)
Average Rotational Torque: 2.0 ± 1.0 in-oz initially, torque shall be within 50% of initial value throughout life
Mounting Torque: 15 in-lbs. maximum
Shaft Push-Out Force: 45 lbs minimum
Shaft Pull-Out Force: 45 lbs minimum
Terminal Strength: 15 lbs terminal pull-out force minimum for cabled and header termination
Solderability: 95% free of pin holes and voids

Pushbutton Electrical and Mechanical Ratings

Rating: 10 mA at 5 Vdc resistive
Contact Resistance: less than 10 ohms
Life: 1 million actuations minimum
Contact Bounce: < 4 mS make, 10 mS break
Actuation Force: 400 ± 150 grams force
Shaft Travel: 0.020 ± 0.010 inches

Joystick Electrical and Mechanical Ratings

Supply Current: 5 mA maximum
Output Code: 2-Bit
Logic Output Characteristics:
 Neutral: 2.5 ± 0.5 Vdc
 High: > 4.5 Vdc
 Low: < 0.5 Vdc
Angle of Throw: $8^\circ \pm 2^\circ$ in all directions
Life: 500,000 actuations in each direction

Environmental Ratings

Operating Temperature Range: -40°C to 85°C
Storage Temperature Range: -55°C to 100°C
Relative Humidity: 96 hours at 90-85% humidity at 40°C
Vibration: Harmonic motion with amplitude of 15g, within a varied 10 to 2000 Hz frequency for 12 hours
Mechanical Shock:
 Test 1: 100g for 6ms half-sine wave with a velocity change of 12.3 ft/s
 Test 2: 100g for 6ms sawtooth wave with a velocity change of 9.7 ft/s

Materials and Finishes

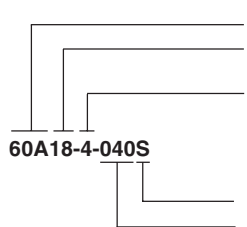
Assembly Studs: 305 Stainless steel
Detent Housing: Polyamide polymer (nylon 6/10 alloy)
Printed Circuit Boards: Glass cloth epoxy double clad with copper gold over nickel plated
Infrared Emitting Diode Chips: Gallium aluminum arsenide
Silicon Phototransistor Chips: Gold and aluminum alloys

Resistors: Metal oxide on ceramic substrate
Solder Pins: Brass, Plated with tin
Shaft: Polyamide polymer (nylon 6/10 alloy) with stainless steel insert
Detent Balls: Carbon steel plated with nickel
Detent Springs: Music wire plated with tin
Code Rotor: 33% Glass reinforced nylon 66
Pushbutton Dome: Stainless steel
Pushbutton Dome Retainer: Polycarbonate
Joystick Housing: Polyamide polymer (nylon 6/10 alloy)
Joystick Contact: Stainless steel, silicone rubber, brass with silver cladding, high-temp thermoplastic, phosphor bronze with silver cladding
Cable: Copper stranded with plating in PVC insulation
Connector: PA 4.6 with tin over nickel plated phosphor bronze
Lockwashers: Stainless steel with passivate finish
Hex Nuts: 303 Stainless steel
Label: TT406 Thermal transfer cast film
Solder: Sn/Ag/Cu, Lead-Free, No Clean
Mounting Nut: Polyurethane
Lubricating Grease: Nye nyogel 774L

OPTIONS

Contact Grayhill for custom terminations, rotational torque, number of positions, shaft configurations, and resolutions. Control knobs are also available.

ORDERING INFORMATION



Series

Angle of Throw: Detent: 18 = 18° or 20 positions; Non-detent: 08 = 18° or 20 positions;
 Non-Turn: 00 = Joystick and Pushbutton only

Joystick Contacts: 2 = 2 Discrete Contacts

4 = 4 Discrete Contacts

8 = 4 Contacts in 8 possible directions

Termination: S = Stripped cable; .050" centers; C = Connector; .050" centers; P = Pin; .050" centers

Cable Termination: 040 = 4.0in. Cable is terminated with Amp Connector P/N 215083-6.

See Amp Mateability Guide for mating connector details.

*Eliminate cable length if ordering pins (Ex: 60A18-4-P)

Available from your local Grayhill Component Distributor. For prices and discounts, contact a local Sales Office, an authorized local Distributor, or Grayhill.

SERIES 60C Multi-Function Joystick



FEATURES

- Three-in-One Optical Encoder, Pushbutton, and Joystick
- Compact Packaging
- Choices of Cable Length and Termination
- Customized Solutions Available

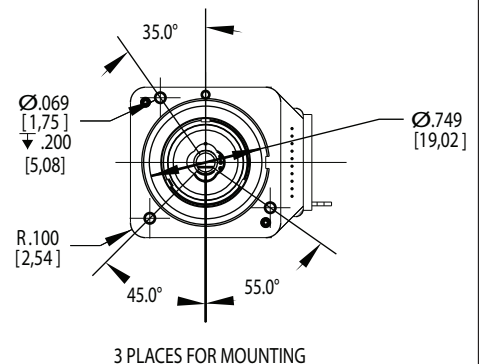
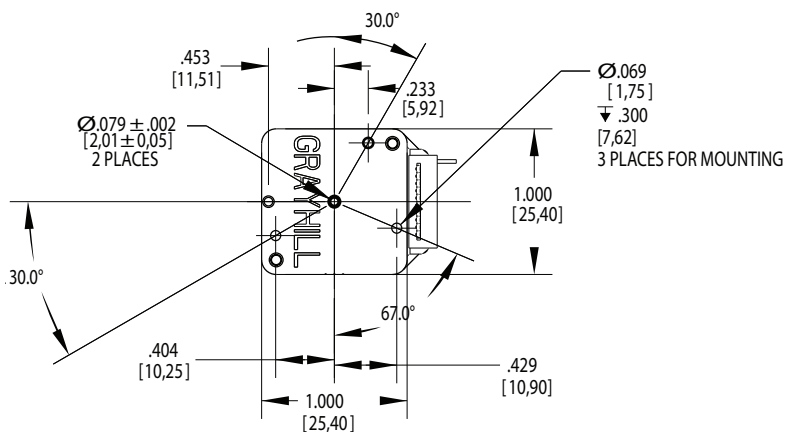
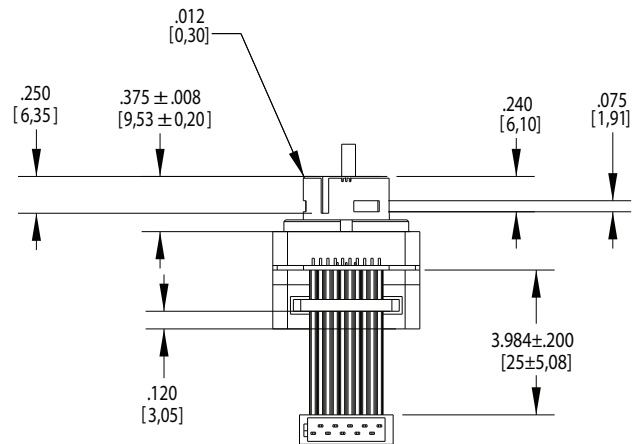
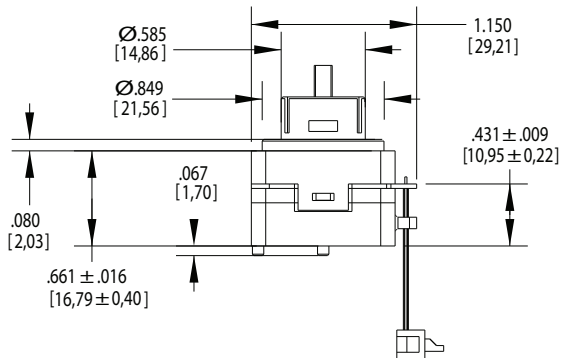
APPLICATIONS

- Automotive Navigation & Infotainment Equipment
- Avionics
- Medical Equipment

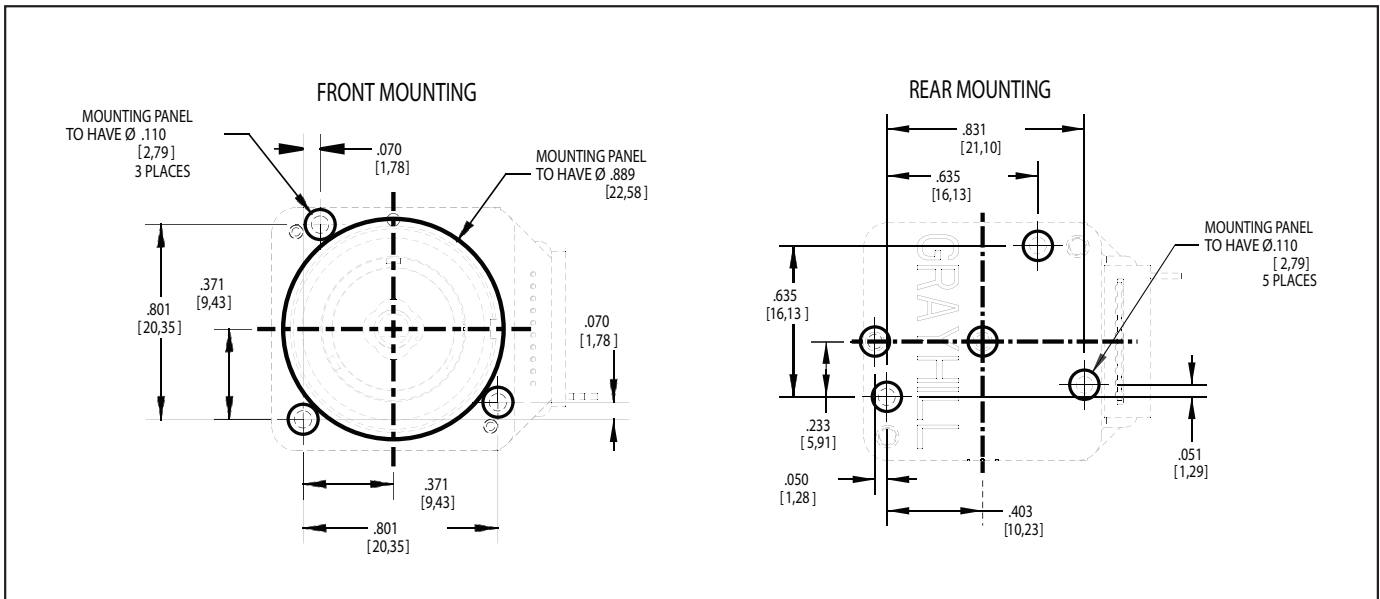


DIMENSIONS In inches (and millimeters)

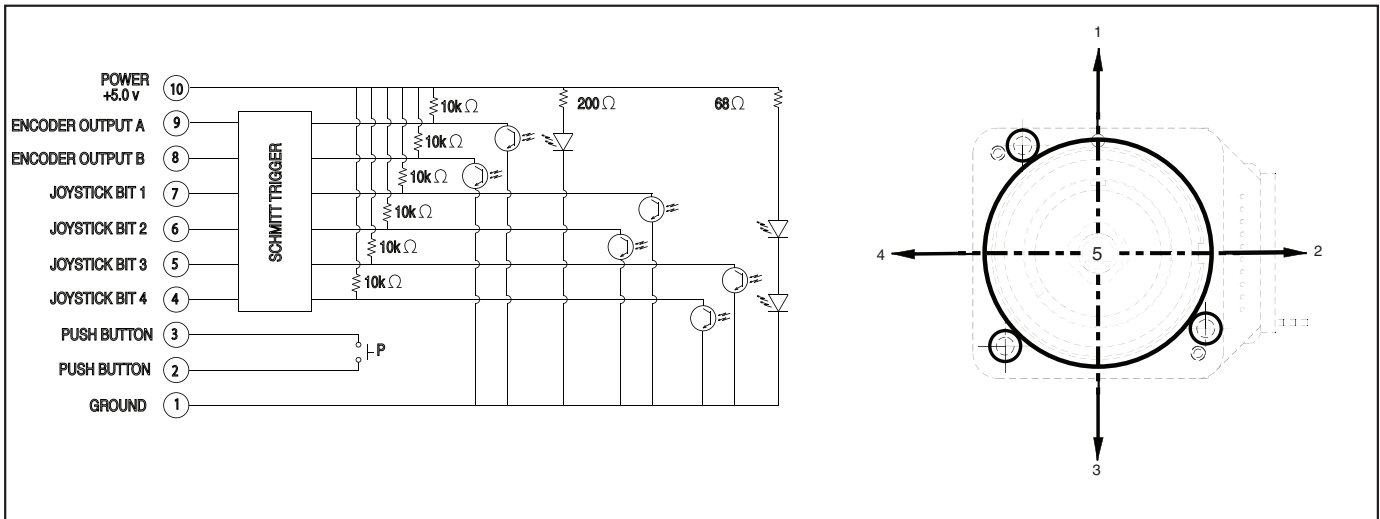
Unless otherwise specified, standard tolerance are:
Linear $\pm .025$
Diameter $\pm .010$
Angle $\pm 2.0^\circ$



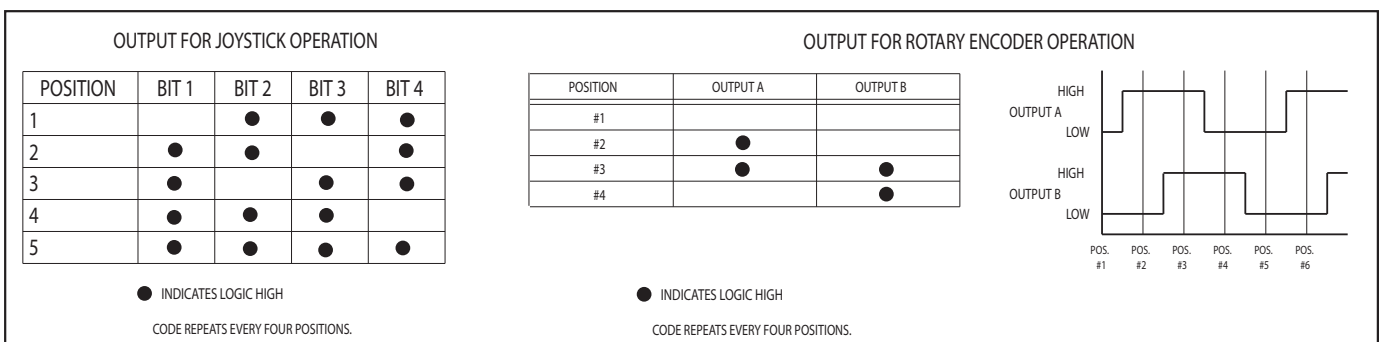
FRONT AND REAR MOUNTING



CIRCUITRY AND JOYSTICK OPERATION Standard Quadrature 2-Bit Code



WAVEFORM AND TRUTH TABLE Standard Quadrature 2-Bit Code



SPECIFICATIONS

Rotary Electrical and Mechanical Ratings

Operating Voltage: 5.00 ± 0.25 Vdc
Supply Current: 35mA at TYP at 5 Vdc
Output: Direct output from converting Schmidt trigger
Output Code: 2-Bit quadrature, channel A leads channel B by 90° electrically during clockwise rotation of the shaft
Logic Output Characteristics:
 High: No less than 3.5 Vdc
 Low: No greater than 1.0 Vdc

Minimum Sink Current: 2.0 mA
Power Consumption: XXX mW maximum
Mechanical Life: 500 thousand rotational cycles of operation (1 cycle is a rotation through all positions and a full return)
Average Rotational Torque: 2.0 ± 1.0 in-oz initially, torque shall be within 50% of initial value throughout life
Mounting Torque: 15 in-lbs. maximum
Shaft Push-Out Force: 20 lbs minimum
Shaft Pull-Out Force: 20 lbs minimum
Terminal Strength: 15 lbs terminal pull-out force minimum for cabled and header termination
Solderability: 95% free of pin holes and voids

Pushbutton Electrical and Mechanical Ratings

Rating: 10 mA at 5 Vdc resistive
Contact Resistance: less than 10 ohms
Life: 500 thousand actuations minimum
Contact Bounce: < 4 mS make, 10 mS break
Actuation Force: 600 ± 150 grams force
Shaft Travel: 0.020 ± 0.010 inches

Joystick and Mechanical Ratings

Supply Current: 35mA at TYP at 5 Vdc
Output Code: 2-Bit quadrature, channel A leads channel B by 90° electrically during clockwise rotation of the shaft
Logic Output Characteristics:
 Neutral: 2.5 ± 0.5 Vdc
 High: > 4.5 Vdc
 Low: < 0.5 Vdc
Angle of Throw: 7° ± 2° in all directions
Life: 500 thousand actuations in each direction

Environmental Ratings

Operating Temperature Range: -40°C to 85°C
Storage Temperature Range: -55°C to 100°C
Relative Humidity: 96 hours at 90-95% humidity at 40°C
Vibration: Harmonic motion with amplitude of 15g, within a varied 10 to 2000 Hz frequency for 12 hours
Mechanical Shock:
 Test 1: 100g for 6ms half-sine wave with a velocity change of 12.3 ft/s
 Test 2: 100g for 6ms sawtooth wave with a velocity change of 9.7 ft/s
Thermocycle: 4 hours cycling between -40°C to 80°C

Materials and Finishes

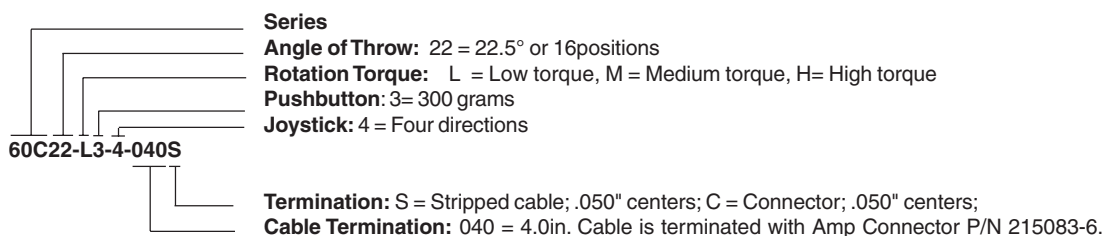
Bushing: Thermoplastic
Upper Housing: Thermoplastic
Infrared Emitting Diode Chips: Gallium aluminum arsenide
Backplate: Thermoplastic
Lightpipe, Joystick: Thermoplastic

Lightpipe, 16 pos: Thermoplastic
Centering Profile: Thermoplastic
Shaft Inner: Aluminum
Barbed Rivet: Stainless Steel
Silicon Phototransistor Chips: Planar
Resistors: Carbon film
Solder Pins: Stainless steel
Shaft Outer: Thermoplastic
Slider Plate: Thermoplastic
Detent Balls: Carbon steel 100 with nickel finish
Centering Balls: Carbon steel 100 with nickel finish
Detent Springs: Music wire plated with tin
Centering Springs: Music wire plated with tin
Schmidt Trigger: RoHS Compliant TSSOP, 14 pin
Pushbutton Rocker: Thermoplastic
Pushbutton Actuator: Thermoplastic
Pushbutton Dome: Stainless steel
Label: TT406 Thermal transfer cast film
Solder: 95.5% Sn/ 4% Ag/ 0.5% Cu

OPTIONS

Contact Grayhill for custom terminations, rotational torque, number of positions, shaft configurations, and resolutions. Control knobs are also available.

ORDERING INFORMATION



Available from your local Grayhill Component Distributor. For prices and discounts, contact a local Sales Office, an authorized local Distributor, or Grayhill.

SERIES 61A

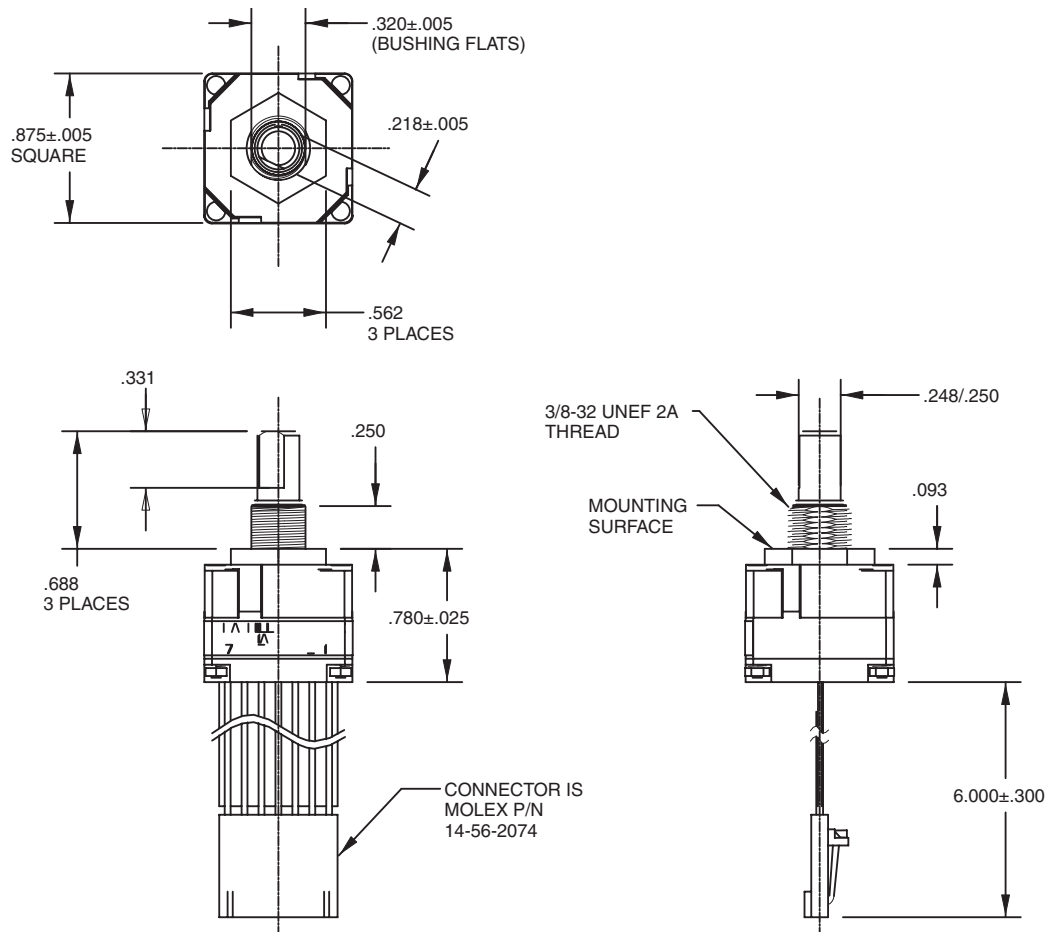
Custom, Absolute

FEATURES

- Absolute Position Sensing
- 3, 4, or 5-Bit Custom Output Coding
- 8 to 32 Positions
- Fixed Stops Only
- Angles of Throw to 45° (Design Specifications Will Dictate the Angle of Throw)

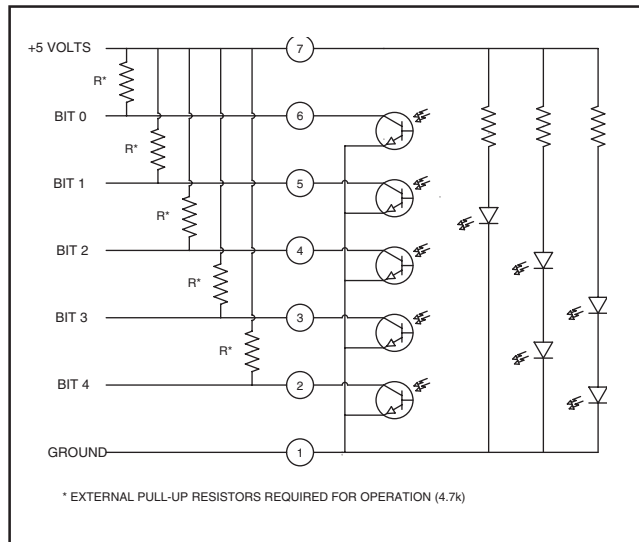


DIMENSIONS In inches (and millimeters)



UNLESS OTHERWISE SPECIFIED, DIMENSION TOLERANCES ARE AS FOLLOWS: LINEAR $\pm .010$ (0.25), DIAMETERS $\pm .010$ (0.25), ANGULAR ± 5

CIRCUITRY



TRUTH TABLE

3 BIT, 8 POSITION

Position	B2	B3	B4
1			
2			
3			
4			
5			
6			
7			
8			

● INDICATES LOGIC HIGH
BLANK INDICATES LOGIC LOW

4 BIT, 16 POSITION

Position	B1	B2	B3	B4
1				
2				
3				
4				
5				
6				
7				
8				
9				
10				
11				
12				
13				
14				
15				
16				

● INDICATES LOGIC HIGH
BLANK INDICATES LOGIC LOW

5 BIT, 32 AND 24 POSITION

Position	B0	B1	B2	B3	B4
1					
2					
3					
4					
5					
6					
7					
8					
9					
10					
11					
12					
13					
14					
15					
16					
17					
18					
19					
20					
21					
22					
23					
24					
25					
26					
27					
28					
29					
30					
31					
32					

● INDICATES LOGIC HIGH
BLANK INDICATES LOGIC LOW

SPECIFICATIONS

Ratings

Operating Voltage: 5 ±.25V DC
Supply Current: 85 mA maximum at 5V DC
Life: 1 million cycles of operation; 1 cycle is rotation through all positions and a full return
Rotational Torque: 1.5 in-oz (Initial)
Output High: 3.8V minimum for CMOS & HCMOS; 2.7V minimum for TTL
Output Low: 0.8V maximum
Shaft Push Out Force: 25 lbs.
Mounting Torque: 10 in-lb maximum
Load Current: 5 mA maximum per channel
Logic Rise and Fall Times: 30 mSec typical

Environmental

Operating Temperature Range: -40°C to +85°C
Storage Temperature Range: -55°C to +100°C
Vibration: MIL-STD 202, method 204, condition B
Mechanical Shock: 100 g's, 6 ms, half Sine
 12.3 ft/s and 100 g's, 6 ms, sawtooth, 9.7 ft/s
Humidity: 90-95% Relative humidity at 40°C for 96 hrs.

Materials and Finishes

Detent Housing: Stainless Steel
Bushing: Brass, tin/zinc plated
Shaft: Stainless steel
Detent Balls: Steel, nickel-plated
Code Housings: Nylon 6/10
Backplate: Nylon 6/10

Aperture: Chemically etched stainless steel with black oxide finish

Rotor: Electroformed nickel and chemically etched stainless steel with black oxide finish

Detent Springs: Tinned music wire

PC Boards: NEMA grade FR-4

Through Bolts: Stainless steel, unplated

Through Bolt Nuts: Stainless steel

Mounting Hardware: One brass, tin/zinc-plated nut and one stainless steel, zinc-plated lockwasher supplied with each switch. Nut is 0.094 inches thick by 0.562 inches across flats.

ORDERING INFORMATION



Series

Style: A = unsealed

Number of positions: 32 = 32 positions with 10" of throw
 16 = 16 positions with 18" of throw
 8 = 8 positions with 26" of throw

61A32-060

Termination: Cable Termination: 060=6.0 inches. Cable is terminated with Molex connector P/N 14-56-2074.

Available from your local Grayhill Component Distributor. For prices and discounts, contact a local Sales Office, an authorized local Distributor, or Grayhill.

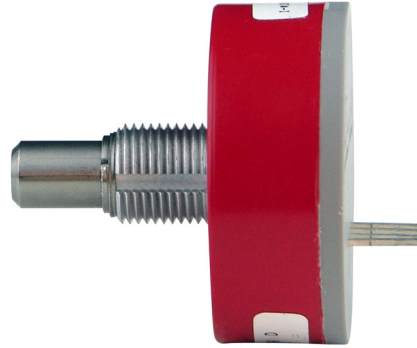
SERIES 61K

High Resolution, 4-Pin



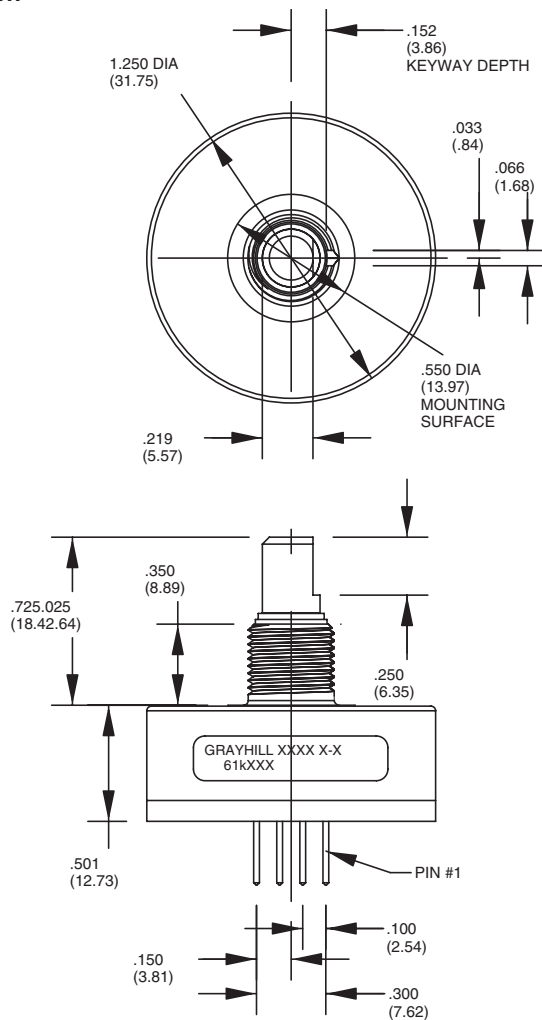
FEATURES

- 25, 32, 50, 64, 100, 128 and 256 Cycles per Revolution Available
- Sealed Version Available
- Rugged Construction
- Cable or Pin Versions
- 10 Million Rotational Life Cycles
- 300 RPM Shaft Rotation



DIMENSIONS In inches (and millimeters)

Pin Version

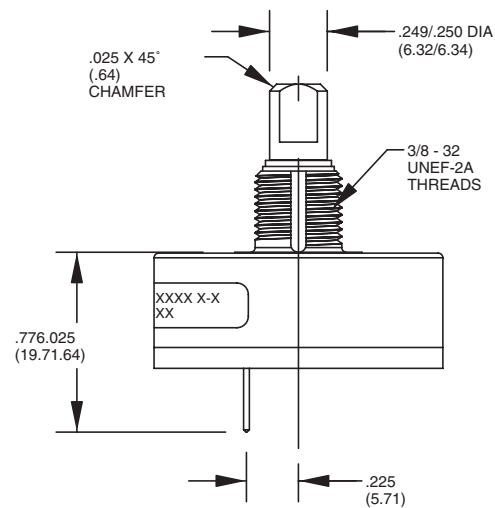


Unless otherwise specified, standard tolerance are:

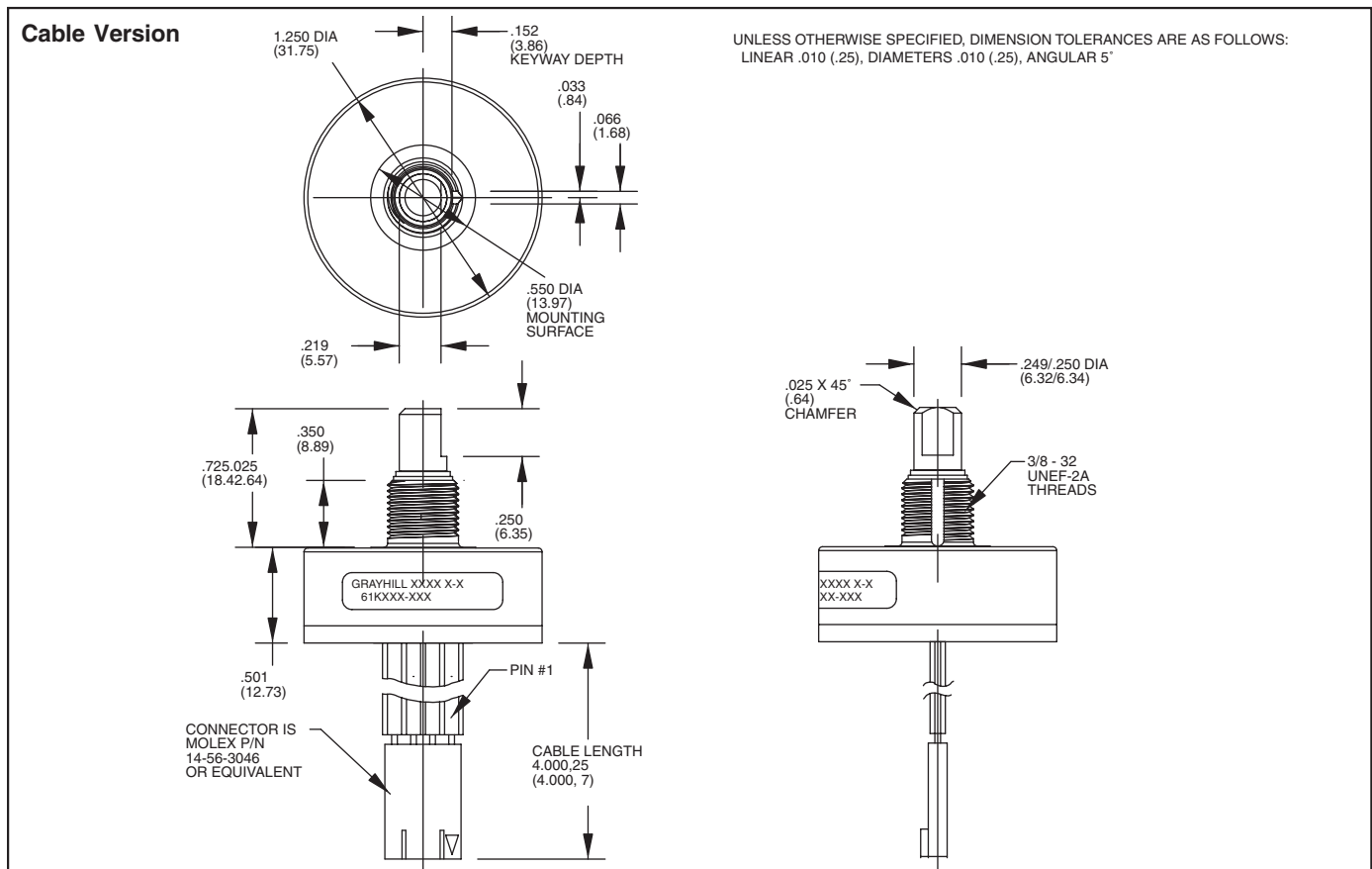
Linear $\pm .010$

Diameter $\pm .025$

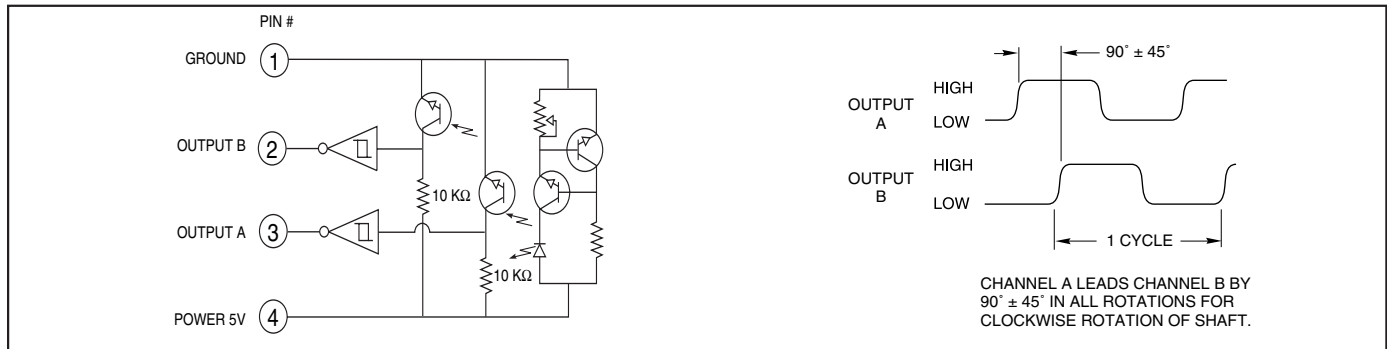
Angle $\pm 2.0^\circ$



DIMENSIONS In inches (and millimeters)



CIRCUITRY, TRUTH TABLE, AND WAVEFORM: Standard Quadrature 2-Bit Code



SPECIFICATIONS

Electrical Ratings

Operating Voltage: 5.0 \pm .25 Vdc

Supply Current: 30 mA maximum at 5 Vdc

Logic Output Characteristics:

Output Type: Open collector with integrated Schmitt Trigger and 10K ohms pull-up resistor

Maximum Sink Current: 16 mA at .40 volts

Power Consumption: 150 mW maximum

Optical Rise Time: 500 nS typical

Optical Fall Time: 16 nS typical

degradation data)

Mounting Torque: 20 in-lbs maximum

Shaft Push Out Force: 100 lbs

Terminal Strength: 5 lbs terminal pull-out force minimum

Solderability: 95% free of pin holes and voids

Operating Torque: 1.5 in-oz maximum (no detents) for unsealed versions

Environmental Ratings

Operating Temperature Range: -40°C to 85°C

Storage Temperature Range: -55°C to 100°C

Relative Humidity: 90-95% at 40°C for 96 hours

Vibration Resistance: Harmonic motion with

amplitude of 15g, within a varied 10 to 2000 Hz frequency for 12 hours per MIL-STD-202, Method 204

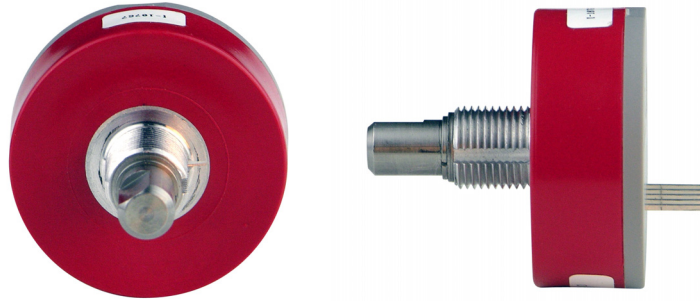
Mechanical Shock: Test 1: 100g for 6 mS, half-sine wave with velocity change of 12.3 ft/s. Test 2: 100g for 6 mS, sawtooth wave with velocity change of 9.7 ft/s.

SERIES 61R

High Resolution, 5-Pin
(Polarized Connection)

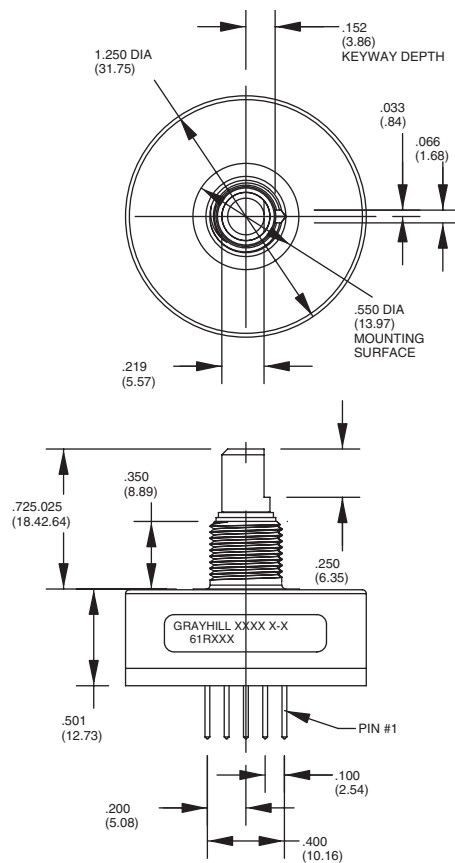
FEATURES

- 25, 32, 50, 64, 100, 128 and 256 Cycles per Revolution Available
- Sealed Version Available
- Rugged Construction
- Cable or Pin Version
- 10 Million Rotational Cycles
- 300 RPM Shaft Rotation
- Index Pulse Available

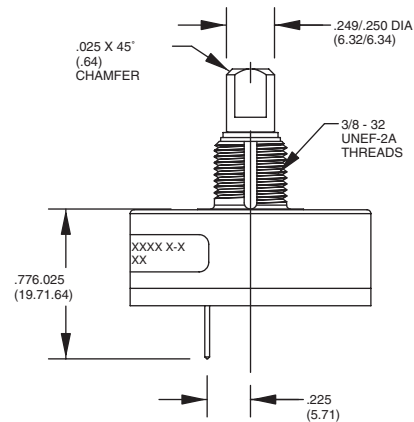


DIMENSIONS In inches (and millimeters)

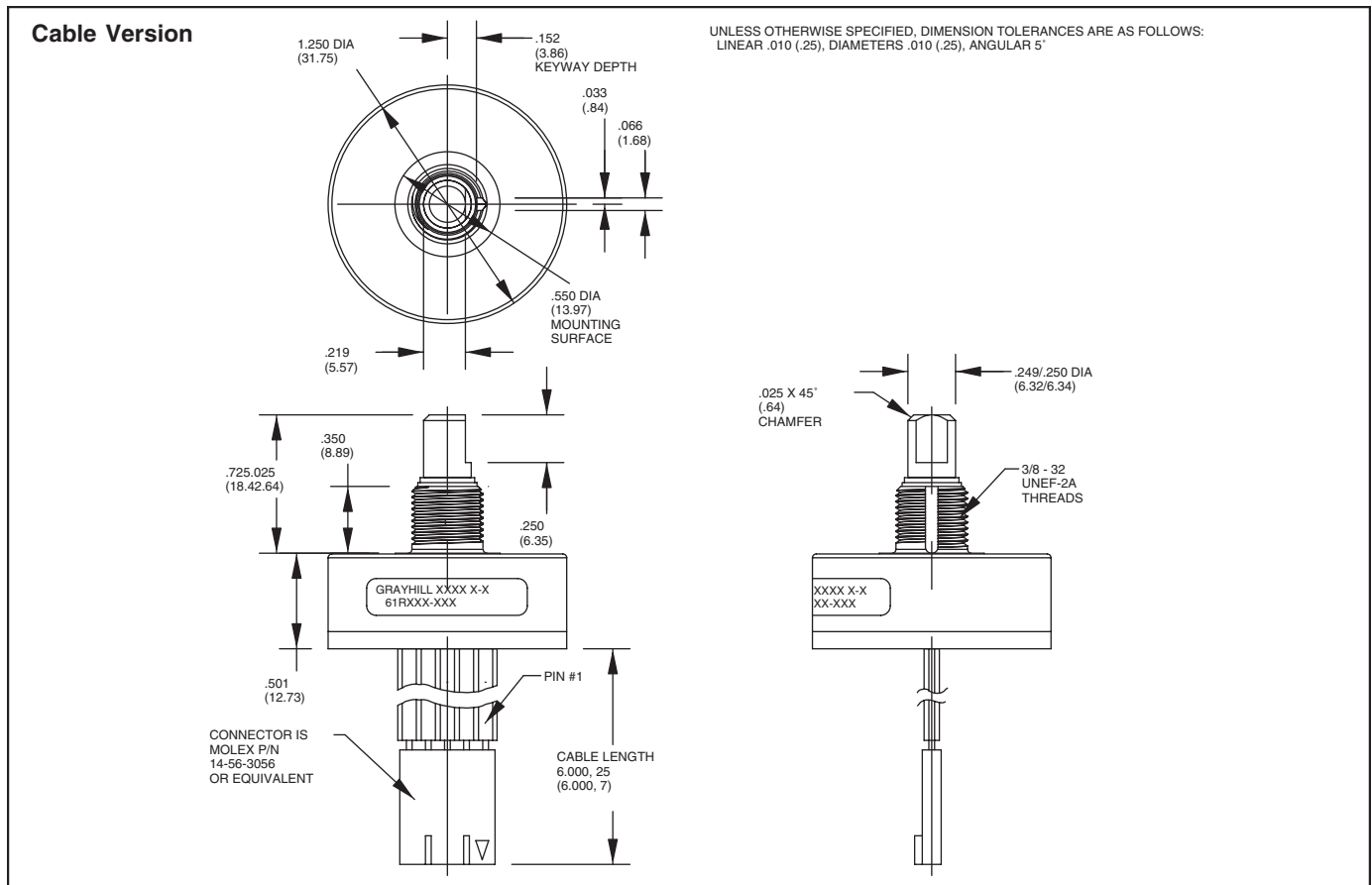
Pin Version



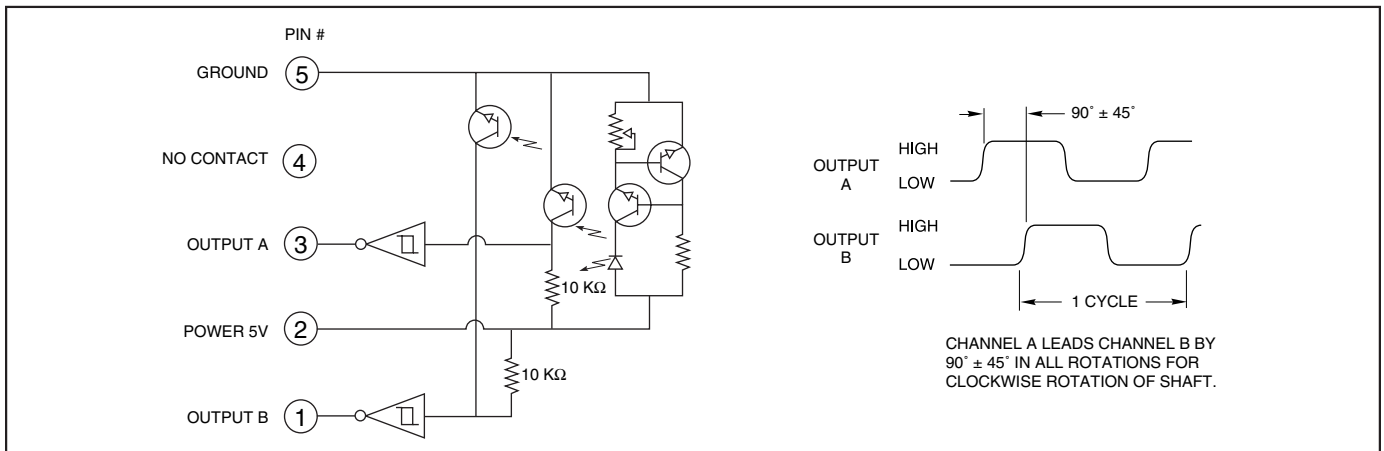
Unless otherwise specified, standard tolerance are:
 Linear $\pm .010$
 Diameter $\pm .025$
 Angle $\pm 2.0^\circ$



DIMENSIONS In inches (and millimeters)



CIRCUITRY, TRUTH TABLE, AND WAVEFORM: Standard Quadrature 2-Bit Code



SPECIFICATIONS

Electrical Ratings

Operating Voltage: 5.0 \pm .25 Vdc

Supply Current: 30 mA maximum at 5 Vdc

Logic Output Characteristics:

Output Type: Open collector with integrated Schmitt Trigger and 10K ohms pull-up resistor

Maximum Sink Current: 16 mA at .40 volts

Power Consumption: 150 mW maximum

Optical Rise Time: 500 nS typical

Optical Fall Time: 16 nS typical

Mechanical Ratings

Mechanical Life: 10 million revolutions

Time Life: Guaranteed for 10 years of continuous operation (calculated from emitter degradation data)

Mounting Torque: 20 in-lbs maximum

Shaft Push Out Force: 100 lbs

Terminal Strength: 5 lbs terminal pull-out force minimum

Solderability: 95% free of pin holes and voids

Operating Torque: 1.5 in-oz maximum (no detents) for unsealed versions

Environmental Ratings

Operating Temperature Range: -40°C to 85°C

Storage Temperature Range: -55°C to 100°C

Relative Humidity: 90-95% at 40°C for 96 hours

Vibration Resistance: Harmonic motion with amplitude of 15g, within a varied 10 to 2000 Hz frequency for 12 hours per MIL-STD-202, Method 204

Shock Resistance: Test 1: 100g for 6 mS, half-sine wave with velocity change of 12.3 ft/s. Test 2: 100g for 6 mS, sawtooth wave with velocity change of 9.7 ft/s.

Materials and Finishes

Bushing: Aluminum
Code Housing: Hiloy 610B
Shaft: Stainless steel
Retaining Ring: Stainless steel
Code Rotor and Aperture: Chemically etched stainless steel/electroformed nickel

Printed Circuit Board: NEMA Grade FR-4.
 Five microinches minimum gold over 100 microinches minimum nickel over copper
Optical Barrier: Polyphenylene sulfide, 94 V-0
Backplate: Polyester
Header: Phosphor bronze, 200 microinches tin over 50 microinches nickel (pin version only)
Infrared Emitter: Gallium aluminum arsenide
Photo IC: Planar silicon
Cable: 26 AWG, stranded/tinned wire, PVC coated on .100 (2,54) centers (cable version only)

ORDERING INFORMATION



Series

Style: K = Standard, 4-pin, high resolution
 KS = Sealed, 4-pin, high resolution
 R = Standard, 5-pin, high resolution
 RS = Sealed, 5-pin, high resolution

Cycles: per channel per revolution = 25, 32, 50, 64, 100, 128, 256

Cable Termination: 060 = 6.0in. Cable is terminated with Molex Connector P/N 14-56-3056.

Available from your local Grayhill Distributor. For prices and discounts, contact a local Sales Office, an authorized local Distributor or Grayhill.

ACCESSORIES

Non-Turn Washer

The Series 61 bushing is 3/8 inches in diameter and has a non-turn keyway to prevent rotation of the switch body when the panel is cut to fit. Another way to keep the switch from turning is to use a non-turn washer. The washer is cadmium-plated brass.

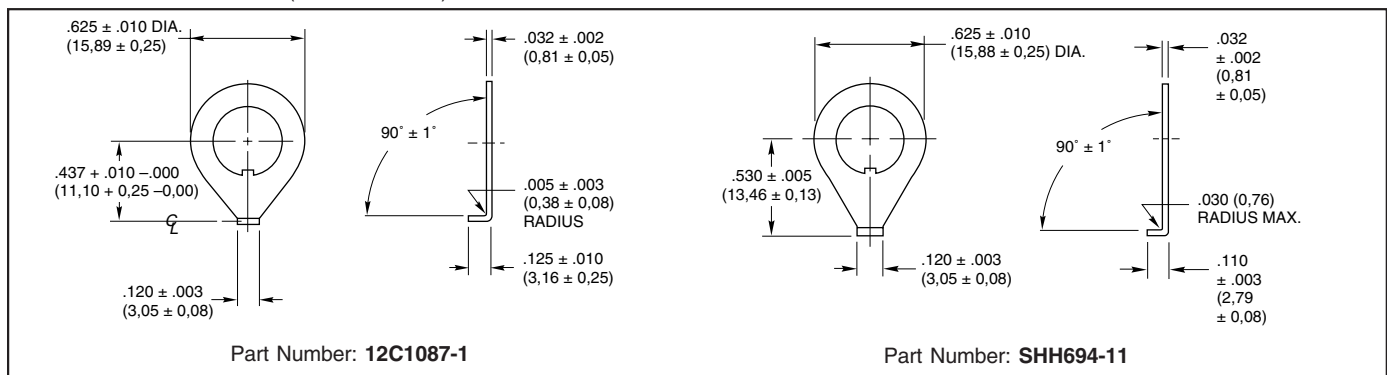
Part number: **12C1087-1**

Part number: **SHH694-11**, 302-2B stainless steel, no plating

Shaft and Panel Seal

For shaft and panel seal version, the shaft is sealed by an o-ring inside the bushing. The panel is sealed by a flat gasket .045" thick at the base of the bushing. The panel seals will increase the behind panel dimension by .020" to .040", when the switch is mounted. The panel seal is silicon rubber.

DIMENSIONS In inches (and millimeters)



SERIES 65

Optical Encoder Interface

FEATURES

- Interfaces with all Grayhill and Most Standard Quadrature Optical Encoders
- Power Reduction of Up to 75-90% in Optical Encoder Use Through Power Management Feature
- User Selectable Output Modes: Magnitude/Direction, Up/Down, Standard Quadrature
- Simplified Microprocessor Interface Reduces Design Time
- Debounces Encoder Integral Pushbutton Switch
- Ideal for Battery Powered Applications that Include Optical Encoders



DESCRIPTION

The GH65C11-X is designed to receive input from standard quadrature optical encoders. The power management feature allows power to the encoder to be applied only during sampling intervals, thus conserving power

(especially advantageous in battery powered systems). Sample rate is a nominal 4K per second allowing high speed quadrature input. The optical encoder interface can operate in 1 of 3 user-selectable output modes. These

modes are: magnitude and direction, up and down count, and standard quadrature. Debouncing of an integral pushbutton switch within the optical encoder can also be accomplished.

Name	Type*	Description
M0, M1	I	Mode selection input pins
V _{DD}	P	3-6 Vdc power source
RES	I	Reset pin, normally connected to V _{DD}
V _{SS}	P	GND, 0v nominal power return
ØAI, ØBI	I	Phase A and B quadrature input pins
SWI	I	Switch input pin
SWO	O	Debounced switch output pin
NC	O	No connect, this pin must be left unconnected
PW	O	Power source for encoder power management
RC	I/O	RC oscillator pin
ØBO/DN/DR	O	Phase B, down, direction, mode conditional output pin
ØAO/UP/MG	O	Phase A, up, magnitude, mode conditional output pin

* Pin Types: I = Input, O = Output, P = Power.

	SOIC/DIP
M0	1
M1	2
V _{DD}	3
RES	4
V _{SS}	5
ØAI	6
ØBI	7
SWI	8
SWO	9
ØBO/DN/DR	18
ØAO/UP/MG	17
RC	16
NC	15
V _{DD}	14
PW	13
PW	12
PW	11
PW	10

	SSOP
M0	1
M1	2
V _{DD}	3
RES	4
V _{SS}	5
V _{SS}	6
ØAI	7
ØBI	8
SWI	9
SWO	10
ØBO/DN/DR	20
ØAO/UP/MG	19
RC	18
NC	17
V _{DD}	16
V _{SS}	15
PW	14
PW	13
PW	12
PW	11

ORDERING INFORMATION

GH65C11-X-YY

Temperature:
 C = Commercial (0° C to 70° C)
 N = Industrial (-40° C to 85° C)

Packaging:
 PD = 18 lead 300 mil wide Plastic DIP
 SO = 18 lead 300 mil wide gull wing SOIC
 SS* = 20 lead SSOP

* The SS package style is not available in the -40°C to 85°C temperature range.

Available from your local Grayhill Distributor. For prices and discounts, contact a local Sales Office, an authorized local Distributor or Grayhill.

For additional information about the use of the GH65 interface chips with optical encoders request Grayhill Application Note #719.

SERIES 61M

Optically Coupled for Simulated Mechanical Rotary Switch Output

FEATURES

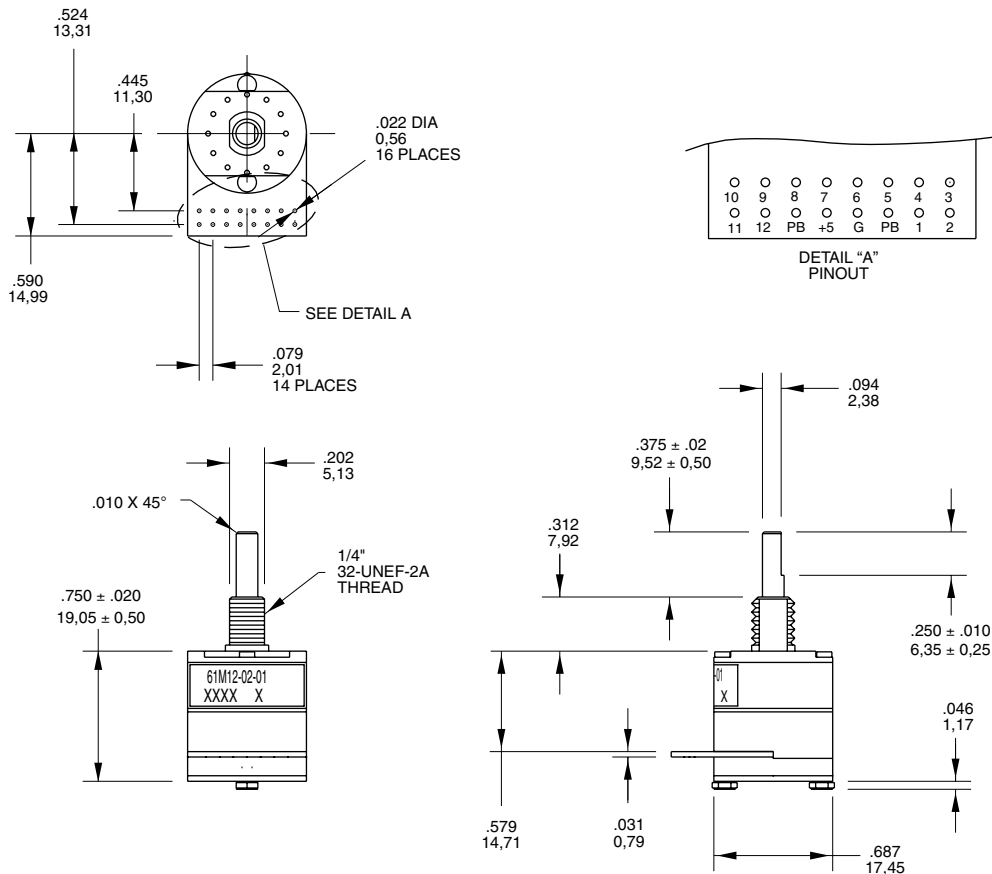
- Optical Alternative to Rotary Contacts
- One Pulse Per Detent Position Per Rotation
- Long Life of a Million Cycles
- With or Without Pushbutton
- Continuous Rotation and Fixed Stops Available
- Rugged Construction
- 8, 10 and 12 Positions Available

Applications

- Avionics
- Any application requiring rotary switch output and the increased reliability of an optical device

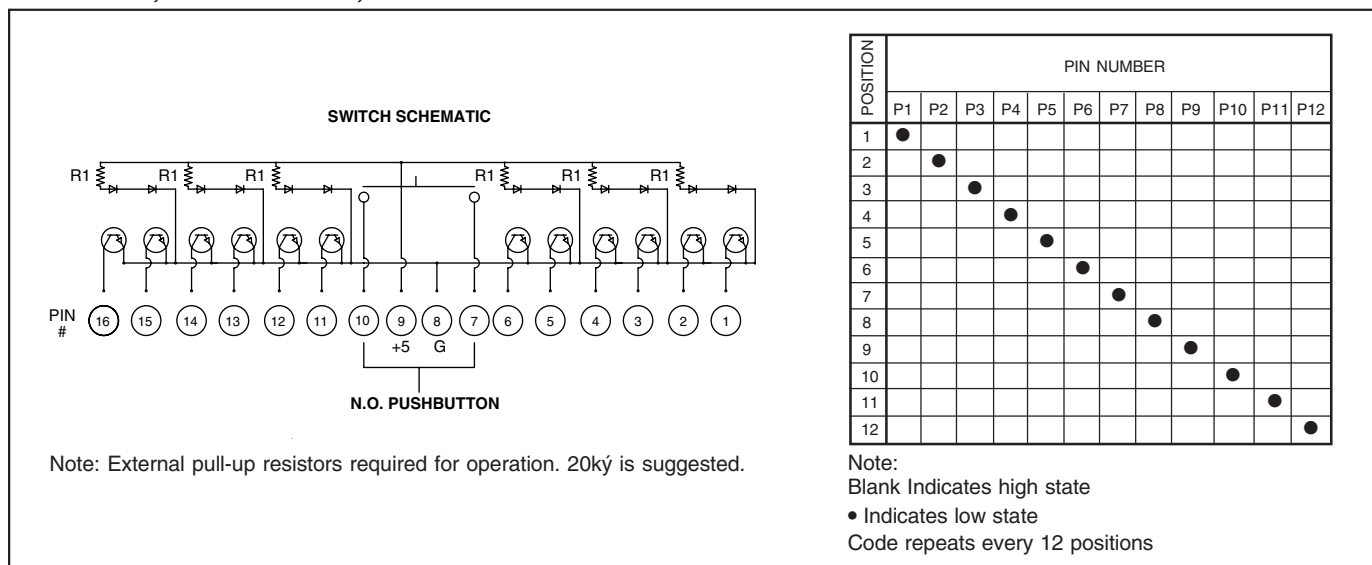


DIMENSIONS In inches (and millimeters)



Unless otherwise specified, standard tolerance is ±.010 (0,25).

CIRCUITRY, TRUTH TABLE, AND WAVEFORM Standard Quadrature 2-Bit Code



SPECIFICATIONS

Pushbutton Ratings

Operating Voltage: 5 Vdc, 60mA maximum, resistive
Contact Resistance: Less than 10 Ohms
Voltage Breakdown: 250 Vac between mutually insulated parts
Contact Bounce: Less than 4 mS at make and less than 10 mS at break
Actuation Life: 3,000,000 operations
Actuation Force: Maximum actuation force of 650 grams and a minimum force of 300 grams
Pushbutton Travel: .010/.025

Mechanical Ratings

Life Expectancy: 1 million cycles of operation; (1 cycle=360° rotation and return)
Rotational Torque: 10 in.-oz. \pm 3 in.-oz. customs also available.
Shaft Pushout Force: 50 lbs. minimum
Mounting Torque: 20 in.-lbs. maximum

Switch Ratings

Output: One pulse per position per rotation (360 degrees CW/CCW)
Operating Voltage: 5.0 \pm .25 Vdc
Supply Current: 60mA maximum at 5 Vdc
Logic High: 3.8V minimum
Logic Low: .8V minimum
Logic Rise and Fall Time: 30mS Typ.

Environmental

Operating Temperature Range: -40°C to +85°C
Storage Temperature Range: -55°C to +100°C
Vibration: MIL-STD 202, Method 204, Condition B
Mechanical Shock: 100g's, 6 ms, Half Sine, 12.3 ft/s and 100g's, 6 ms, Sawtooth, 9.7 ft/s
Humidity: 90-95% Relative Humidity at 40°C for 96 hours

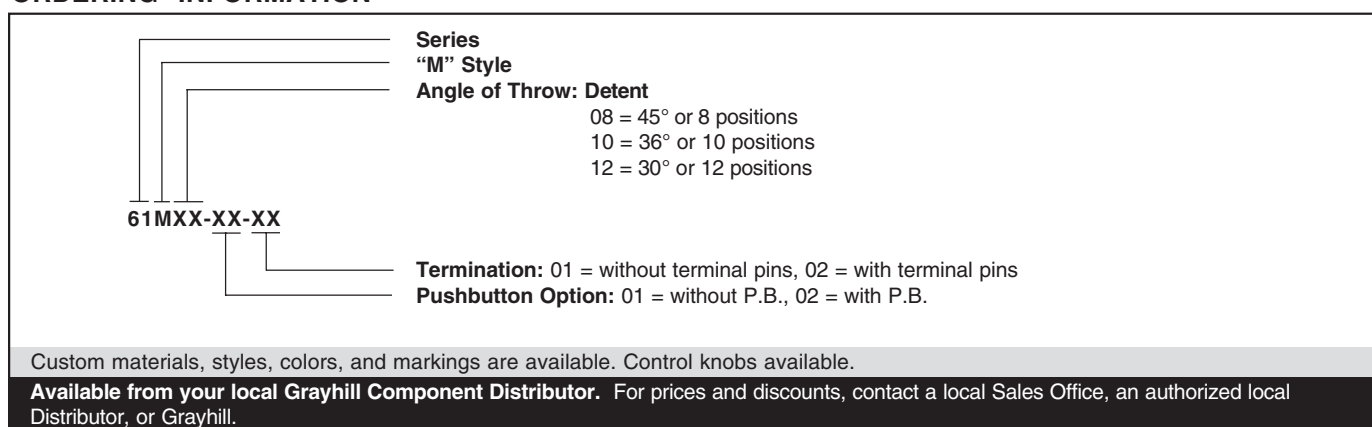
Materials and Finishes

Code Housing: Nylon (Red) Hiloy 610
Detent Housing: Stainless Steel
Rotor: Reinforced Thermoplastic, 30% Glass Filled Polyester
Bushing: Zinc Die Cast, Cadmium Plated
Shaft: Stainless Steel
Detent Balls: 302 Stainless Steel
Through Bolts: 305 Stainless Steel
Through Bolt Nuts: Stainless Steel
Printed Circuit Boards: NEMA Grade FR-4
Terminals: Copper Alloy
Aperture: Chem Etched Stainless Steel and/or Electroformed Nickel
Dome Retainer: Thermoplastic
Mounting Hardware: One Brass, cadmium-plated nut and lockwasher supplied with each switch

OPTIONS

Contact Grayhill for customer application needs.

ORDERING INFORMATION



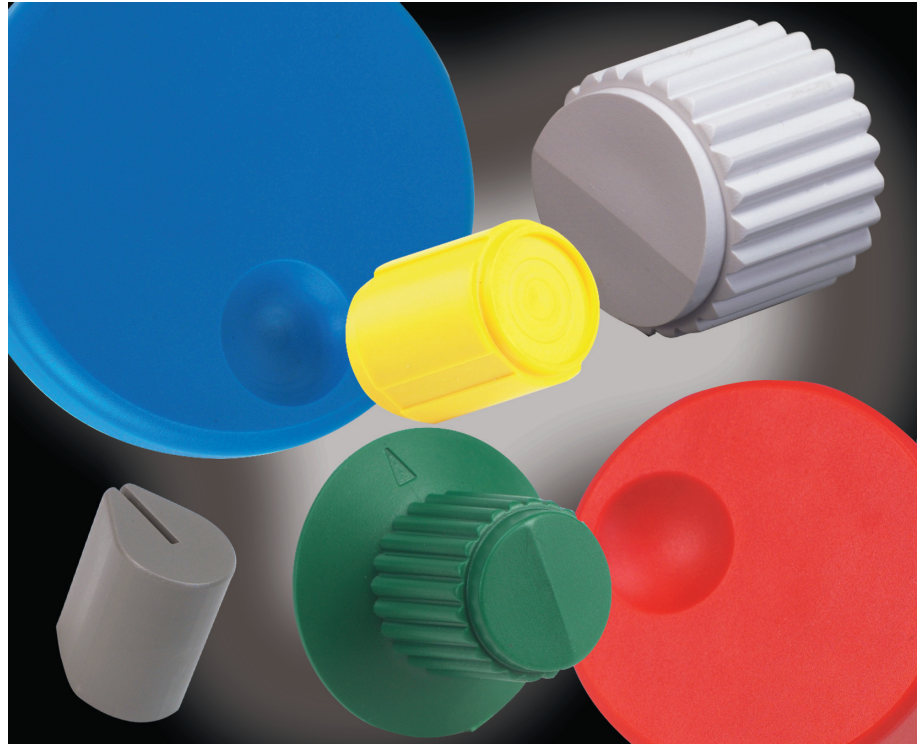
CONTROL KNOBS

Ideally Suited for Encoder and Rotary Switches

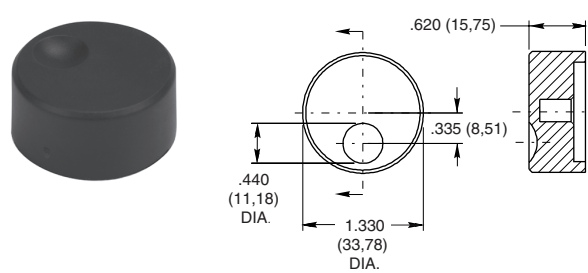
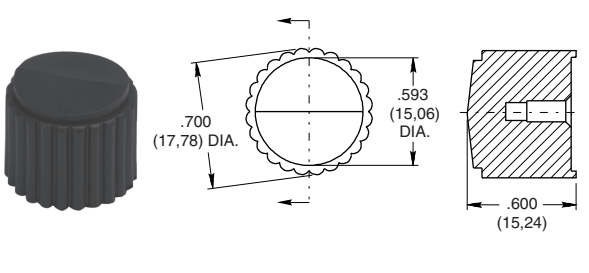
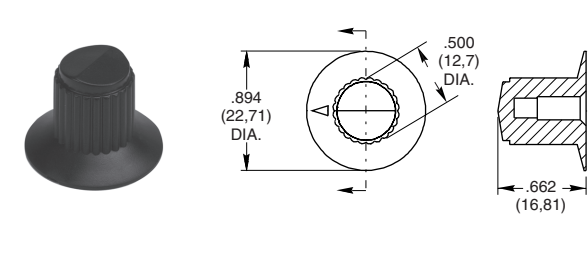
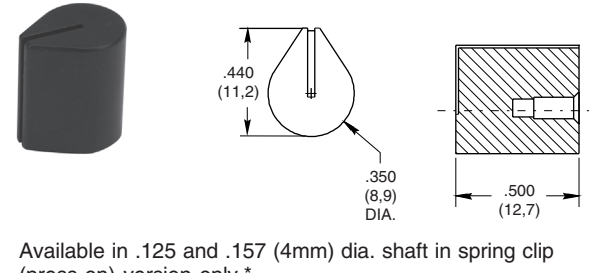
FEATURES

- Standard Fit for Grayhill Encoder and Rotary Switches
- Custom Materials, Styles, Colors and Markings Available
- Standard Black or Gray
- Choice of Spring Clip (Press-On) or Metal Insert with Set Screw Versions

Contact Grayhill for special design considerations



DIMENSIONS In inches (and millimeters)

<p>Style 5013</p> <p>Top View</p>  <p>Available in .250 Dia. Shaft only.*</p>	<p>Style 5014</p> <p>Top View</p> 
<p>Style 5015</p> <p>Top View</p> 	<p>Style 5017</p> <p>Top View</p>  <p>Available in .125 and .157 (4mm) dia. shaft in spring clip (press-on) version only.*</p>

*See Ordering Information.

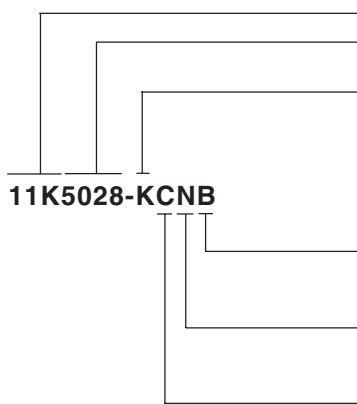
DIMENSIONS In inches (and millimeters)

<p>Style 5019</p> <p>Top View</p>	<p>Style 5020</p> <p>Top View</p> <p>Available in ABS, .250 dia. shaft in spring clip (press-on). The locking clip is also available, requires a custom shaft.**</p>
<p>Style 5028</p> <p>Top View</p>	<p>Style 5029</p> <p>Top View</p>

*See Ordering Information.

**Contact Grayhill representative

ORDERING INFORMATION



Series

Style*: 5013, 5014, 5015, 5017, 5019, 5020, 5028, 5029
(see dimension drawings for style options)

Shaft Diameter:

J = .125 dia. shaft
E = .157 (4mm) dia. shaft
K = .250 dia. shaft

Knob Color:

B = Black
G = Gray

Material:

A = ABS (available on the styles 5017 and 5020 only)
N = Nylon

Version:

C = Spring Clip (press-on)
L = Locking Clip (available on the style 5020 only)
M = Metal Insert w/Set Screw(s)

Custom materials, styles and colors are available.

For prices and discounts, contact a local sales office or Grayhill.