

# **Rotary Switch Standard Options**

- Custom Switches With No Tooling Required
- · Easily Ordered Specials

### 1. Dummy Terminal

Used as tie point, it is not an active switch position. Can be located at any specified position outside of active switch terminals. Priced as active position. Example, a three position switch with 2 dummy terminals would be priced as a five position switch.

## 2. Enlarged Wire Holes



Series 08A, 09A, 42H, 42M, 44H, and 44M: Lug terminals for several wires; standard in Series 08M, 09M, 53, 57, and 59 switches.

#### 3. High Density Wiring Terminal



The gold-plated terminal features a slot to accept wires in addition to the conventional wire hole.

#### 4. Taper Tab Terminals



Used in place of conventional solder lug terminals. Taper tab terminals are gold plated.

#### 5. Notched Terminals



Used in place of the conventional solder lug terminals.

#### 6. External Shorting Links



External shorting links, as shown in the drawing, can be used in place of conventional solder lug terminals in the Series 5000, 24, 42 or 43 rotary switches. Shorted terminals can also be accomplished internally in the Series 71 rotary switches. Solder lug terminals can be intermixed on the same deck.

# 7. Non-Standard, Non-Turn Devices

#### Switches without tabs

Series 08, 09, 42 and 44: There is no additional charge for a front support plate without a non-turn tab.

# Non-turn tab of non-standard projection Series 08:

All tabs located at .260 inch radius from centerline of switch. The following projections (inches) are available: .121; .094; .045; .032 Series 44:

From Centerline Projection .375" (9,53 mm) .062" (1,57 mm) .531" (13,49 mm) .121" or .049" (3,07 or 1,24 mm)

#### 8. RFI Grounding

A silver-plated shaft and wave washer improve DC grounding of shaft to mounting bushing, thus minimizing possible radio frequency interference. Example: static and dynamic DC resistance after 25,000 cycle life test is maximum 100 milliohms. For concentric shaft switches, discuss grounding with factory. Special handling charges apply to small lots.

# 9. Electrostatic, Electromagnetic Shielding

A metallic shield can be added between decks. Grounding of the shield provides additional RFV /EMI protection, Size and shape of the shield depends on the equipment configuration and the amount of protection required Price is dependant on the number and type of shields required.

#### **10. Unidirectional Rotation**

The detenting system permits rotation in only one direction. Usable only with continuous rotation switches. Specify direction of rotation. Applicable to  $30^{\circ}$  and  $36^{\circ}$  throw switches only.

Switch	Options For Styles A and S								Options For All Styles							
Series#	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
08	х	х					х	х			х	х				
09	х	х					х	х			х	х				
24	х		х	х	х	х		х								
42	х	Х*	х	х	х	х	х	х	х	х	х	х				
43	х		х	х	х	х		X*			х			х	х	
44	х	Х*	х	х	х		х	х	х	х	х		х			
50/51								х			х					
56								х			х					
53/57/59								х								
54	х		х	х	х			X*			х		х	х	х	х
71								Х*	х		х					
5000	х		x	х	х	х		х								

\* See description below for limitations.



# INTUITIVE HUMAN INTERFACE SOLUTIONS

### 11. Intermixing of Shorting and Non-Shorting Contacts

In some switches, non-shorting and shorting contacts can be intermixed between decks. A 2-deck switch, for example could have shorting contacts on deck 1 and non-shorting contacts on deck 2. In a few switches, non-shorting and shorting contacts can also be intermixed between poles. A 2-pole per deck switch, for example, could have non-shorting on pole #1, and shorting on pole #2.

#### Series 08 and 09:

An 09M30 or 08M36 rotary switch can have shorting and non-shorting contacts intermixed between decks. Shorting and non-shorting contacts can be intermixed between poles as well as decks in styles A, S, P, and SP.

Series 42, 43, 44, and 54, in 30° or 36°: Non-shorting and shorting contacts can be intermixed between poles or decks.

Series 50, 51, and 56: Non-shorting and shorting contacts can be intermixed between poles.

#### Series 71:

Non-shorting and shorting contacts can be intermixed between poles in fixed stop switches only.

Priced the same as standard switches. The type of contacts on each pole must be precisely indicated.

#### 12. PC Mount Switches With Terminals From One Side of Switch

Series 71 PC mount switch has all terminals on one side.

Series 08P, 09P, and 42P with non-shorting contacts are also available with terminals limited to one side. Contact Grayhill for a special part number. This is accomplished by using 2 decks per pole and placing the rotating contacts 180° out of phase on each deck. The first deck picks up the first half of the positions; the second deck picks up the last half of the positions. Common terminals are tied together by the PC board circuitry.

A total of 12 decks (6 usable poles) is the maximum per switch. Switches with the maximum number of positions (12 for  $30^{\circ}$ , or 10 for  $36^{\circ}$ ) will have continuous rotation. Rotation can be limited to less than the maximum positions. For example, an 8 position Series 8P36 switch with terminals on one side, would pick up 5 positions on the first deck and 3 positions on the second deck.

Price is the same as standard switches with comparable number of decks and positions.

Example: an 08P36, 1-pole, 10 position switch with terminals on one side of the switch would be priced as a 2 deck, five position, one pole per deck switch.

#### 13. Homing Rotor (Bridging and Shorting Deck) and Progressively Shorting Deck

A homing rotor (bridging and shorting) switch deck connects all terminals to the common except the terminal in the selected switch position. For example, in position 1, terminals 2 thru 12 are



connected to the common, and terminal 1 is open. In position 2, terminal 3 thru 12 and 1 are connected to the common, and terminal 2 is open. Ahoming rotor deck will function for 25,000 mechanical cycles of operation.

The progressively shorting switch deck connects consecutive switch positions to the common. For example, in position 1, terminal 1 is connected to the common; in position 2, terminals 1 and 2 are connected to the common; in position



3, terminals 1,2, and 3 are connected to the common. Aprogressively shorting deck is limited to a maximum of 6 positions. A progressively shorting deck will function for 25,000 mechanical cycles of operation.

Homing Rotor or Progressively Shorting decks can be ordered as a deck of a 44A or 44M style switch, or their sealed equivalents. Order up to 11 conventional decks and 1 special circuitry deck. For a good detent feel, the switch is limited to a total of 12 poles plus the homing rotor or progressively shorting deck. Example: 6 2-pole decks and a homing rotor. When these special decks are used in combination with conventional decks, it is important to remember that the stop system limits the rotation of both types of decks. For example, when a homing rotor deck Is used in combination with a 6-position conventional deck, the homing rotor is likewise limited to six positions.



# 14. Shaft and Panel Seal on Concentric Shaft Switches

The following diagram shows the location of the O-rings required to seal the shafts to the bushings. When the concentric shaft switches are sealed in this manner, the .125 inch diameter shaft is supplied full round. Bushing-to-panel sealing is accomplished by the panel seal kit.

## 15. Fixed Stop, Add-A-Pot Switches

The rotary switch section of the Add-A-Pot rotary switches can be built with a fixed mechanism rather than the standard adjustable stop mechanism. The front end of a switch of this type is similar to the Series 43A or Series 54A style concentric rotary switches. The total number of decks is limited to three. The Series 43 is limited to 1 pole per deck. Series 54 to 2 poles per deck.

#### 16. Series 54 Concentric Shaft Switch in 45°, 60°, and 90° Throws

The Series 54A switch is available with these angles of throw in Section A of the concentric rotary switch. Section B is available in 30° angle of throw only. Section A is limited to 1 to 3 decks, non-shorting contacts, and 1 or 2 poles per deck.